

# Al<sub>0.25</sub>Ca<sub>0.75</sub>N/GaN 高電子遷移率場效電晶體以銻錫氧化物為閘極之製作與特性研究

劉秉承、廖豐標

E-mail: 9708115@mail.dyu.edu.tw

## 摘要

氮化鋁鎵/氮化鎵高電子遷移率場效電晶體具有高電子遷移率與高崩潰電壓等優良特性，因此本論文利用氮化鋁鎵/氮化鎵高電子遷移率場效電晶體之特性，將其閘極金屬用ITO取代，來製作AlGa<sub>0.25</sub>N/GaN HEMT的光電晶體。因為ITO透明的特性，光源能穿透閘極直到氮化鋁鎵與氮化鎵界面處，產生電子電洞對，讓高電子遷移率電晶體具有光檢測器與電晶體雙重性。光訊號將會被自身放大，可取代傳統光檢測器還需搭配放大電路來增加解析度的缺點。我們比較以ITO為閘極之HEMT在沒有照光與照光情況下，元件之特性改變，並且將ITO為閘極的HEMT與鎳/金為閘極的HEMT作為比較。本次製作之元件ITO閘極寬度為25 μm，長度1 μm，在沒有照光下閘極電壓為0 V時，最大導通電流為13.8 mA，最大轉導值為113.6 mS/mm。

關鍵詞：銻錫氧化物閘極；氮化鋁鎵/氮化鎵高電子遷移率電晶體；光控微波元件；透明閘極高電子遷移率電晶體

## 目錄

封面內頁 簽名頁 博碩士論文電子檔案上網授權書 . . . . .	iii
中文摘要 . . . . .	iii
英文摘要 . . . . .	iv
誌謝 . . . . .	v
目錄 . . . . .	vi
圖目錄 . . . . .	vii
表目錄 . . . . .	x
第一章序論 . . . . .	xii
1.1 研究動機 . . . . .	1.1.1
1.2 論文架構 . . . . .	1.1.2
第二章氮化鋁鎵/氮化鎵高電子遷移率電晶體工作原理 . . . . .	4
2.1 氮化鋁鎵/氮化鎵高電子遷移率場效電晶體工作原理與介紹 . . . . .	5
2.2 氮化鋁鎵/氮化鎵極化效應與表面效應 . . . . .	10
2.3 氮化鋁鎵/氮化鎵對於光的吸收 . . . . .	14
2.4 閘極蕭特基接觸原理 . . . . .	17
2.5 歐姆接觸原理 . . . . .	22
2.6 傳輸線模型理論 . . . . .	29
2.7 銻錫氧化物薄膜理論 . . . . .	32
第三章 元件製作與測試實驗 . . . . .	32
3.1 元件製作 . . . . .	40
3.2 平台隔離製作 . . . . .	40
3.3 歐姆接觸測試製程與量測 . . . . .	41
3.4 ITO退火參數測試 . . . . .	43
3.4.1 ITO穿透率量測與分析 . . . . .	50
3.4.2 ITO電阻率之量測與分析 . . . . .	53
3.5 閘極蕭特基接觸測試製程 . . . . .	58
3.6 氮化鋁鎵/氮化鎵高電子遷移率場效電晶體製程 . . . . .	61
3.6.1 平台製作 (Mesa Isolation) . . . . .	65
3.6.2 汲極跟源極歐姆接觸 (Drain and Source Ohmic Contact) . . . . .	65
3.6.3 閘極蕭特基接觸 (Gate Schottky Contact) . . . . .	67
第四章氮化鋁鎵/氮化鎵高電子遷移率場效電晶體電性量測結果 . . . . .	71
4.1 在沒照光下，傳統以鎳/金為閘極與以ITO為閘極之HEMT量測與比較 . . . . .	71
4.2 以ITO為閘極之HEMT在照光與無照光情況下量測與比較 . . . . .	75
4.3 以ITO薄膜所製之蕭特基二極體照光之特性 . . . . .	79
第五章 結論 . . . . .	82
參考文獻 . . . . .	84

## 參考文獻

- [1] S. Nakamura and G. Fasol, "The Blue Laser Diode", Springer, Heidelberg, 1997.
- [2] S. Nakamura, M. Senoh, N. Iwasa, S. Nagahama, T. Yamada, T. Matsushita, H. Kiyoku, and Y. Sugimoto, "InGa<sub>0.25</sub>N-based multi-quantum-well-structure laser diodes", J. Appl. Phys., Vol.35, pp.74, 1996.
- [3] T. Mukai, H. Narimatsu, and S. Nakamura, "Amber InGa<sub>0.25</sub>N based light emitting diodes operable at high ambient temperature", J. Appl.

Phys., Vol. 37, pp.479-481, 1998.

