

# The Influence of Silicate on The Anodization of AZ31B Magnesium Al

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## ABSTRACT

This study used AZ31B magnesium alloy to investigate the influence of changing concentration of potassium hydroxide plus potassium fluoride and the concentration of the solution after adding silicate, respectively. On the anodic spark deposition, solution temperature was kept at 15 °C and a constant current density of 1A/dm<sup>2</sup> was applied for 10 minutes. In addition, several specimens being processed in the previous treatment were undergone a 10-minunute constant voltage pass process. It is found that adding silicate can restrain the attack of fluoride ions on the substrate. Anodic film keeps growing as the consequence of sparking. Measured anodization polarization curves can indicate the corrosion velocity of anodic film and therefore the corrosion resistance of the processed film. Moreover, solution concentration affects sparking behavior during the anodization. The higher solution concentration is, the larger sparking appears.

Keywords : AZ31B magnesium alloy, concentration, silicate, anodic spark deposition, sparking, polarization curve

## Table of Contents

封面內頁 簽名頁 授權書 .....	iii	中文摘要 .....	iv	英文摘要 .....	v
誌謝 .....	vi	目錄 .....	vii	圖目錄 .....	x
..... xiv 第一章 序論 .....	1.1.1 前言 .....	1.1.2 研究動機 .....			
..... 2.1.3 論文架構 .....	3 第二章 文獻回顧 .....	4.2.1 錄合金介紹 .....			
..... 4.2.1.1 錄合金來源與特性 .....	4.2.1.2 錄合金分類及製備 .....	5.2.1.3 錄合金成型方式			
與應用 .....	6.2.2 錄合金表面處理 .....	9.2.2.1 化成皮膜處理 .....			
..... 9.2.2.3 電鍍與無電鍍鎳處理 .....	9.2.2.4 表面改質及塗層披覆 .....	9.2.2.2 陽極處理 .....			
..... 13.3.1 試片製備 .....	13.3.2 實驗流程 .....	11 第三章 實驗方法 .....			
..... 18.3.4 陽極膜分析 .....	19 第四章 結果與討論 .....	23 4.1 KOH+ KF 溶液陽			
極處理 .....	23 4.1.1 3g/L KOH+5g/L KF溶液 .....	23 4.1.2 6g/L KOH+10g/L KF溶液 .....			
..... 27 4.1.3 KOH+ KF 溶液定電流+定電壓實驗 .....	32 4.1.4 KOH+ KF 溶液電壓斜率改變處表面形態之 比較 .....	38			
4.2 KOH+ KF+ Na <sub>2</sub> O . 2SiO <sub>2</sub> . nH <sub>2</sub> O 溶液陽極處理 .....	46 4.2.1 3g/L KOH+5g/L KF+4.89g/L Na <sub>2</sub> O . 2SiO <sub>2</sub> . nH <sub>2</sub> O溶液 .....				
..... 46 4.2.2 6g/L KOH+10g/L KF+9.78g/L Na <sub>2</sub> O . 2SiO <sub>2</sub> . nH <sub>2</sub> O溶液 .....	49 4.2.3 KOH+ KF+ Na <sub>2</sub> O . 2SiO <sub>2</sub> . nH <sub>2</sub> O 溶液定電流 +定電壓處理 .....				
..... 54 4.2.4 KOH+ KF+ Na <sub>2</sub> O . 2SiO <sub>2</sub> . nH <sub>2</sub> O 溶液電壓 轉折處表面形態之比較 .....	59 4.3 極化曲線結果分析 .....				
..... 65 第五章 結論 .....	71 5.1 總結 .....				
..... 71 5.2 未來展望 .....	72 參考文獻 .....	73			

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