

# 利用納豆菌、酵母菌及米麴菌發酵糙米

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## 摘要

糙米是營養豐富的食物，可以促進新陳代謝，預防動脈硬化、癌症、心血管疾病和貧血症，但糙米因被周邊纖維組織包埋，不易被人體消化吸收，且風味不佳；若經長時間蒸煮，則其營養素因過度加熱而損失。但若利用納豆菌(*Bacillus subtilis* var. natto)及米麴菌(*Aspergillus oryzae*)的多種水解酵素分泌能力及釀酒酵母菌(*Saccharomyces cerevisiae*)的風味產生能力，當能解決糙米的難消化問題，保存糙米的營養，提高消化性，並提升多樣的風味與保健成分。因此，本研究的目的是以熟糙米為原料，利用多菌株發酵技術，生產機能性發酵糙米，並對發酵糙米進行機能性成分分析，以建立發酵糙米的生產依據。菌種的製備方式及接種量對發酵影響的結果顯示，以酵母麥芽精培養液(yeast and malt extract broth, YMB)當作製備培養液且個別製備菌種時，再以10%的接種量接至糙米中發酵，可得較高納豆菌孢子數、酵母菌數及葡萄糖胺含量。糙米中的水添加量比例對糙米發酵的影響顯示，以1:0.9的比例進行發酵可以得到最多的納豆菌孢子數。而不管以單菌、雙菌或三菌發酵，納豆菌孢子數均可達108 CFU/g，酵母菌亦可達108 CFU/g，尤其當酵母菌與米麴菌一起發酵時，酵母菌數更可高達109 CFU/g。米麴菌只有與納豆菌同時發酵時，葡萄糖胺的含量較低，其餘皆可達3 mg/g。超氧歧化?(superoxide dismutase)活性以酵母菌與米麴菌一起發酵時最高，有33 U/g。自由基清除率則以單一米麴菌或酵母菌與米麴菌及三菌發酵時最高，可達30%以上。糙米中蛋白?活性以三菌同時發酵最高，達13.42 U/g。添加葡萄糖或酵母粉則對菌數或其他成分無顯著助益。

關鍵詞：米麴菌；酵母菌；心血管；消化性

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