

# AllInGaP LED Stress Sensor and It's Application on Package

沈柏仲、張國雄

E-mail: 9901181@mail.dyu.edu.tw

## ABSTRACT

Piezo-resistors act as a stress sensors were made by dry etching through AlGaInP/GaAs LED epi-wafer. Three meander shaped stress sensors along [110] and [10] were made on P layers. Their resistances were approximately 40K、140K and 250K respectively. External forces were exerted on a sensor strip. Four-point bending method was used to calibrate the resistance changes under both tensile stress and compressive stress. It was found that the resistance of stress sensor along [110] has an increment of 0.76-1.54% under tensile stress. Larger the tensile stress higher the resistance change. By contrast, the resistance of those stress sensors along [110] has the decrement of -1.12%至-0.59% under compressive stress. Again, larger the compressive stress higher the resistance change. After making a detailed calibration, stress sensor was mounted into SMD packaging. The stress type and quantity inside the SMD packaging is successfully measured.

Keywords : piezoresistor ; four-point bending ; stress sensor

## Table of Contents

封面內頁 簽名頁 授權書 . . . . .	iii	中文摘要 . . . . .		
. . . . . iv 英文摘要 . . . . .		v 致謝 . . . . .		
. . . . . vi 目錄 . . . . .		vii 圖目錄 . . . . .		
. . . . . ix 表目錄 . . . . .		xi 第一章 前言 . . . . .		
. . . . . 1 1.1 LED的歷史 . . . . .	1 1.2	LED的重要性 . . . . .	2 1.3 LED的封裝目的 . . . . .	2 1.4 LED的封裝方式 . . . . .
. . . . . 3 1.5 LED的封裝流程 . . . . .	4 1.6 鐸線製程中影響應力的因素 . . . . .	. . . . . 5 1.7封膠製程中影響應力的因素 . . . . .	5 1.8研究的動機與目的 . . . . .	. . . . . 5 1.9前人實驗的方法 . . . . .
. . . . . 6 第二章 原理 . . . . .	. . . . . 8 2.1應力解說 . . . . .	. . . . . 8 2.2應變 . . . . .	. . . . . 10 2.3四點彎曲量測法 . . . . .	. . . . . 11 2.4壓電阻的定義及原理 . . . . .
. . . . . 12 2.5 壓電阻係數 . . . . .	. . . . . 12 2.6 壓阻應力萃取 . . . . .	. . . . . 14 第三章 實驗元件介紹及儀器設計 . . . . .	. . . . . 16 3.1 應力感測器晶片結構 . . . . .	. . . . . 16 3.2 光罩的設計 . . . . .
. . . . . 17 3.3 應力感測器的製作流程 . . . . .	. . . . . 19 3.4 應力感測器的尺寸 . . . . .	. . . . . 20 3.5 4155A介紹 . . . . .	. . . . . 21 3.6 四點彎曲量測法儀器設計 . . . . .	. . . . . 23 第四章 實驗流程 . . . . .
. . . . . 26 4.1 量測的方法 . . . . .	. . . . . 26 4.2 量測注意事項 . . . . .	. . . . . 27 4.3 實際封裝 . . . . .	. . . . . 27 4.4 擴張量測實驗結果 . . . . .	. . . . . 28 4.5 壓縮量測實驗結果 . . . . .
. . . . . 31 4.6 SMD封裝的結果 . . . . .	. . . . . 33 4.7 實驗結果概說 . . . . .	. . . . . 35 第五章 結論 . . . . .	. . . . . 36 參考資料 . . . . .	. . . . . 38

## REFERENCES

- 【1】蔡貽宗。銅晶片鐸線製程支應力分析，國立中正大學研究所碩士論文。【2】孫玉琪。矽壓阻式微流量感測器之製作，國立清華大學研究所碩士論文。【3】陳耀星。以壓電阻元件量測電子構裝熱應力，中正理工學院研究所碩士論文。【4】許志豪。壓阻式微流量感測器之設計、製作與模擬探討，國立中正大學研究所碩士論文。【5】羅正忠、李嘉平、鄭湘原譯，半導體工程 - 先進製程與模擬。台北市:高立。【6】吳偉民。微加速度計強韌控制之探討，國立中山大學研究所碩士論文。【7】<http://tw.myblog.yahoo.com/jw!4alffbucFQPrGEEv9Es- articlemid=140.htm> LED封裝流程圖【8】<http://www.full-sun.com.tw/news~04.htm.htm> 現有LED封裝缺點【9】A. J. Brook, S. J. Bending, J. Pinto, A. Oral, D. Ritchie, H. Beere, M. Henini, A. Springthorpe. Integrated piezoresistive sensors for atomic force-guided scanning Hall probe microscopy. Applied Physics Letters. 82(20). 3538-3540.【10】Ty Fayfield, Vernon Scott, W.P. Robbins.PIEZOELECTRIC THIN FILM SIRESS SENSORS FOR METALFORMING OPERATIONS. University of Minnesota.Minneapolis【11】Xiong Jijun, Wang Jian, Zhang Wendong, Xue Chenyang, Zhang Binzhen, Hu Jie.Piezoresistive effect in

GaAs/InxGa1-xAs/AlAs resonant tunneling diodes for application in micromechanical sensors. *Microelectronics*. 39. 771 – 776 【12】 Ben-Je Lwo, Shen-Yu Wu. Calibrate Piezoresistance Stress Sensors Through the Assembled Structure. National Defense university, Tao-Yuan. 【13】 Tung-Sheng Chen, Yu-Ren Huang, Yuan-Hsing Wang, Yu-Ling Lin, Chi-Yuan Lee, Ben-Je Lwo, Chung-Hsing Kao, Su Lu. Application of Microelectronic Devices For Package -Induced Stress Measurement. National Defense university, Tao-Yuan. 【14】 Yong Liu, Scott Irving, Timwah Luk. Thermosonic Wire Bonding Process Simulation and Bond Pad Over Active Stress Analysis. *Electronics Packaging Manufacturing*, 31(1). 61-71. 【15】 George E. Mase. *Schaum ' s Outline of Theory and Problems of Continuum Mechanics*. United States: McGraw -Hill. 【16】 Beng Teck Ng, Charles Lee. Optimization of Gold Wire Bonding on Electroless Nickel Immersion Gold for High Temperature Applications. *Electronics Packaging Technology Conference 2006*, Singapore. 【17】 Fengshun Wu, Yanxiang Hu, Yiping Wu, Bing An, Jinsong Zhang. A Study of Thermosonic Gold Wire Bonding onto Silver Plated Copper Pad. *Electronic Packaging Technology*. 10 (1) .372-376. 【18】 Jeffrey C. Suhling, and Richard C. Jaeger. Silicon Piezoresistive Stress Sensors and Their Application in Electronic Packaging. *IEEE SENSORS JOURNAL*, VOL. 1. 【19】 Y. W. Hsua, S. S. Lu, P. Z. Chang. Piezoresistive response induced by piezoelectric charges in n-type GaAs mesa resistors for application in stress transducers. *Journal of Applied Physics*. 85(1). 333-340. 【20】 S. Chaparala, F. Andros<sup>1</sup>, W. Infantolino<sup>1</sup>, B. Sammakia. A New Technique for Calibrating Piezoresistive Stress Sensor Chips. Paper presented at the meeting of Thermal and Thermomechanical Phenomena in Electronic Systems, USA.