- [4] S. Nakamura, T. Mukai, and M. Senoh, "High power GaN P-N junction blue light emitting diodes", *J. Appl. Phys.*, Vol.30, pp.1998, 1991.
- [5] S. Nakamura, T. Mukai, and M. Senoh, "Candela class high brightness InGaN/AlGaIn double heterostructure blue light emitting diodes", *Appl. Phys. Lett.*, Vol.64, pp.1687, 1994.
- [6] M. A. Khan, J. N. Kuznia, A. R. Bhattarai, and D. T. Oslon, "Metal semiconductor field effect transistor based on single crystal GaN", *Appl. Phys. Lett.*, Vol.62, pp.1786, 1993.
- [7] L. F. Eastman, V. Tilak, J. Smart, B. M. Green, and J. R. Shealy, "Undoped AlGaIn/GaN HEMTs for microwave power amplifiers", *IEEE Trans. Electron Devices*, Vol.48, No.3, pp.479, 2001.
- [8] V. Kumar, W. Lu, F.A. Khan, R. Schwindt, A. Kuliev, G. Simin, J. Yang, M. Asif Khan, and I. Adesida, "High performance 0.25  $\mu$ m gate-length AlGaIn/GaN HEMTs on sapphire with transconductance of over 400 mS/mm", *Electronics Lett.*, Vol.38, pp.252, 2002.
- [9] M. A. Khan, A. Bhattarai, J. N. Kuznia, and D. T. Olson, "High electron mobility transistor based on a GaN-Al<sub>x</sub>Ga<sub>1-x</sub>N heterojunction", *Appl. Phys. Lett.*, Vol.63, pp.1214, 1993.
- [10] S. J. Cai, R. Li, Y. L. Chen, L. Wong, W. G. Wu, S. G. Thomas, and K. L. Wang, "High performance AlGaIn/GaN HEMT with improved ohmic contact", *Electronics Lett.*, Vol.34, pp.2354, 1998.
- [11] L. S. McCarthy, N-Q.Zhang, H. Xing, B. Moran, S. Denbaars, U. K. Mishra, "High Voltage AlGaIn/GaN Heterojunction Transistors", *International Journal of High Speed Electronics and Systems.*, Vol. 14, No. 1 pp.225-245, 2004.
- [12] M.S. Shur and M.A. Kahn, "Wide Band Gap Semiconductors. Good Results and Great Expectations", in the Proceedings of 23rd International Symposium on GaAs and Related Compounds, St. Petersburg, Russia, Sep. 22-28, 1996, Institute Phys. Conference Series, No.155, Chapter 2, pp. 25-32, M.S. Shur and R. Suris, Editors, IOP Publishing, London 1997.
- [13] F. A. Ponce, "Group III Nitride Semiconductor Compounds Physics and Applications", pp.123-133, 1998.
- [14] D. Brunner, H. Angerer, E. Bustarret, F. Freudenberg, R. Hopler, R. Mimitrov, O. Ambacher, and M. Stutzmann, *J. appl. Phys.* 82, pp. 5090-6, 1997.
- [15] F. Bernardini and V. Fiorentini, *Phys. Rev. B* 56, 16, pp. 24-27, 1997.
- [16] O. Ambacher, M. Eickhoff, A. Link, M. Hermann, Y. Smorchkova, J. Speck, U. Mishra, W. Schaff, V. Tilak, and L. F. Eastman, *Phys. Status solidi (c)* 6, pp. 1878-1907, 2003.
- [17] D. Jena, Polarization induced electron populations in III-V nitride semiconductors. Transport, growth, and device applications, Ph.D. Dissertation, University of California, Santa BarBara, 2003.
- [18] L. Shen "Advanced Polarization-Based Design of AlGaIn/GaN HEMTs" University of California, Santa Barbara, 2002.
- [19] T. C. Shen, G. B. Gao, and H. Morkoc, "Recent Developments in Ohmic Contacts to III-V Compound Semiconductors", *J. Vac. Sci. Tech.*, B10, pp.2113, 1992.
- [20] D. K. Schroder, "Semiconductor material and device characterization", Wiley Interscience, p.169-208, pp.133, 1998.
- [21] R. E. Williams, "Gallium Arsenide processing Techniques", chapter 11, pp.225-253.
- [22] M. Quaas, C. Eggs, H. Wulff, "Structural studies of ITO thin films with the Rietveld method", *Thin Solid Films*, 332, pp.277-281, 1998.
- [23] D. H. Zhang and H.L. Ma, "Scattering mechanisms of charge carriers in transparent conducting oxide film", *Applied Physics A: Materials Science & Processing*, 62, pp. 487-492, 1996.
- [24] C. Wang, Y. Liu, Y. Xia, T. Ma, P.W. Wang, Characteristics of ITO films fabricated on glass substrates by high intensity pulsed ion beam method, *Journal of Non-Crystalline Solids*, 353, pp.2244-2249, 2007.
- [25] 楊明輝, "金屬氧化物透明導電材料的基本原理", *工業材料*, 第179期, pp. 134-144, 2001.
- [26] A. Suzuki, T. Matsushita, T. Aoki, A. Mori, M. Okuda, "Highly conducting transparent indium tin oxide films prepared by pulsed laser deposition", *Thin Solid Films*, 411, pp.23-27, 2002.
- [27] A. Masuda, K. Imamori, H. Matsumura, "Influence of atomic hydrogen on transparent conducting oxides during hydrogenated amorphous and microcrystalline Si preparation by catalytic chemical vapor deposition", *Thin Solid Films*, 411 (1), pp. 166-170, 2002.
- [28] U. Bockelmann, P. Hiergeist, G. Abstreiter, G. Weimann, W. Schlapp, "Relevant scattering processes, band gap renormalization and moss-burstein shift in modulation doped narrow GaAs/AlGaAs multiple quantum wells", *Surface Science*, 229, pp. 398-401, 1990.
- [29] A. Sarkar, S. Ghosh, S. Chaudhuri, A.K. Pal, "Studies on electron transport properties and the Burstein-Moss shift in indium-doped ZnO films", *Thin Solid Films*, 204, pp. 255-264, 1991.
- [30] P.K. Chakraborty, G.C. Datta, K.P. Ghatak, "The simple analysis of the Burstein-Moss shift in degenerate n-type semiconductors", *Physica B: Condensed Matter*, 339 (4), pp. 198-203, 2003.
- [31] I. Hamberg, C.G. Granqvist, K.F. Berggren, B.E. Sernelius, L. Engstrom, "Bandgap widening in heavily doped oxide semiconductors used as transparent heat-reflectors", *Solar Energy Materials*, 12, pp. 479-490, 1985.
- [32] L. Gupta, A. Mansingh, P.K. Srivastava, "Band gap narrowing and the band structure of tin-doped indium oxide films", *Thin Solid Films*, 176, pp. 33-44, 1989.
- [33] H.R. Fallah, M. Ghasemi, A. Hassanzadeh, H. Steki, "The effect of annealing on structural, electrical and optical properties of

