

複合氣動系統的能量匯流之研究

Khong Vu Quang、蔡耀文；黃國修

E-mail: 9806417@mail.dyu.edu.tw

摘要

目前最令科學家關注的問題，是生態污染，溫室效應，原油資源被限制等之因素。這些對業者來說是個非常巨大的挑戰。因此也費了許多科學家的時間，知識和努力來做研究，找出新技術。而這項研究的最大目的是專注在環保，無污染的“綠車”。其中包括：雜種電動車(HEV)，電動車(EV)，及燃料電池車(FCV)。如今HEV，EV及FCV雖然已經不斷在開發並發揮用途，不過還是會存在一些限制。為了克服以上這些障礙，科學家已提出一系列的系統，名為：Hybrid Pneumatic Power System (HPPS) 來進行研究。這系統的能源能夠取代流程能量的電化學能量和優選能量的管理和運用。能夠優化管理及使用能量源，並在一個 Internal Combustion Engine (ICE)再生回收內燃機，讓ICE在極大壓力中能夠穩定運作。因此此系統被視為是對增加能量與改善廢氣排放是最有效率的措施。這項研究的最大目標是包括兩個項目。第一項目是研究實驗 HPPS 的操作水準，壓縮氣的影響度，斷面 (CSA) 的作用和收縮在結合點於系統的流程能量結合。其項目是此研究還專注研究於合併管子的作用，壓縮氣流和 CSA 對廢氣再循環，並確定 CSA 在合併能量通過使用三度空間的 CFD 軟體所模擬計算，能夠擁有最佳維度及適當的調整。依各種試驗及模擬在HPPS，此試驗有使用一個結合能量管，而這個結合能量管的形狀及尺寸已設計到最適當的程度。此外，v CSA 的活動是由壓縮氣及氣流率的變化而有適當的調整。實驗結果顯示，廢氣再循環能量以及HPPS 的結合能量流程不僅取決於合併（結合）管的形狀與尺寸狀況，而且還取決於 CSA 對壓縮氣和壓縮氣流量的變化調整。這些研究結果將是有價值的基礎及有效用。藉此進入研究，設計能量合併管和HPPS 的控制系統。

關鍵詞：HPPS；廢氣能量；能量合併管；能量流程合併

目錄

AUTHORIZED COPYRIGHT STATEMENT	iii ABSTRACT (Chinese)
.....iv ABSTRACT (English)	vi
ACKNOWLEDGEMENTS	viii TABLE OF CONTENTS
.....x LIST OF FIGURES	xiii LIST OF TABLES
.....xvii ABBREVIATIONS	xviii
NOMENCLATURES	xix CHAPTER 1. INTRODUCTION
.....1 1.1. PROBLEM OF LOW THERMAL EFFICIENCY OF INTERNAL COMBUSTION ENGINE	1 1.2. LITERATURE SURVEY OF SIMILAR TECHNOLOGIES OF HYBRID PNEUMATIC POWER SYSTEM
.....2 1.2.1. Hybrid electric vehicle	3 1.2.2. Electric vehicle
.....4 1.2.3. Fuel cell vehicle	4 1.2.4. Gas powered hybrid zero pollution vehicle
.....4 1.3. HYBRID PNEUMATIC POWER SYSTEM	8
1.4. RESEARCH OBJECTIVES AND SCOPE	10 1.4.1. Objectives
.....10 1.4.2. Scope	12 CHAPTER 2.
THEORETICAL ANALYSIS	14 2.1. FUNDAMENTAL PRINCIPLE OF THE HYBRID PNEUMATIC POWER SYSTEM
.....14 2.2.1. Internal combustion engine	14 2.2.2. Air compressor
.....17 2.2.3. High-pressure air storage tank	20 2.2.4. Energy merger pipe
.....20 2.2.5. High-efficiency turbine	24 2.2.6. Flow energy merging management
.....26 2.3. THERMODYNAMIC ANALYSIS OF HYBRID PNEUMATIC POWER SYSTEM	28 2.3.1. Thermal efficiency of the internal combustion engine
.....28 2.3.2. Exhaust-gas energy of the internal combustion engine	28 2.3.3. Merger flow
.....30 2.3.4. Overall thermal efficiency of hybrid pneumatic power system	31
CHAPTER 3. EXPERIMENTAL STUDY OF HYBRID PNEUMATIC POWER SYSTEM	33 3.1.
INTRODUCTION	33 3.2. EXPERIMENTAL EQUIPMENT
.....34 3.2.1. Experimental apparatus	34 3.2.2. Energy merger pipe
.....34 3.3. EXPERIMENTAL PROCEDURES	35 3.4.

