

# The Study of Injection Mould Feature Design Based on Geometric Modeling

鐘移誦、王中行

E-mail: 9706249@mail.dyu.edu.tw

## ABSTRACT

In recent years,mould design and development is still depended on experience .As the mould features are getting complicated ,more labor,materials,money is consumed. How to solve the problem in injection mould design is the main topic in recent years. The main topic of this research is to create the 3D geometric model. By using the influence of parting line location and parting direction, the undercut of the mould design can be checked. If there is no undercut conditions,then the mould parts can be moved in various direction. All the algorithms are setting to solve this problem. The mould then can be confirmed in the very short time.This research is built in AutoCAD software. First, 3D solid model is created. The algorithms are written in AutoLISP language which include parting surface, undercut, parting direction...etc. Especially in undercut, which is the main topic for the mould design, which can influence the mould design and shape

Keywords : Geometric Model ; Parting Line ; Parting Direction ; Undercut ; Parting Surface ; Edge Loop ; Parting Depth

## Table of Contents

封面內頁 簽名頁 授權書 .....	iii 摘要.....
v ABSTRACT .....	vi 謹謝 .....
vii 目錄 .....	viii 圖目錄 .....
xii 表目錄 .....	xix 符號說明 .....
xx 第一章 緒論 1.1 研究動機.....	1 1.2
研究目的.....	2 1.3 文獻回顧..... 4
1.4 現有相關軟體之分析探討.....	5 1.5 研究方法.....
6 1.5.1 研究方法之流程圖.....	8 1.6 研究範圍與限制..... 9
1.7 論文之結構.....	10 第二章 分模線與死角特徵之形成及其相關探討 2.1 射出成型
模具相關之定義.....	11 2.1.1 射出成型模具之公母模與分模面之定義..... 12 2.2 塑件分模線
產生之探討.....	13 2.2.1 分模線之定義..... 13 2.2.2 影響分模線位
置之相關因素.....	14 2.3 塑件分模線、分模面與脫模方向之探討..... 16 2.4 塑件拔模斜度之
探討.....	24 2.5 塑件死角之探討..... 27 2.5.1 死角之定義
.....	28 2.5.2 死角形成之原因及解決方法..... 28 2.6 塑件幾何模型之建立
及其相關之定義.....	31 2.7 可見圖之基本定義與應用..... 34 2.7.1 完全可見性與局
部可見性之定義與應用.....	34 2.8 投影圖之定義與分類..... 35 2.9 投影圖與線架構之關
係.....	38 2.10 高斯曲面圖之定義與應用..... 39 第三章 塑件凹凸面建
立之法則 3.1 塑件模型之建立.....	40 3.2 塑件面之邊緣迴路與法向量之定義.....
..... 41 3.3 塑件凹凸面之判別.....	42 第四章 分模線與分模面相關法則之建立 4.1 自行
建構分模面法則.....	45 4.1.1 凸邊對於分模面之影響..... 45 4.1.2 凹邊
對於分模面之影響.....	47 4.2 修正式之脫模深度評估法則..... 48 4.3 自行建構
之死角面法則.....	50 4.3.1 凹槽死角面法則..... 51 4.3.2 倒角死角面
法則.....	55 4.3.3 倒圓角死角面法則..... 59 4.3.4 圓孔死角面法則.....
..... 64 4.4 自行建構之整體塑件評估之脫模法則.....	68 第五章 結果與討論 5.1 系統環境
介紹.....	75 5.2 系統環境視窗之介紹..... 75 5.2.1
AutoCAD控制視窗之介紹.....	77 5.3 實例探討..... 79 5.3.1 電腦
用小型麥克風置架之實例探討.....	79 5.3.2 書報架之實例探討..... 92 第六章 結論與展望
6.1 結論.....	99 6.2 未來展望..... 100
參考文獻.....	101

