

The Application of Heuristic Algorithm to the Ply Stacking Sequence of Constant Thickness Composite Laminate Plate

賴志強、鄧世剛；賴峰民

E-mail: 9901386@mail.dyu.edu.tw

ABSTRACT

Due to its high reliability, composite material is commonly used in industry. Moreover, the stacking sequence is very crucial to the strength of the composite material. However, the arrangement of this sequence is very time-consuming. Actually, since stacking sequence are usually NP complete, Heuristic Method were borrowed to deal with the stacking sequence problems in this study. The edging stress of a constant thickness composite plate, which is obtained by the analytical method, was used as the objective function in the Heuristic Method. Three examples of constant thickness and symmetrical composite laminate plates were used to examine the performance of the proposed algorithms. The results of computational tests presented are very promising.

Keywords : Composite Material ; Stacking Sequence ; Heuristic Method

Table of Contents

封面內頁 簽名頁 授權書 iii 中文摘要 v ABSTRACT vi 誌謝 vii 目錄 viii 圖目錄 x 表目錄 xi 符號說明 xiii 第一章 緒論 1
1.1 研究背景與動機 1
1.2 研究目的 3
1.3 研究範圍 3
1.4 研究流程 3
1.5 論文章節架構 6
第二章 文獻回顧 7
第三章 研究方法 9
3.1 解析解法 9
3.2 啟發式演算法 22
3.2.1 傳統模擬退火法 22
3.2.2 禁忌搜尋法 27
3.2.3 遺傳基因演算法 30
第四章 範例測試驗證 34
4.1 模式建立 34
4.1.1 模擬退火法 36
4.1.2 模擬退火禁忌法 40
4.1.3 基因演算法 43
4.2 數值範例 50
4.2.1 最佳解搜尋 51
4.2.2 誤差率比較 56
第五章 結論與未來研究方向 64
參考文獻 66
附錄一：柔度張量 72
附錄二：係數 73

REFERENCES

- 【中文部分】 [1]. 江田貴，“以有限元素法研究黏結夾層對纖維加強式複合材料強度之影響”，中正理工學院兵器系統工程研究所, 1988。
- [2]. 張欽智，“以禁忌搜尋法則求解單目標考量及多目標考量之推銷員旅行問題”，大葉大學工業工程研究所碩士論文, 1997。
- [3]. 方崇仰，“以基因法改良研究分子結構的退火法”，國立中山大學物理學系研究所碩士論文, 1999。
- [4]. 柯義峰，“應用基因演算法於營建作業流程模擬”，朝陽科技大學營建工程研究所碩士論文, 2000。
- [5]. 柯惠雯，“結合模擬退火法與禁忌搜尋法在流程式生產排程之應用”，大葉大學工業工程研究所碩士論文, 2000。
- [6]. 陳昭仁，“複合材料等厚疊層板疊層排序快速最佳化設計”，大葉大學工業工程研究所碩士論文, 2000。
- [7]. 蕭博文，“應用禁忌搜尋法求解營建工程專案多重資源排程最佳化之研究”，朝陽科技大學營建工程研究所碩士論文, 2001。
- [8]. 林師檀，“禁忌搜尋法與遺傳演算法混合模式在地下水復育優選問題之應用”，國立中興大學環境工程研究所碩士論文, 2001。
- [9]. 莊元明，“建立退火基因演算反算海底地因參數”，台灣大學造船及海洋工程研究所碩士論文, 2001。
- [10]. 駱景堯，“禁忌搜尋法在彈性零工型製造系統排程之探討”，工業工程學刊, 16(5), pp.605-615, 1999. 【西文部分】 [11]. Aarts, E. H. L., De Bont, F. M. J., Habers, E. H. A. and Van Laarhoven, P. J. M., “Statistical cooling: a general approach to combinatorial optimizations”, Philips Journal of Research, Vol.4, pp.193-226, 1985.
- [12]. Ben-Daya M., and Al-Fawzan, M., “A tabu search approach for the flow shop scheduling problem”, European Journal Operational Research, Vol.109, pp.88-95, 1998.
- [13]. Cerny, V., “Thermodynamic Approach to the Traveling Salesman Problem: An Efficient Simulated Algorithm”, Journal of Optimization Theory and Application, Vol.45, No.1, pp.223-225, 1985.
- [14]. Deng, S. and Lai, H. Y., “The optimization of ply stacking sequence for composite laminate plate with constant thickness”, 2001.no report.
- [15]. Gantovnik, V. B., Gurdal, Z. and Watson, L. T., “A genetic algorithm with memory for optimal design of laminated sandwich composite panels”, Composite and Structures, vol.58, pp. 513—520, 2002 [16]. Glover, F., “Future Path for Integer Programming and Links to Artificial Intelligence”, Computers and Operations Research, Vol.13, pp.533-549, 1986.
- [17]. Holland, J., “Adaptation in Natural and Artificial System”, Ann Arbor: University of Michigan Press, 1975.
- [18]. Isasi, P., Sanchis, A., Molina, J. M. and Berlanga, A., “Hierarchical genetic algorithms for composite laminate panels stress optimization”, Journal of IEEE, vol.4, pp.447-451, 1999 [19]. Kassapoglou, C. and Lagace, P.A., “An Efficient Method for The Calculation of Interlaminar Stresses in Composite Materials”, Journal of Applied Mechanics, Vol.53, pp.744-760, 1986.

