

# 多孔性生醫玻璃陶瓷材料之研製 = Investigations of porous bioglass-ceramic materials

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## 摘要

本實驗以MgO-CaO-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>-P<sub>2</sub>O<sub>5</sub>之成分系統的玻璃為材料，用硬酯酸為成孔劑，經模壓成形再進行燒結，研製了多孔性生醫玻璃陶瓷，期能作為組織工程支架材料用途。本實驗之玻璃主要化學成分為：MgO 3.0%、CaO 35.0%、Al<sub>2</sub>O<sub>3</sub> 8.6%、SiO<sub>2</sub> 41.4%、P<sub>2</sub>O<sub>5</sub> 12.0%。實驗結果顯示，玻璃分別經過960、1小時及1060、1小時的結晶熱處理後，主要晶相種類以XRD測定結果為：磷灰石、鈣長石兩種結晶相。在添加三種不同含量及粒徑大小的硬酯酸經由960、1小時燒結後，分別用SEM、阿基米德原理量測孔隙大小、開放型孔隙度。以添加50vol%的硬酯酸發泡劑，其大孔隙分別為448 ± 67 μm、251 ± 42 μm、59 ± 12 μm，而開放型孔隙度則為29.94 ± 1.14%、27.67 ± 0.94%、18.67 ± 0.97%。所有樣品的孔隙度範圍從26.96 ± 1.03%至45.89 ± 0.17%，而孔隙度為26.96 ± 1.03%之樣品，其彈性模數與彎曲強度接近於人類的皮質骨。其餘的樣品之機械性質只介於皮質骨與海綿骨之間。浸泡人工體液30天後，樣品表面大量形成新的晶體，而且細胞活性評估的結果顯示，以SA50P1所形成的多孔性生醫玻璃陶瓷具有極佳之生物適應性。綜合上述實驗之結果顯示，此多孔性生醫玻璃陶瓷可作為組織工程之支架材料。

關鍵詞：支架材料；多孔性生醫玻璃陶瓷；硬酯酸；燒結；孔隙大小；機械性質

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