應用模流分析技術於圓鋸機之設計及實驗

劉建興、葉俊良

E-mail: 9511174@mail.dyu.edu.tw

摘 要

本實驗研究是以自持傳遞高溫合成法（Self-propagating High temperature Synthesis, SHS）探討在不同之反應模式下，所合成之金屬氮化物與碳化物。由於反應物反應形式之不同，所得之產物與結果則有所差異，因此本實驗中所探討之反應模式，乃以反應物進行反應之形式區分，主要為固相-氣相之燃燒反應、固相-固相之燃燒反應，以及同時進行固相-固相與固相-氣相之燃燒反應，並於此三種反應模式中特別針對其火焰鋒面傳遞模式、火焰鋒面傳遞速度及燃燒溫度變化等燃燒特性加以觀察，並於固相-氣相反應模式中研究試片密度、預熱溫度、稀釋劑含量及氮氣壓力對於火焰傳遞速度與產物轉換率之影響；在固相-固相反應模式中則探討試片密度、預熱溫度、稀釋劑含量對於產物組成之影響；而同時進行固相-固相與固相-氣相反應模式中，則是改變金屬粉末與碳粉末之混合比以合成不同[C]/([C]+[N])函數比之金屬碳氮化物，最後再將實驗所得之產物進行產物顯微結構之觀察與成份分析。在固相-氣相之燃燒反應中，分別以鉭及鋁為反應物，於0.274～4.238MPa之氮氣環境下燃燒合成金屬氮化物，由於鉭之熔點甚高，因此利用低熔點之鋁作為反應物，以探討反應物熔點對於固相-氣相燃燒反應之影響，實驗結果顯示，在固相-氣相燃燒反應過程中，均有出現二次燃燒現象，而由於鋁之熔點較低，因此在反應過程中明顯熔化變形，由於反應需外部氮氣滲透參與反應，因此試片密度與氮氣壓力則為固相-氣相反應中之重要參數，降低試片密度與提高氮氣壓力均可有效提升產物之氮化率，而氮-鋁反應時易因高溫熔化，故需添加稀釋劑來加以改善，當稀釋劑含量為50wt%時，則可有效防止試片熔化而使產物氮化率提升。而固相-固相之反應模式則是將鉭與碳於氬氣中形成碳化鉭，實驗結果顯示可合成出TaC與Ta2C兩種產物，藉由熱電偶所量測之反應溫度約介於1700～1800oC之間，而產物TaC外觀上則明顯膨脹且有明顯裂痕，經成分分析後可知產物中會有少許鉭殘留，而產物Ta2C中則有生成少許TaC，只需提高產物密度即可改善，而藉由火焰鋒面傳遞速度與反應溫度，可計算出碳-鉭反應之活化能分別為TaC：187.42及Ta2C：298.97 kJ/mole。而將鉭與碳置於氮氣中燃燒，即可同時進行固相-固相與固相-氣相反應而生成碳氮化鉭，而碳含量與氮氣壓力則為影響反應之最主要參數，增加氮氣壓力則可使產物氮化率提升，含碳量越高時越不容易發生二次燃燒，而產物分析中發現，所得之產物均有鉭殘留，且含碳量較低之產物易有中間產物Ta2N生成。

關鍵詞 : 自持傳遞高溫合成法 ; 反應模式 ; 固相-氣相之燃燒反應 ; 固相-固相之燃燒反應 ; 同時進行固相-固相與固相-氣相之燃燒反應 ; 反應物熔點

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