

# An Approach of Combination for Cell Forming and Open Shop Scheduling Problem

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## ABSTRACT

Recently, the method that how to be superior in the competitive manufacturing industry environments obviously focuses on the processes of " Customization " and " Low Cost ". The concept of " Group Technology " is also more the production procedures and more important in modern productive demands, because it can simplify and reduce cost in the manufacturing industry. On the other hand, the whole framework must be gradually completed by combing the result of " Group Technology " to the thinking logic of " Product Scheduling ". But until now, the present research doesn ' t combine or apply these issues yet, because they just study in every single realm. Therefore, this research is to explore a series of problem form cell forming and its corresponding productive procedures. I solute some related problems from taking advantage of genetic algorithm and heuristic algorithm; especially improve its quality and get good result of the exceptant cell formation problem in the realm of group effect and open shop scheduling.

Keywords : group technology ; open shop scheduling ; grouping efficacy ; genetic algorithm

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