# Localized Electrochemical Deposition Process Improvement and Fabrication of Three-Dimensional Structure

# 林柏如、李春穎: 林招松

E-mail: 9607845@mail.dyu.edu.tw

#### **ABSTRACT**

In general, electrochemical deposition has been employed to deposit metal on the metallic surface (plating) or to deposit metal for duplicating the patterns prepared by photolithographic process (electroforming). However, by locally controlling the induced electric field to selectively deposit metal, the lithography process for prepare the pattern by masks can be spared. Thus, it can reduce fabrication cost and error of masks or molds. Furthermore, using a localized electrochemical deposition can produce micro-sized structures with high aspect ratio easily. Usually, the structure which is fabricated by micro-process, demonstrates mechanical properties different from its bulk material counterparts. In this study, we improve the localized electrochemical deposition by employing horizontally aligned anode to fabricate a cantilever beam of Cu which is in the dimensions of micrometers. The effects of various control parameters of the deposition process are also studied. The fundamental resonance frequency of the cantilever structure is measured and the apparent density, thereby the porosity, of deposited structure is quantified. In addition, we control the movement of the X-Y axes step motor platform and Z axis step motor to deposit two-dimensional and three-dimensional micro-structures. With the successfully manufactured two-dimensional and the three dimensional microstructures, further study on their physical characteristics in the future can be recommended.

Keywords: localized electrochemical deposition; cantilever structure; future; horizontal deposition

## **Table of Contents**

第一章 緒論 1.1 前言 1.2 研究動機 1.3 本論文架構 第二章 文獻探討 2.1 局部電化學沈積基本原理 2.2 局部電化學沈積微結構之方法 第三章 實驗方法與進行步驟 3.1 實驗設備 3.2 局部電化學沈積反應 3.3 LabVIEW的簡介及程式設計概念 3.3.1簡介 3.3.2程式設計概念 3.3.3 LabVIEW程式編寫 3.4 Z軸方向步進馬達之控制設備 3.4.1繼電器 3.4.2達靈頓電路 3.5 X-Y軸方向步進馬達控制設備 3.6 前處理 3.6.1舊尖端電極之製作方式 3.6.2新尖端電極之製作方式 3.6.3陰極底材之製作方式 3.6.4鍍液調配 3.7 微柱結構金相之觀察 3.8 ANSYS電場模擬 3.9 微柱結構動態特性之量測 第四章 結果與討論 4.1 微結構節狀形成之探討 4.2 利用ANSYS軟體分析陽極脫落之狀況 4.3 使用改良之製程沈積微結構 4.3.1 使用環氧樹脂灌入玻璃管之陽極沈積微結構 4.3.2 使用環氧樹脂之陽極沈積微結構 4.3.2 使用環氧樹脂之陽極沈積微結構 4.5.2 未來展望與研究方向 參考文獻

### **REFERENCES**

- [1] J. D. Madden, S. R. Lafontaine, and I. W. Hunter, "Fabrication by Electrodeposition: Building 3D Structures and Polymer Actuators," Sixth International Symposium on Micro Machine and Human Science, (1995). IEEE, pp. 77-81.
- [2] J. D. Madden, and I. W. Hunter, "Three-Dimensional Microfabrication by Localized Electrochemical Deposition," Journal of Microelectromechanical System, Vol. 5, No. 1, March (1996), pp.24-32.
- [3] E. M. El-Giar, U Cairo, and D. J. Thomson, "Localized Electrochemical Plating of Interconnectors for Microelectronics," Proceedings of 1997 Conference on Communications, Power and Computing; Winnipeg, MB; May 22-23, (1997), pp.327-332.
- [4] L. T. Romankiw, "A Path: From Electroplating Through Lithographic Masks in Electronics to LIGA in MEMS," Electrochimica Acta. 41, (1997), 2985-3005.
- [5] E. M. El-Giar, R. A. Said, G. E. Bridges, and D. J. Thomson, "Localized Electrochemical Deposition of Copper Microstructures," Journal of the Electrochemical Society, 147(2) pp. 586-591. (2000) [6] Toshihiro Itoh1,\*, Tadatomo Suga1, Kenichi Kataoka2, and Toshio Sano3
- " Microstructure Fabrication with Conductive Paste Dispensing" Proceedings of the 2nd IEEE International Conference on Nano/Micro Engineered and Molecular Systems. January 16 19, 2007, Bangkok, Thailand.
- [7] R. A. Said, "Microfabrication by Localized Electrochemical Deposition Experimental Investigation and Theoretical Modelling," Nanotechnology, pp.523-531. (2003) [8] D. Muller, F. Muller, and M. Hietschold, "Localized Electrochemical Deposition of Metals Using Micropipettes," Thin Solid Films, 366(2000) 32-36.
- [9] S. H. Yeo and J. H. Choo, " Effects of rotor electrode in the fabrication of high aspect ratio microstructures by localized electrochemical

deposition, "Journal of Micromechanics and Microengineering. 11, (2001) 435-442.

[10] S. H. Yeo, J. H. Choo and K. H. Sim, "On the effects of ultrasonic vibrations on localized electrochemical deposition," Journal of Micromechanics and Microengineering. 12, (2002) 271-279.

[11] Y. Li, Y. Zheng, G. Yang, and L. Peng, "Localized electrochemical micromachining with gap control," Sensors and Actuators A 108(2003), pp. 144-148.

[12] Ra A. Said, "Adaptive Tip-Withdrawal Control for Reliable Microfabrication by Localized Electrodeposition," Journal of Micro Electromechanical Systems, Vol.13, No.5, pp.822-832. (2004) [13] 惠汝生,"自動量測系統—LabVIEW",全華科技圖書股份有限公司。(2002) [14] 蕭子健、儲昭偉、王智昱,"LabVIEW基礎篇",高立圖書股份有限公司。(2002) [15] 蕭子健、朱朔嘉、孫家偉,"LabVIEW入門篇",高立圖書股份有限公司。(2002) [16] 吳顯堂,"實用電子電路設計手冊",全華科技圖書股份有限公司。(1993) [17] 楊仁泓,"局部電化學沈積法之一維結構製程及機械性質量測",碩士論文,大葉大學機械工程學系。(2004) [18] 黃英修,"局部電化學沈積樑及疲勞特性",碩士論文,大葉大學機械工程學系。(2005)