EXPERIMENTAL RESULTS AND DISCUSSION	38	3.4.1. Outstanding characteristics of system	
.....3.4.2. Flow energy storing of air storage tank	48	3.4.3. Waste energy of internal	
combustion engine	48	3.4.4. Effects of cross-sectional area on flow energy merger	49
CONCLUSIONS	60	CHAPTER 4. SIMULATION OF ENERGY MERGING	
PROCESS BY COMPUTATION FLUID DYNAMICS	62	4.1. INTRODUCTION	
.....62	4.2. COMPUTATION FLUID DYNAMICS FUNDAMENTAL AND		
APPLICATION	62	4.2.1. Physical model	64
.....65	4.2.2. Governing equations		
4.2.2.1. Continuity and momentum equations	65	4.2.2.2. Energy	
equation	67	4.2.3. Turbulence model adapted	68
SOLVER ALGORITHMS	71	4.4. MODEL DESIGN AND STUDY SCOPE	
.....74	4.4.1. Model design	74	
.....74	4.4.2. Study scope		
.....76	4.5. BOUNDARY CONDITIONS	77	
Boundary condition at the exhaust-gas inlet	77	4.5.1. Boundary condition at the compressed air inlet	
.....77	4.5.2. Boundary condition at the outlet	77	
4.6. RESULTS AND DISCUSSION	77		
.....78	4.6.1. Effect of the Da/De on merging process	78	
merging process	78	4.6.2. Effect of ? on	
.....78	4.6.3. Effect of the Pair on merging process	82	
.....84	4.6.4. Effect of the Aair on merging process	82	
.....89	4.6.5. Suitable adjustment of CSA to achieve the best merging process		
4.7. CONCLUSION	99	CHAPTER 5. VALIDATION AND	
CONCLUSIONS	102	5.1. COMPARISON BETWEEN EXPERIMENTAL AND SIMULATION	
RESULTS	102	5.2. CONCLUSIONS	107
.....111	REFERENCES		

參考文獻

- [1] W.W. Pukrabek. Engineering Fundamentals of the Internal Combustion Engine. Second Edition, USA, 2004, by Pearson Prentice-Hall, Pearson Education, Inc, Upper Saddle River, NJ 07458.
- [2] C. Davis, B. Edelstein, B. Evenson, A. Brecher, D. Cox. Hydrogen Fuel Cell Vehicle Study. Report Prepared for the Panel on Public Affairs (POPA), American Physical Society. USA, Jun. 12, 2003.
- [3] N. Iwai. Analysis on fuel economy and advanced systems of hybrid vehicles. JSAE Review 20 1999; 20: 3?{11.
- [4] J.V. Mierlo, G. Maggetto, Ph. Lataire. Which energy source for road transport in the future? A comparison of battery, hybrid and fuel cell vehicles. Energy Conversion and Management 2006; 47: 2748?{2760.
- [5] Toyota Co. Worldwide Prius Sales Top 1 Million Mark. Available from: <http://www.toyota.co.jp/en/news/08/0515.pdf>.
- [6] M. Granovskii, I. Dincer, M.A. Rosen. Economic and environmental comparison of conventional, hybrid, electric and hydrogen fuel cell vehicles. J. Power Sources 2006; 159: 86?{93.
- [7] I. Dincer. Environmental and sustainability aspects of hydrogen and fuel cell systems. International Journal of Energy Research 2007; 31: 29?{55.
- [8] M.M. Hussain, I. Dincer, X. Li. A preliminary life cycle assessment of PEM fuel cell powered automobiles. Applied Thermal Engineering 2007; 27: 94?{99.
- [9] K. Morita. Automotive power source in 21st century. JSAE Review 2003; 24: 3 – 7.
- [10] R. Priddle. Automotive fuels for the future. 21th International Energy Agency, 1999, IEA – AMF advanced motor fuels.
- [11] M.J. Kellaway. Hybrid buses-What their batteries really need to do. J. Power Sources 2007; 186: 95?{98.
- [12] H. Tsuchiya. Innovative renewable energy solutions for hydrogen vehicles. International Journal of Energy Research 2008; 32: 427?{435.
- [13] F. Barbir, S. Yazici. Status and development of PEM fuel cell technology. International Journal of Energy Research 2008; 32: 369?{378.
- [14] A. Emadi, S.S. Williamson. Fuel Cell Vehicles: Opportunities and Challenges. Power Engineering Society General Meeting, 2004. IEEE, vol. 2, pp. 1640?{1645, June 2004.
- [15] Moteur Development International (MDI). Available from: <http://www.theaircar.com/>.
- [16] C. Knowlen, A.T. Mattick, H. Deparis, A. Hertzberg. Quasi-isothermal expansion engines for liquid nitrogen automotive propulsion. SAE Paper No. 972649; 1997.
- [17] C. Knowlen, A.T. Mattick, A.P. Bruckner, A. Hertzberg. High-efficiency energy-conversion systems for liquid-nitrogen automobiles. SAE Paper No. 981898; 1998.
- [18] M.C. Plummer, C.A. Ordonez, R.F. Reidy. Liquid nitrogen as a non-polluting vehicle fuel. Society of Automotive Engineers, SAE Paper 01-2517; 1999.
- [19] C.A. Ordonez. Liquid nitrogen fueled, closed Brayton cycle cryogenic heat engine. Energy Conversion and Management 2000; 41: 331?{341.

