

# Production of Levan Using Immobilized Techniques

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## ABSTRACT

This study is regarding the immobilization of *Bacillus subtilis* natto Takahashi, a commercial natto spore, on alginate and the fermentation of immobilized cells in the medium containing sucrose. The stability and the levan production of the immobilization cell particles during the fermentation were also studied.

The stability and the levan production of the immobilization cells in the process of fermentation were affected by the medium pH, metal ions and agitation speed. The immobilized cell particles were stable and the levan production was high at slightly acidic condition (pH 5.0-6.0). The integrity of the immobilized cell particles was maintained when the certain level of metal ions was kept, while the high metal ions concentration inhibited the cell growth and thus the levan production. High stability of cell particles and high levan production were observed when the agitation speed was kept between 100 to 175 rpm; however, the cell particles collapsed at 225 rpm. When the immobilized cells was cultivated in 300 ml of SM medium (Sucrose : 250 g/L, MgSO<sub>4</sub> · 7H<sub>2</sub>O : 0.5 g/L, NaH<sub>2</sub>PO<sub>4</sub> · 2H<sub>2</sub>O : 3 g/L, Na<sub>2</sub>HPO<sub>4</sub> · 12H<sub>2</sub>O : 3 g/L, CaCl<sub>2</sub> 0.2%, AlCl<sub>3</sub> · 6H<sub>2</sub>O 0.1%) at optimal pH (5.6-6.8), temperature (37 °C) and agitation speed (150 rpm), high levan production (60-70g/L) was obtained.

In the repetitive cultivation of the immobilized cells in the SM medium, it was found that after the second batch the cell activity and the levan production declined dramatically. However, the levan production was elevated when the initial pH was adjusted to 5.6-5.8 and 10% of organic nitrogen source was added at the beginning of each batch fermentation. It is obvious that the presence of organic nitrogen source is critical for high levan production. At the optimal medium contents (Sucrose : 250 g/L, MgSO<sub>4</sub> · 7H<sub>2</sub>O : 0.5 g/L, NaH<sub>2</sub>PO<sub>4</sub> · 2H<sub>2</sub>O : 3 g/L, Na<sub>2</sub>HPO<sub>4</sub> · 12H<sub>2</sub>O : 3 g/L, CaCl<sub>2</sub> 0.2 %, AlCl<sub>3</sub> · 6H<sub>2</sub>O 0.1 %, 10 % NB medium compound) and the optimal culture condition (pH 5.6-5.8, 37 °C, 100 rpm), high levan production (60-70 g/L) was obtained after 3 d of fermentation. The immobilized cells were still active and stable even after 5 repetitive fermentation, and 55-70 g/L of levan were obtained for each batch.

It is shown that immobilized *Bacillus subtilis* natto Takahashi has the advantages of high levan production even after long term and repetitive fermentation.

Keywords : *Bacillus subtilis* natto、poly fructose、levan、alginate、immobilized

## Table of Contents

封面內頁	
簽名頁	
授權書	iii
中文摘要	iv
英文摘要	vi
誌謝	viii
目錄	ix
圖目錄	xiii
表目錄	xviii
第一章 前言	1
第二章 文獻回顧	4
2.1 Levan之介紹	4
2.2 Levan之化學結構與特性	6
2.3 Levan之生合成	8
2.4 Levansucrase之介紹	8
2.5 Levansucrase之特性	9
2.6 利用固定化技術生產Levan	13
2.6.1 固定化菌株	13
2.6.2 固定化Levansucrase	13

2.7 Levan之應用	15
2.7.1 食品領域之應用	15
2.7.2 醫藥領域之應用	17
2.7.3 農業領域之應用	18
第三章 材料與方法	20
3.1 實驗材料	20
3.1.1 藥品	20
3.1.2 儀器設備	22
3.2 固定化菌株培養	24
3.2.1 菌株來源	24
3.2.2 菌株活化	24
3.2.3 固定化菌株活化	24
3.2.4 Levan生產培養	26
3.3 Ca-alginate顆粒製備方法	27
3.4 分析方法	28
3.4.1 醣類分析	28
3.4.2 Levan之分析	31
3.4.3 Levansucrase之活性測定	33
3.4.4 蛋白質分析	33
3.5 實驗型分離膜系統	34
3.6 粗酵素的製備與活性測定	36
3.7 Levansucrase之純化	36
3.8 Levan之純化	37
第四章 結果與討論	39
4.1 懸浮系統	39
4.1.1 不同CaCl <sub>2</sub> 濃度之影響	39
4.1.2 不同MgCl <sub>2</sub> 濃度之影響	43
4.2 固定化系統	47
4.2.1 培養基組成	47
4.2.1.1 不同顆粒大小之固定化菌體在不同前培養基中生產Levan之探討	47
4.2.1.2 不同蔗糖濃度對固定化顆粒和產量之影響	50
4.2.2 環境因子的探討	54
4.2.2.1 不同初始pH值之影響	54
4.2.2.2 不同金屬離子對固定化顆粒和產量之影響	58
4.2.2.3 不同CaCl <sub>2</sub> 濃度對固定化菌體顆粒和產量之影響	62
4.2.2.4 不同AlCl <sub>3</sub> ·6H <sub>2</sub> O濃度對固定化顆粒和產量之影響	66
4.2.2.5 不同轉速對固定化顆粒和產量之影響	71
4.3 固定化 <i>B.subtilis natto</i> 菌體顆粒批次培養生產Levan	75
4.4 超過濾濃縮裝置對Levan分子量之影響	83
4.5 發酵液中粗Levansucrase酵素之活性探討	86
4.6 不同分離膜之levansucrase的活性測定及蛋白質含量	88
4.7 不同飽和度之硫酸銨沉澱之活性及蛋白質含量	90
第五章 結論	92
參考文獻	94

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