- [20]. Kirpatrick, S., Gelatt, C. D. and Vecchi, M. P., " Optimization by simulated annealing ", Science, Vol.220, pp.671-680, 1983.
- [21]. Kolahan, F. and Liang, M., " A Tabu Search Approach to Optimization of Drilling Operations, " Computers Industrial Engineering, Vol.31, No.1/2, pp.371-374, 1996.
- [22]. Lin, C. C., Hsu, C. Y. and Ko, C.C., " Interlaminar Stresses in General Laminates with Straight Free Edges ", Journal of AIAA, Vol.33, No.8, pp.1471-1476, 1995.
- [23]. Lin, S., " Computer Solution of the Traveling Salesman Problem ", Bell System Technical, Vol.44, pp.2245-2269, 1965.
- [24]. Liu, B., Haftka, T. R., Akgun, M. A. and Todoroki, A., " Permutation genetic algorithm for stacking sequence design of composite laminates ", Computer Methods in Applied Mechanics and Engineering, Vol.186, pp.357-372, 2000.
- [25]. Lundy, M. and Mees, A., " Convergence of an annealing algorithm ", Mathematical Programming, Vol.34, pp.111-124, 1986.
- [26]. Metropolis, N., Rosenbluth, A., Rosenbluth, M., Teller, A. and Teller, E., " Equation of state calculations for fast computing machines ", Journal of Chemical Physics, Vol.21, pp.1087-1092, 1953.
- [27]. Mnc, A. and Gurba, W., " Genetic algorithm and finite element analysis in optimization of composite structures ", Composite and Structures, vol.54, pp.275—281, 2001 [28]. Niu, M. C.-Y., " Composite Airframe Structures ", 1992.01 [29]. Pagano, N. J. and Pipes, B. R., " The Influence of Stacking Sequence on Laminate Strength ", Journal of Composite Materials, January, Vol.5, pp.50-57. 1971, [30]. Park, J. H., Hwang, J. H., Lee, C. S. and Hwang. W., " Stacking sequence design of composite laminates for maximum strength using genetic algorithms ", Computers and Structures, Vol.52, pp.217-231, 2001.
- [31]. Parmar, R. S., McClendon, R. W. and Potter, W. D., " Farm Machinery Selection Using Simulation and Genetic algorithms ", American Society of Agricultural Engineers, Vol.39, No.5, pp.1905-1909, 1996 [32]. Penna, T. J. P., " Traveling salesman problem and Tsallis statistics ", Physical Review E, Vol.51, pp.R1-R3, 1995.
- [33]. Pipes, R. B. and Pagano, N. J., " Interlaminar Stresses in Composite Laminates under Uniform Axial Extension ", Journal of Composite Materials, Vol. 4, pp.538-548, 1970.
- [34]. Rybicki, E. F., " Approximation Three-Dimensional Solutions for Symmetric Laminates under In-Plane Loading ", Journal of Composite Materials, Vol.5, pp.354-360, 1971.
- [35]. Soremekun, G. Z., Gurdal, R. T., Haftka and Watson, L. T., " Composite laminate design optimization by genetic algorithm with generalized elitist selection ", Computers and Structures, vol.79, pp.131-143, 2001 [36]. Tasllis, C., " Possible generalization of Boltzmann-Gibbs statistics ", Journal of Statistical Physics, Vol.52, No.1/2, pp.479-487, 1988.
- [37]. Tasllis, C. and Stariolo, D. A., " Generalizes simulated annealing ", Physical A, Vol.233, pp.395-406, 1996.
- [38]. Tsai, L. R., Chang, Y. H. and Tsao, F. L., " The Design of Optimal Stacking Sequence for Laminated FRP Plates With Inplane Loading ", Computers & Structures, Vol.55, No.4, pp.565-580, 1995.
- [39]. Tsai, L. R. and Liu, C. H., " A Comparison between Two Optimization Methods on the Stacking Sequence of Fiber-Reinforced Composite Laminate ", Computers & Structures, Vol.55, No.3, pp.515-525, 1995.
- [40]. Tsai, S. W., " Composite Design, 4th end, Think Composites ", Dayton. 1998 [41]. Wang, A. S. D. and Crossman, F. W., " Some New Results on Edge Effect in Symmetric Composite Materials ", Journal of Composite Materials, Vol.11, pp.92-106, 1977.
- [42]. Wang, B. P. and Costin, D. P., " Optimum Design of a Composite Structure with Three Types of Manufacturing Constraints ", Journal of AIAA, Vol.30, pp. 1667-1669, 1992.
- [43]. Wen, U. P. and Yeh, I. C., " Tabu search methods for the flow shop sequencing problem ", Journal of Chinese Institute of Engineers, 20(4), 465-470, 1997.