

橡膠唇型旋轉油封之迴油溝設計改良暨參數研究

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摘要

本研究利用數值方法建立橡膠唇型旋轉油封之理論模型，針對唇型旋轉油封之迴油溝進行設計改良，於既有設計之斜紋迴油溝中加入轉折參數，並增加迴油溝高度。以實驗與數值交互探討潤滑流體在橡膠唇型旋轉油封(Rubber Rotary Lip Seal)中受到迴油溝(Helix)影響所產生的迴油現象(Pumping)，使用計算流體力學商用電腦輔助分析軟體CFD-RCR，數值方法模擬預測迴油率(Pumping Rate)，並利用迴轉測試機台輔以實驗量測橡膠唇型旋轉油封之迴旋操作狀況下之迴油率，藉由數值與實驗比對驗證數值模型之準確性。新型高迴油率油封針對現有設計之迴油溝加以改良，以單唇型式的油封為基本型構，在原有的斜紋狀迴油溝中加入轉折設計，且大幅度增加尾端的迴油溝高度。並針對改良參數進行參數研究，取得最佳化設計。本研究成功改良暨有之斜紋狀迴油溝設計並確實提昇迴油率及增加油封之密封性能。

關鍵詞：橡膠旋轉軸唇型密封元件，迴油溝，計算流體力學，迴油率

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