

The Iterative Learning Control of Hydraulic Cylinder Position Control System

曾偉誠、陳志鏗

E-mail: 9612398@mail.dyu.edu.tw

ABSTRACT

The iterative learning control (ILC) learns the unknown information from repeated control operation and can be used as the modification experience for the future control. Hence, ILC controller can make the system tracking error converge to a small region within a limited number of learning trials. This thesis considers the position control problem of a single-rod hydraulic cylinder with proportional valve. We derive its nonlinear mathematical model. However, the accurate system parameters are not easy to find and can't be used for the controller design directly. Therefore in this study, we use system identification method to estimate the linear system model, and use two-dimensional theory to design ILC controller for the position tracking control of the hydraulic cylinder. We used PID controller and ILC controller in the computer simulation and experiment implementation. The results are analyzed and compared for each controller. Experimental results indicate that ILC controller can effectively handle repetitive trajectory tracking problem, especially in transient response that traditional control method can't appropriate solve. Therefore, in this application, the control performance of ILC is better than the traditional PID controller.

Keywords : Proportional valve ; Hydraulic cylinder ; Iterative learning control(ILC) ; Two-dimensional system ; PID control ; System identification

Table of Contents

授權書.....	iii	中文摘要.....	v	英文摘要.....	vi	誌謝.....	vii	目錄.....	viii	圖目錄.....	x	表目錄.....	x
錄.....	xiii	符號說明.....	xiv	第一章 緒論.....	1	1.1 前言.....	1	1.2 文獻回顧.....	2	1.3 研究動機及本文架構.....	5	第二章 閥控液壓缸系統模型與控制.....	8
擬結果與討論.....	18	第三章 反覆式學習控制系統.....	29	3.1 系統識別.....	29	3.2 二維系統理論.....	35	3.3 反覆式學習控制理論.....	40	3.3.1 反覆式學習控制系統之二維表示式.....	42	3.3.2 反覆式學習控制器設計.....	44
實驗架構.....	63	4.2 實驗儀器與設備.....	64	4.3 控制實驗流程與程式發展.....	70	第五章 實驗結果與討論.....	72	5.1 PID控制實驗結果.....	72	5.2 反覆式學習控制實驗結果.....	80	第六章 結論.....	91
參考文獻.....	93												

REFERENCES

- [1]S. R. Lee and K. Srinivasan, " Self-Tuning Control Application to Closed-Loop Servohydraulic Material Testing ", Trans.ASME. J. of Dyn. Syst. Meas. Control, Vol.112 pp.681-689, 1990.
- [2]J. S. Yun and H. S. Cho, " Adaptive Model Follow Control of Electrohydraulic Velocity Control System Subject to Unknown Disturbance ", IEE Proceeding Control Theory and Application, Vol.135, No.2, pp.149-156, 1988.
- [3]J. S. Yun and H. S. Cho, " Application of an Adaptive Model Follow Control Technique to a Hydraulic Servo System Subject to Unknown Disturbance ", Trans.ASME. J. of Dyn. Syst. Meas. Control, Vol.113 pp.479-486, 1991.
- [4]許毅然, " 伺服液壓制動器位置適應控制研究 ", 成功大學機械所碩士論文, 1988.
- [5]J. Watton, " A Digital Compensator Design for Electrohydraulic Singled-Rod Cylinder Position Control System ", Trans.ASME. J. of Dyn. Syst. Meas. Control, Vol.112 pp.403-409, 1990.
- [6]P. M. FitzSimons, J. J. Palazzolo, " Part I: Modeling of a One Degree of Freedom Active Hydraulic Mount ", Trans.ASME. J. of Dyn. Syst. Meas. Control, Vol.118 pp.439-442, 1996.
- [7]覃俊龍, " 回授位置控制下單桿液壓缸之非線性穩態及暫態反應 ", 清華大學動機所碩士論文, 1990.
- [8]許朝勝, " 長行程單桿液壓缸於垂直負荷之位置伺服控制研究 ", 成功大學機械所碩士論文, 1999.
- [9]H. E. Merritt, " Hydraulic Control System ", John Wiley & Son, 1967.
- [10]J. Watton, " Fluid Power System, Modeling, Simulation, Analog & Micro-computer Computer Control ", Prentice-Hall,1987.

