

# Separation and Xylitol fermentation of Xylose from hemicellulose hydrolysate

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## ABSTRACT

The agricultural residual production, such as rice straw, contains a great quantity of hemicellulose. After been hydrolyzed, Xylose can be found in hydrolysate and obtain xylitol production from xylose by yeast. However, the pigment and the salt for modulating pH in hydrolysate will affect the fermentation rate of yeast. The hydrolysate has to be dealt with before fermenting. The experimentation take the hydrolysate through the ion exchange resin to separate pigment, salt and xylose; the result shows that there is a better separation when the loading volume is 1 mL, the flow rate is 3.5 mL/min, and the operating temperature is 45 . Under the above condition, the separation is amount to 80%. The research also confers the influence of the size of rice strew pellet and the solid-liquid ratio of the straw and dilute sulfuric acid. The smaller straw powder has better xylose recovery, but its size shows a non-linear relationship with xylose recovery. The xylose recovery no longer rises when straw powder is smaller than 60 mesh. If the solid-liquid ratio is 1:4(g:mL), xylose recovery could be up to 95.6%. But the hydrolysate is more difficult to retrieve, and xylose recovery is almost 70% when the solid-liquid ratio is between 1:6 and 1:10. Although it is 30% lower, but hydrolysate and residue are easier to separate and process. Thus, the 1:6 solid-liquid ratio should be the better choice for hydrolysis. In addition, this research uses yeast *Candida subtropicalis* chosen by us to ferment xylose and produce xylitol. The research indicates that there is a higher xylitol yield (0.89) even though there are only Yeast Extract and Bacto Peptone in medium, and the concentration does not need be too high. However, xylitol yield would reduce once inorganic salt is added. And, when xylose concentration is 10% the xylitol yield is higher than the one when xylose concentration is more than 15%.

Keywords : hemicellulose ; hydrolysis ; xylose ; xylitol ; fermentation

## Table of Contents

第一章 緒論.....	1	第二章 文獻回顧.....	
.....4 2.1 木糖醇之介紹.....	4	2.1.1 木糖醇之來源及性質.....	
...4 2.1.2 木糖醇之功能介紹.....	9	2.1.2.1 食品添加劑.....	9
2.1.2.2 防止齲齒.....	9	2.1.2.3 醫藥界之應用.....	10
素水解液之層析分離.....	11	2.2.1 半纖維素之來源.....	11
纖維素之水解.....	11	2.2.2 半纖維素之水解.....	12
生產木糖醇.....	15	2.3.1 酵母菌代謝木糖之途徑.....	15
母菌轉化木糖醇的因子.....	16	2.3.2.1 碳源.....	16
.....	17	2.3.2.2 氮源.....	
.....	17	2.3.2.3 溫度.....	17
.....	18	2.3.2.4 pH值.....	
.....	18	2.3.2.5 溶氧量.....	19
.....	19	2.3.2.6 鹽類之種類濃度.....	
.....	19	第三章 稻草半纖維素水解液之製備.....	24
.....	24	3.1 實驗材料與設備.....	
.....	24	3.2 實驗方法.....	25
.....	25	3.2.1 不同固液比製備水解液.....	
.....	25	3.2.2 不同稻草粉碎顆粒大小製備水解液.....	25
.....	27	3.3 分析方法.....	
.....	27	3.4 結果討論.....	28
.....	28	3.4.1 不同固液比製備水解液.....	
.....	28	3.4.2 不同稻草粉碎顆粒大小製備水解液.....	28
離純化.....	34	第四章 半纖維素水解液中木糖之分	
.....	34	4.1 實驗材料與設備.....	34
.....	35	4.2 實驗方法.....	
.....	35	4.2.1 水解液之製備.....	35
.....	35	4.2.1 水解液之層析分離.....	
.....	35	4.3 分析方法.....	37
.....	37	4.3.1 木糖、木糖醇之濃度測	
.....	37	4.3.2 鹽濃度之分析.....	37
.....	37	4.3.3 色素含量分析.....	
.....	37	4.3.4 分離率.....	37
.....	38	4.4 結果討論.....	
.....	38	4.4.1 沖提流速對分離效果之影響.....	38
.....	38	4.4.2 饋料體積對分離效果之影響...	
.....	39	4.4.3 溫度對分離效果之影響.....	40
.....	40	第五章 實驗菌株之篩選及鑑定.....	
.....	61	5.1 實驗材料與設備.....	61
.....	61	5.1.1 實驗菌株.....	
.....	61	5.1.2 培養基.....	61
.....	61	5.1.3 實驗設備.....	
.....	61	5.2 實驗方法.....	62
.....	62	5.2.1 菌種篩選.....	

.....62 5.2.1.1 菌液來源.....	62 5.2.1.2 篩菌.....
.....62 5.2.2 菌種鑑定.....	63 5.2.2.1 前培養.....
.....63 5.2.2.2 菌種鑑定操作步驟.....	63 5.3 分析方法.....
.....64 5.3.1 木糖、木糖醇之濃度測定.....	64 5.3.2 菌體乾重測定.....
.....64 5.3.3 菌種鑑定之判讀.....	64 5.4 菌種保存.....
.....66 5.5 結果討論.....	67 5.5.1 篩菌結果.....
.....67 5.5.2 鑑定結果.....	67 第六章培養基組成對Candida sp.木糖醇發酵之影響.....
.....70 6.1 實驗材料與設備.....	70 6.1.1 實驗菌株.....
.....70 6.1.2 培養基.....	71 6.1.3 實驗設備.....
.....71 6.2 實驗方法.....	72 6.2.1 前培養.....
.....72 6.2.2 不同氮源及濃度與鹽類之添加對木糖醇發酵木糖醇之比較.....	72 6.2.3 不同碳源濃度比對木糖醇發酵木糖醇之比較.....
.....72 6.3 分析方法.....	74 6.3.1 木糖、木糖醇之濃度測定.....
.....74 6.3.2 菌體乾重測定.....	74 6.4 結果討論.....
.....75 6.4.1 不同氮源及濃度與鹽類之添加對木糖醇發酵木糖醇之比較.....	75 6.4.2 不同碳源濃度比對木糖醇發酵木糖醇之比較.....
.....76 第七章 結論與展望.....	90 7.1 結論.....
90 7.1.1 稻草半纖維素水解液製備木糖及其分離純化.....	90 7.1.2 稻草半纖維素水解液中木糖之分離純化.....
90 7.1.3 酵母菌之篩選及其鑑定.....	91 7.1.4 培養基組成對Candida sp.木糖醇發酵之影響.....
91 7.2 未來展望.....	92 參考文獻.....
	94

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