

壓電無閥式微幫浦之設計與製作

侍育徵、鄭江河

E-mail: 9608224@mail.dyu.edu.tw

摘要

微幫浦系統主要功能是獲得微小流量的精確控制，本文所製作的微幫浦屬於壓電無閥式微幫浦，是利用擴散口／噴嘴結構來取代傳統懸臂樑式的閥門結構。壓電無閥式微幫浦是由一層電鑄鎳振動板、一層PDMS或電鑄鎳流道層，兩個玻璃管、一壓電致動器與玻璃基材所構成。並利用ANSYS有限元素分析軟體來針對此整體壓電致動器模組各種尺寸設計進行分析。以此方式製作而成的微幫浦系統，不僅可大幅降低成本，提高良率，更可達到快速批次量產的目的。實驗重點在於探討驅動電壓對壓電薄膜形變之影響與驅動電壓、驅動頻率對微幫浦流率之影響，實驗結果顯示幫浦電壓在160Vpp，頻率365Hz的正弦波驅動下，最大流量可達每分鐘0.93 ml。背壓最高可達2.55 Kpa。

關鍵詞：壓電，PDMS，電鑄，ANSYS

目錄

第一章 緒論	1.1前言	1.1.2研究動機	2.1.3文獻回顧	3.1.4研究方向	
第二章 無閥式壓電微幫浦之設計	2.1無閥式壓電微幫浦概念	10	2.2擴流道作動原理	9	
ANSYS尺寸模擬分析	11	2.3 Type1無閥式壓電微幫浦	12	2.4 Type2無閥式壓電微幫浦	14
3.1無閥式壓電微幫浦結構元件分析	17	3.2艙體有水的最佳尺寸分析	20	第三章	
4.1黃光製程	25	4.2電鑄製程	27	第四章 幫浦結構元件製作	
31	4.4流道層PDMS製程	35	4.5壓電致動器之製作	36	
44	4.6無閥式壓電微幫浦組裝	41	5.2無閥式壓電微幫浦測試	45	
54	第五章 實驗量測與探討	5.1實驗量測設備與架設說明	47	5.2.1艙體不同材質比較	50
59	5.2.2改變頻率對微幫浦流量影響	52	5.2.3背壓對微幫浦流率的影響	53	
60	第六章 結論	6.1結論	59	參考文獻	

參考文獻

- [1]Y. Xian, G. M. White sides, "Soft Lithography", anew. Chem. Int. Ed., Vol. 37, pp. 550-575, 1998.
- [2]Y. Xian, G. M. White sides, "Soft Lithography", anew. Mate, Vol. 28, pp. 153-184, 1998.
- [3]C. Cabot, W. R. Herb, E. I. Cabot, S. T. Lu, "The Dual Diaphragm Pump", 14th IEEE Int. Conf. on Micro Electro Mechanical Systems, pp. 519-522, 2001.
- [4]M. Koch, A. G. R. Evans, A. Bruins chewier, "The Micro pump Driven With a Screen Printed PZT Actuator", J. Micro mech. Micro eng., Vol.8, pp.119-122, 1998.
- [5]E. Ming, X. Q. Wang, H. Mark, Y. C. Tai, "A Check-Valve Silicon Diaphragm Pump", 13th IEEE Int. Conf. on Micro Electro Mechanical Systems, pp. 23-27, 2000.
- [6]O. C. Jung, S. S. Yang, "Fabrication and Test of mope's mantic Micro pump with A Corrugated p+ Diaphragm", Sensors and Actuators A, Vol. 83, pp. 249-255, 2000.
- [7]M. Fiji, M. Takashi, S. Takayuki, "Fabrication of Ti Ni Memory Micro pump", Sensors and Actuators A, Vol. 88, pp.256-262.
- [8]N. T. Nguyen, et al., "Integrated Flow Sensor for In-Situ91 Measurement and Control of Acoustic Streaming in Flexural Plate Wave Micro Pumps", Sensors and Actuators A, Vol. 79, pp.115-121, 2000.
- [9]S. H. Ann, Y. K. Kim, "Fabrication and Experiment of A Planar Micro Ion Drag Pump", Sensors and Actuators A, Vol. 70, pp. 1-5, 1998.
- [10]J. Jang, S. S. Lee, "Theoretical and Experimental Study of MHD Micro pump", Sensors and Actuators A, Vol. 80, pp. 84-89, 2000.
- [11]S. Boehm, W. Olthuis, P. Bergveld, "A Bi-Electrochemically Driven Micro Liquid Dosing System with Integrated Sensor/Actuator Electrodes", 13th IEEE Int. Conf. on Micro Electro Mechanical Systems, pp. 92-95, 2000.
- [12]Shoji S.Nakagawa S.and Esashi M., 1990, Micro pump and sample-injector forintegrated chemical analyzing systems Sensors Actuators, A21-23, 189-192.
- [13]Olssen A., Enoksson P., Stemme G., Stemme E., 1996, A valve-less planar pumpisotropically etched in silicon, J. Micromech, 6, 87-91 [14]M. Koop, C. Lin, "A Novel Micro machined Micro fluid Pump", Proceedings of the 22nd Annual EMBS International Conference, July 23-23, pp. 2394-2397, 2000.

[15]李俊賢，“可攜式無閥壓電微幫浦之設計製作與應用”，國立臺灣大學應用力學研究所91碩士論文。