- [11]葉國安, “使用比例閥與伺服閥在液壓伺服定位控制上之比較”, 中原大學機械所碩士論文, 1995.
- [12]陳元榮, “油壓電磁比例閥動態及控制之研究”, 中央大學機械所碩士論文, 1991.
- [13]劉景民, “比例壓力閥的靜態及動態分析”, 清華大學動機所碩士論文, 1994.
- [14]J. B. Gambel, N. D. Vaughan, “The Modeling and Simulation of a Proportional Solenoid Valve”, *Trans. ASME. J. of Dyn. Syst. Meas. Control*, Vol.118 pp.120-125, 1996.
- [15]J. B. Gambel, N. D. Vaughan, “Comparison of Sliding Mode Control with State Feedback and PID Control Applied to a Proportional Solenoid Valve”, *Trans. ASME. J. of Dyn. Syst. Meas. Control*, Vol.118 pp.434-438, 1996.
- [16]S. S. Arimoto, S. Kawamura and F. Miyazaki, “Bettering Operation of Robots by Learning”, *J. of Robotic System*, Vol.1, No.2, pp.123-140, 1984.
- [17]K. L. Moore, “Iterative Learning Control for Deterministic System”, *Advances in Industrial Control Series*. Springer London.
- [18]N. Amann, D. H. Owen and E. Roger, “Iterative Learning Control for Discrete-Time System with Exponential Rate of Convergence”, *IEE Proceedings on Control Theory Applications*, Vol.143, No.2, pp.217-224, 1996.
- [19]N. Amann, D. H. Owen and E. Roger, “Iterative Learning Control Using Optimal Feedback and feedforward Actions”, *Int. J. of Control*, Vol.65, No.2, pp.277-293, 1996.
- [20]J. E. Kurek and M. B. Zaremba, “Iterative Learning Control Synthesis Based on 2-D System Theory”, *IEEE Trans. on Automatic Control*, Vol.38, No.1, pp.121-125, 1993.
- [21]Z. Geng, R. Carroll and J. Xie, “Two-Dimensional Model and Algorithm Analysis for a Class of Iterative Learning Control System”, *Int. J. of Control*, Vol.52, pp.833-862, 1990.
- [22]Z. Geng, D. J. Lee, R. L. Carroll, L. H. Haynes “Learning Control System Design Based on 2-D Theory An Application to Parallel Link Manipulator”, *IEEE. J. of Robotics and Automation*, Vol.6, No.2, pp.1510-1515, 1991.
- [23]T. W. S. Chow and Y. Fang, “An Iterative Learning Control Method for Continuous-Time System Based on 2-D System Theory”, *IEEE Trans. on Circuits Systems*, Vol.45, No.4, pp.683-689, 1998.
- [24]T. W. S. Chow and Y. Fang, “Iterative Learning Control of Linear Discrete-Time Multivariable System”, *Automatica*, Vol.34, No.11, pp.1459-1462, 1998.
- [25]D. H. Hwang, S. R. Oh and Z. Bien, “Iterative Learning Control Method for Discrete-Time Dynamic System”, *IEE Proceedings-D*, Vol.138, No.2, pp.139-144, 1991.
- [26]賴國雄, “基於二維系統理論的反覆式學習控制器設計”, 成功大學航太所碩士論文, 1994.
- [27]D. W. Wang, “A Simple Iterative Learning Controller for Manipulator with Flexible Joints”, *Automatica*, Vol.31, No.9, pp.1341-1344, 1995.
- [28]S. R. Oh, Z. Bien and I. H. Suh, “An Iterative Learning Control Method with Application for the Robot Manipulator”, *IEEE J. of Robotics and Automation*, Vol.4, No.5, pp.508-514, 1988.
- [29]A. D. Barton, P. L. Lewin, and D. J. Brown, “Practical Implementation of a Real-Time Iterative Learning Position Controller”, *Int. J. of Control*, Vol.73, No.10, pp.992-999, 2000.
- [30]黃政森, “反覆學習控制於非限定動力系統之穩定性的理論與實驗”, 大同工學院機械所碩士論文, 1994.
- [31]R. Roesser, “A Discrete State-Space Model for Linear Image Processing”, *IEEE. Trans. on Automatic Control*, Vol.AC-20, No.1, pp.1-10, 1975.
- [32]T. Kaczorek, “Two-Dimensional Linear System”, Berlin: Springer-Verlag, 1985.
- [33]W. S. Lu, E. B. Lee, “Stability Analysis for Two-Dimensional System”, *IEEE. Trans. on Circuits and Systems*, Vol.30, No.7, pp.455-461, 1983.