## REFERENCES

1、朱麗鶯 ,陳伶伶指導 , "電腦輔助射出成型製品分模線自動產生方法之研究" ,國立台灣科技大學碩士論文,中華民國台灣,1994. 2、黃良印,蔡明俊指導, "立體視覺應用於具平面分模線之模具特徵辨識",國立成功大學碩士論文,中華民國台灣,1993. 3、嚴道君,莊漢東指導, "線框模型識別之研究",國立中央大學碩士論文,中華民國台灣,1993. 4、陳劉旺,丁金超 編著, "高分子加工",高立圖書有限公司,民國82年. 5、吳家駒 譯,"塑膠射出成形用",新太出版社,民國73年. 6、陳介聰 編著,"塑膠射出成形-模具設計入門",復文書局,民國77年. 7、歐陽渭城 編著,"射出成形模具手冊",全華科技圖書公司,民國83年. 8、A. Y. C. Nee , M. W. Fu , " Determination of Optimal Parting Direction in Plastic Injection Mould Design " , Annals of the CIRP ,Vol.46 / 1 , pp.429 ~432,1997. 9、A.Y.C.Nee , M.W.Fu , "Automatic Determination of 3-D Parting Lines and Surfaces in Plastic Injection Mold Design " , Annals of the CIRP , Vol.47/1,pp.95 ~98,1998. 10、Ravi B. and Srinivasan , " Decision Criteria Computer Aided Parting Surfaces Design" ,Computer-Aided Design,Vol.22,pp. 11~18,1990. 11、Weinstein M.and Manoochehri S., "Optimum Parting Line Design of Mould and Cast Parts for Manufactur ability ",Journal of Manufacturing Systems, Vol.16 (2),pp.1~12,1997. 12、Tan ,S. T. Yuen,M. F. , Sze ,W. S. and Kwong , K.W. " Parting Lines and Parting Surfaces of Injection Mould Parts " , Proc Instn Mech Engers ,Vol.204 ,pp.211~219,1990. 13、M. A. Ganter and L. L. Thus , " Computer-Assist Parting Line Development for Cast Pattern Production,"AFS Transaction,pp. 795 ~8 00,1990. 14、Preparata,F.P, and Hong, S.J., " Convex Hulls of Finite Sets of Points in Two and Three Dimensions.", Commun of ACM, Vol.20 ,pp.87 ~93,1997. 15、M. A. Ganter and P. A. Skoglund , "Feature Extraction for Casting Core Development ",ASME Trans-Journal of Mechanical Design (Vol.115 , No.4),pp.744~750,Dec.1993. 16、Ki Hoon Shin and Kunwoo Lee,"Design of Side Cores of Injection Mold from Automatic Detection of Interference Faces" , ASME Vol.59,pp.27~41 ,Nov, 1992. 17、T.Mochizuki and N.Yuhara,"Methods of Extracting Potential Undercut and Determining Optimum Withdrawal Direction for Mold Designing " , International Journal of Japan Society of Precision Engineers Vol. 26 ,No.01,pp.460~465, Mar,1992. 18、W.Hu,C.Poli," To Injection Mold ,to Stamp,or to Assemble ? ADFM Cost Perspective", Journal of Mechanical Design Vol.121 , pp.461~469,1999. 19、Y.H.CHEN,"Determining Parting Direction Basedon Minimum Bounding Box and Fuzzy Logics" ,Int.J.Mach.Tools Manufact.Vol.37 , No.9, pp.1189~1199,1997. 20、M. Weinstein , S. M., " Geometric Influence of a Molded Part on the Draw Direction Range and Part ting Line Location " ,Journal of Mechanical Design Vol.118,pp29~39,1996. 21、Lin-Lin Chen , Shuo-Yan Chou , "Parting for Selecting a Parting Direction in Mold and Die Design", Journal of Manufacturing Systems Vol. 14 /No.5,pp.319~330,1995. 22、Lin-Lin Chen,Shuo-Yan Chou,Tony C Woo, "Parting Direction for and Die Design" , Computer-AidedDesign Vol. 25 /No.12, pp. 762~768, 1993.