- [20] S. Lemofouet, A. Rufer. Hybrid Energy Storage Systems based on Compressed Air and Super-capacitors with Maximum Efficiency Point Tracking. EPE 2005, ISBN: 90-75815-08-5.
- [21] K.D. Huang, S.C. Tzeng. Development of a hybrid pneumatic power vehicle. Applied Energy 2005; 80: 47?{59.
- [22] K.D. Huang, S.C. Tzeng, W.P. Ma, W.C. Chang. Hybrid pneumatic power system which recycles exhaust-gas of an internal combustion engine. Applied Energy 2005; 82: 17?{32.
- [23] K.D. Huang, S.C. Tzeng, W.C. Chang. Energy saving hybrid vehicle using a pneumatic power system. Applied Energy 2005; 81: 1?{18.
- [24] K.D. Huang, K.V. Quang, S.H. Wei, T.C. Liu, K.T. Tseng, Y.W. Tsai. Study of an innovative hybrid pneumatic power system. Fourth International Conference on Flow Dynamics, Sep. 26?{28, 2007, Sendai, Miyagi, Japan.
- [25] K.D. Huang, K.V. Quang, N.H. Nam, T.C. Liu, C.H. Lin. Study of flow energy merging capability of hybrid pneumatic power system. 25th National Conference on Mechanical Engineering of CSME. Nov. 21?{22, 2008, Dayeh, Changhua, Taiwan.
- [26] K.D. Huang, K.V. Quang, K.T. Tseng. Study of recycling exhaust gas energy of hybrid pneumatic power system with CFD. Energy Conversion and Management 2009; 50: 1271?{1278.
- [27] K.D. Huang, K.V. Quang, N.H. Nam, C.H. Lin. Improvement of exhaust-gas energy recycling in hybrid pneumatic power system by an innovative energy merger pipe. 20th international symposium on transport phenomena ISTP-20, Jul. 7-10, 2009, Victoria, Canada.
- [28] R.V. Basshuysen, F. Schafer. Internal Combustion Engine handbook, Basics, Components, Systems, and Perspectives. SAE Order No. R-345, Canada, ISBN 0-7680-1139-6.
- [29] FU SHENG GROUP. A-series, air-cooled heavy-duty reciprocating air compressor. Available from:
http://www.fusheng.com/machinery/products/series_a.htm.
- [30] D.E. Winterbone, R.J. Pearson. Theory of Engine Manifold Design Wave Action Methods for Internal Combustion Engine. Professional Engineering Publishing Limited London and Bury St Edmunds, UK, ISBN 1 86058 209 5.
- [31] M.J. Zucrow. Principles of Jet Propulsion and Gas Turbines. Printed in the United States of America – 1954.
- [32] K.D. Huang, N.H. Nam, K.V. Quang. Validation of dynamic model of hybrid pneumatic power system. SAE paper No. 2009-01-1304.
- [33] K.V. Quang. Simulation of the thermodynamic cycle and mass flow in scavenge process of ICE using AVL Boost. Master of science Thesis, Hanoi University of Technology, Hanoi, 2002.
- [34] AVL, Thermodynamic cycle simulation Boost. Boost user ' s guide, Version 4.0.4, Jun. 2004.
- [35] R.E. Sonntag, C. Borgnakke, G.J. Van Wylen. Fundamentals of thermodynamics. Sixth edition, Printed in the United States of America, ISBN 0-471-15232-3.
- [36] N.T. Tien. Principle of Internal Combustion Engine. Educational Publishing House, Hanoi, 2003.
- [37] K.D. Huang, K.V. Quang, Y.Y. Wu, K.T. Tseng. Energy merger pipe optimization of hybrid pneumatic power system by using CFD. The First International Conference on Applied Energy (ICAE09), Jan. 5?{7, 2009, Hong Kong.
- [38] K.D. Huang, K.V. Quang, K.T. Tseng. Study of the effect of contraction of cross-sectional area on flow energy merger in hybrid pneumatic power system. Applied Energy 2009; 86: 2171?{2182.
- [39] K.D. Huang, K.V. Quang, K.T. Tseng. Experimental study of exhaust-gas energy recycling efficiency of hybrid pneumatic power system. International Journal of Energy Research 2009; 33: 931-942.
- [40] K.D. Huang, K.V. Quang, K.T. Tseng. Experimental study of flow energy merger of hybrid pneumatic power system. IEEE International Conference on Sustainable Energy Technologies (ICSET 2008), Nov. 24?{29, 2008, Singapore.
- [41] FLUENT 6.3, 2006: User guide, all volumes; Fluent Inc. Lebanon, Jun. 2006.
- [42] Gambit 2.2, 2001: User ' s guide; Fluent Inc. Lebanon, Dec. 2001.