

# Effect of Koji Fermentation and Brewing on the Hydrolysis of Milkfish Meat Protein and the Quality Assessment of the ...

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## ABSTRACT

Milkfish ordinary muscles were used as the raw materials for koji-making. The minced meat from the ordinary muscles was mixed with roasted and crushed wheat (30 mesh) at the meat/wheat ratio (w/w) of 1:1 (group A), 1:0.5 (group B), and 1:0.1 (group C). After inoculating with 0.2% spores of koji mold *Aspergillus oryzae*, koji was prepared in a koji fermenter by incubating at 35-40 °C and over 95% RH for 36 hours. The koji obtained was then fermented under 20% NaCl for 6 months. Due to the action of exogenous microorganism, endogenous enzymes and koji mold, fish proteins were decomposed to amino acids. The final product was obtained by pressing and blending. The results were shown as follows: 1Protease activities of the koji obtained via the 36 – hour incubation were 76.92, 31.82, and 19.84 units for group A, B, and C, respectively, while amylase activities were 79.89, 65.50, and 18.99 units. The VBN contents of the koji were at high values in all groups. 2After fermentation for 6 months, total nitrogen were 1.12 g/100 mL for group A, while amino nitrogen were 0.68 g/100 mL, respectively. These contents have reached the level of second grade soy sauce in CNS. But total nitrogen and amino nitrogen contents, which were 0.98 and 0.44 g/100 mL for group B after fermentation for 6 months, reached the level of third grade in CNS. 3The pH values of group B and C after fermentation for 6 months, which were 8.21 and 8.29, were higher than that of group A of 7.62 due to the higher basic nitrogen contents. According to the high level of VBN during koji-making, the procedures of incubation and fermentation were revised. Wheat mixed with 0.2% *Aspergillus oryzae* and incubated for 12 (group D) and 24 hours (group E), and then the minced fish meat was added to continuously incubate for 24 hours at the same condition described as above. The koji obtained were then fermented at 20% NaCl for 3 months. The changes of components in fish sauce were determined. The results were shown as follows: 1VBN values of the koji obtained from group D and E were 37.73、39.34 mg/100 mL, respectively, which were significantly lower than that from group A. 2The protease activity of the koji for group E was 98.77 units that was higher than that for group D (87.43 units), while amylase activities were 123.17 and 114.76 units for group D and E, respectively. The activities of both enzymes of group D and E were higher than group A. 3Total nitrogen content of group E for 0 month was 0.29 g/100 mL, which was better than that of group D for 0.25 g/100 mL. Total nitrogen and amino nitrogen contents of group D were 0.88 and 0.57 g/100 mL after fermentation for 3 months, and group E were 0.88 and 0.53 g/100 mL after 2.5-month fermentation. These contents have reached the level of third grade soy sauce in CNS. 4The sensory evaluation showed that the product of group A was the most acceptable in this study. Unacceptable fish odor and light color occurred in the product of group C, which is unacceptable for consumers It was confirmed we can replace the milkfish the soya bean, and to utilize the way to make koji. Succeed in making the fish sauce with good quality during half a year (A) to decrease the ferment time of traditional fish sauce (12~18 months). If want to take the products well, besides needing to consider the quantity of the fish with add in the opportunity of making koji, getting familiar time is also important factor.

Keywords : milkfish meat ; fish sauce ; *Aspergillus oryzae* ; koji making

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