

# Investigation of characteristics for Al/LPD-TiO<sub>2</sub>/SiGe MOS device

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## ABSTRACT

Titanium oxide (TiO<sub>2</sub>) has been grown on SiGe film by using liquid-phase deposition (LPD) method with (NH<sub>4</sub>)<sub>2</sub>TiF<sub>6</sub> and H<sub>3</sub>BO<sub>3</sub> at room temperature. In this study, the concentration of (NH<sub>4</sub>)<sub>2</sub>TiF<sub>6</sub> and H<sub>3</sub>BO<sub>3</sub> were 0.05 and 0.25 M, respectively, and the temperature were 30 °C. We found that the growth rate increases with the increasing of (NH<sub>4</sub>)<sub>2</sub>TiF<sub>6</sub> and H<sub>3</sub>BO<sub>3</sub> concentration. The electron spectroscopy of chemical analysis (ESCA) showed that the Ti2p peaks appeared at 458.6 and 464.5 eV. Moreover, the (NH<sub>4</sub>)<sub>2</sub>Sx treatment was used to reduce the leakage current of MOS devices. the leakage current density with and without sulfide treatment are  $1.35 \times 10^{-7}$  and  $8.18 \times 10^{-6}$  A/cm<sup>2</sup> under positive electric field of 1 MV/cm, respectively. The significant reduction of leakage current about 60 was achieved in our study. We also found that TiO<sub>2</sub> could be used as an antireflection coating. In this study, by capping a thin TiO<sub>2</sub> layer with SiGe film, the photo-to-dark current ratio can be improved from 3.1 to 16.67.

Keywords : liquid-phase deposition, titanium oxide, metal-oxide-semiconductor, (NH<sub>4</sub>)<sub>2</sub>Sx

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