

# 奈米膠態矽與蒙脫土在造紙廠污泥脫水之應用

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## 摘要

奈米膠態矽及膨皂土已成功應用在造紙濕端保留系統，來提升纖細物及填料的留存。奈米蒙托土雖然與奈米膠態矽及膨皂土性質類似，主要化學組成為氧化矽及氧化鋁，但未廣泛使用在造紙產業。目前有少數研究將奈米膠態矽、膨皂土及蒙脫土應用在污泥脫水。飛灰主成份為氧化矽及氧化鋁，已被使用在脫水助劑，但脫水機構仍未被探討。本實驗所使用的一次污泥及二次生物汙泥取自台灣中部生產文化用紙及工業用紙的某造紙廠。第一階段研究，使用傳統陽性高分子及奈米膠態矽(膨皂土)，單獨或混合添加來探二種污泥的脫水效率。污泥脫水效率指標為比過濾阻力(SRF)、虹吸抽吸時間(CST)及膠體溶解電荷(PCD)等。應用23階層實驗設計來探討添加量及添加順序的主效應及相互效應。階層分析CST、SRF及PCD等實驗結果顯示，對於一次污泥而言，三種主效應都統計明顯，但相互效應都統不明顯。對於生物汙泥而言，只有陽性高分子主效應統計明顯，其餘主效應及相互效應皆統計不明顯。添加順序實驗中顯示陽性高分子必須先添加，再添加奈米膠態矽(膨皂土)。假如先添加奈米膠態矽(膨皂土)，再添加陽性高分子，會破壞一級污泥的脫水效率。第二階段研究，使用陽性高分子單獨添加及脫水助劑(陽性高分子與奈米膠態矽、膨皂土、奈米蒙脫土及飛灰)來探討添加量及添加順利的最適條件。實驗結果顯示，脫水助劑系統較單脫水助劑系統具有較佳的脫水效率。依據上述實驗結果，建議在污泥脫水系統中，奈米膠態矽、膨皂土、奈米蒙脫土及飛灰等在污泥脫水機構中提升脫水效率所扮演的角色。

**關鍵詞：**奈米膠態矽、膨皂土、奈米蒙脫土、飛灰、一級污泥、生物汙泥、比過濾阻力(SRF)、虹吸抽吸時間(CST)、膠體溶解電荷(PCD)。

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