nanostructured ITO films prepared by e-beam evaporation ” , Materials Research Bulletin, 42, pp. 487-496,2007.

[34] H. M. Zhou, B. Shen, D. J. Chen, N. Tang, T. S. Chen, G. Jiao, L. Ru, R. Zhang, Y. Shi and Y. D. Zheng “ Ti/Al/Au and Ti/Al/Pt/Au Mukti-Layer Ohmic Contact on Al<sub>x</sub>Ga<sub>1-x</sub>N/GaN Heterostructures ” , 2004 The Fourth International Workshop on Junction Technology 15-16, Page(s):179 – 182, March 2004.

[35] T. Ialinsky, G. Vanko, Z. Mozolova, J. Liday, P. Vogrincic, A. Vincze, F. Uherek, S. Hascik, I. Kostic (2006) ” Nb-Ti/Al/Ni/Au Ohmic Metallic System to AlGaN/GaN ” . In Proc. 6th Int. Conf. on Advanced Semiconductor Devices and Microsystems. pp. 151-154.

[36] Y.Sano ,T.Yamada ,J. Mita and K.Kaifu “ High Performance AlGaN/GaN HEMTs with Recessed Gate on Sapphire Substrate ” IEEE device research References 25-27 June 2001 Page(s):81 – 82 [37] Clariant (Japan) K.K. Technical & Production Dept, image reversal photoresist AZ5214-E datasheet.

[38] L.R. Cruz, C. Legnani, I.G. Matoso, C.L. Ferreira, H.R. Moutinho, “ Influence of pressure and annealing on the microstructural and electro-optical properties of RF magnetron sputtered ITO thin films ” , Materials Research Bulletin, 39 (7-8), pp. 993-1003, 2004.

[39] A.H. Khalid and A.A. Rezazadeh “ Fabrication and characterisation of transparent-gate field effect transistors using indium tin oxide ” IEE Proc.-Optoelectron., Vol. 143, No.1,February 1996.

[40] D.-F. Lii, J.-L. Huang, I.-J. Jen, S.-S. Lin, P. Sajgalik, “ Effects of annealing on the properties of indium-tin oxide films prepared by ion beam sputtering ” , Surface and Coatings Technology, 192, pp. 106-111, 2005.

[41] D.H. Zhang and H.L. Ma, ” Scattering mechanisms of charge carriers in transparent conducting oxide film ” , Applied Physics. A 62, pp. 487-492, 1996.