

The Influence of Iron Ion on Chemical Coagulation and Sludge Dewatering for Tannery Wastewater

林孟憲、魏漣邦

E-mail: 9510717@mail.dyu.edu.tw

ABSTRACT

ABSTRACT In this study, pH adjustment, and chemical coagulation by polyaluminum chloride (PAC) and ferric chloride to remove suspended solid and COD in wet blue tannery wastewater were explored; and the settleability and dewatering characteristics of ferric and aluminiferous sludge were tested. The study can be concluded as follows: (1) without coagulation, the pH adjustment (below 3, or above 11) can remove SS and COD effectively, (2) removal for ferric chloride below 30mg/l rather than PAC below 30mg/l could remove SS and COD more effectively, (3) chemical coagulation with PAC and ferric chloride would be more efficient to remove SS and COD than with PAC alone, (4) sequential coagulation would be conducive to remove COD, (5) coagulation with PAC and ferric chloride would increase the settleability of flocs, and (6) the dewatering of ferric sludge would be better than that of aluminiferous sludge, so the addition of ferric chloride would improve the dewatering of Al sludge. Key Words : Tannery wastewater, Chemical coagulation, Dual coagulation, Sludge dewatering, Ferric Chloride.

Keywords : Tannery wastewater ; Chemical coagulation ; Dual coagulation ; Sludge dewatering ; Ferric Chloride

Table of Contents

目錄 第一章 緒言 1.1 研究緣起.....	1 1.2 研究目的.....
.....1 1.3 研究內容.....	2 第二章 文獻回顧 2.1 水解混凝劑.....
.....3 2.1.1 Al(III)和Fe(III)的單體水解產物.....	3 2.1.2 Al(III)和Fe(III)的多核物種.....
.....6 2.2 混凝的機制.....	9 2.2.1 電雙層壓縮.....
.....6 2.2.2 吸附及電性中和.....	9 2.2.2 吸附及架橋作用.....
.....11 2.2.3 沈澱絆除.....	11 2.2.4 吸附及架橋作用.....
.....13 2.2.5 溶解性有機物與膠體顆粒去除機制.....	14 2.3 混凝影響因素.....
.....15 2.3.1 鹼度/pH的影響.....	16 2.3.2 陰離子的影響.....
.....18 2.3.3 溶解有機物的作用.....	17
.....20 2.4.1 膠羽組成簡介.....	20 2.4 污泥脫水.....
.....22 2.4.3 顆粒分佈和顆粒大小.....	20 2.4.2 脫水性指標.....
.....23 2.4.4 膠羽密度.....	
.....24 2.4.5 無機混凝劑的化學特性.....	25 第三章 實驗材料與方法 3.1 實驗流程.....
.....26 3.2 實驗設備.....	29 3.3 實驗藥品.....
.....29 3.3.1 混凝劑.....	29 3.3.2 pH調整劑.....
.....30 3.3.3 實驗廢水備製.....	30 3.4 實驗步驟.....
.....30 3.4.1 實驗廢水單純調整pH值，對SS與COD之影響實驗.....	30 3.4.2 瓶杯試驗.....
.....31 3.4.3 二個混凝程序混凝實驗.....	32 3.4.4 沈降性實驗.....
.....34 第四章 結果與討論 4.1 廢水特性.....	33 3.4.5 污泥脫水指標實驗.....
.....4.2 原廢水調整pH.....	35
.....36 4.2.1 原廢水在酸性狀況下的影響.....	36 4.2.2 原廢水在鹼性狀況下的影響.....
.....38 4.2.3 pH值對原廢水的影響.....	39 4.3 化學混凝實驗.....
.....41 4.3.1 聚氯化鋁的混凝.....	41 4.3.2 氯化鐵的混凝.....
.....44 4.3.3 氯化鐵與聚氯化鋁的混凝.....	44 4.3.3 氯化鐵與聚氯化鋁的混凝.....
.....45 4.3.4 二個混凝程序混凝.....	50 4.4 沈降性實驗.....
.....52 4.4.1 鋁污泥的沈降性.....	52 4.4.2 鐵污泥的沈降性.....
.....54 4.4.3 鋁、鐵污泥的沈降性比較.....	57 4.5.1 鋁污泥的脫水指標實驗.....
.....58 4.5.2 鐵污泥的脫水指標實驗.....	59 4.5.3 鐵與鋁污泥的脫水指標實驗.....
.....60 4.6 綜合評估.....	62 第五章 結論與建議 5.1 結論.....
.....63 5.2 建議.....	64 參考文獻.....
.....65 附錄一 製革及皮革廢水簡介.....	72 附1.1 製革簡介.....
.....72 附1.1.1 一般製革方法.....	73 附1.1.2 濕藍皮(wet blue)製程.....
.....78 附1.2 皮革廢水特性簡介.....	80 圖目錄 圖2.1 基本水合層與二級水合層.....
.....4 圖2.2無定形氫氧化物平衡的Fe(III)和Al(III)單體水解產物濃度.....	

.....5 圖2.3 Fe鹽與Al鹽水解產物與無定形氫氧化物平衡圖.....	6 圖2.4 keggin的結構圖.....
.....7 圖2.5 鋁鹽溶液中和滴定曲線，添加鹼B(OH/Al)與pH值變化.....	8 圖2.6在水中鋁物種與最初攜帶負電荷的顆粒交互作用示意圖.....
.....12 圖2.7 鐵、鋁鹽掃曳混凝設計操作圖.....	13 圖2.8 混凝反應概念.....
.....15 圖2.9 污泥膠羽的三個基本單位結構.....	15 圖2.9 污泥膠羽的三個基本單位結構.....
.....22 圖3.1 瓶杯試驗實驗流程.....	22 圖3.1 瓶杯試驗實驗流程.....
.....26 圖3.2 沈澤性實驗流程...	26 圖3.2 沈澤性實驗流程...
.....27 圖3.3 污泥脫水實驗流程.....	27 圖3.3 污泥脫水實驗流程.....
.....28 圖4.1 酸性pH值之SS、COD去除率.....	28 圖4.1 酸性pH值之SS、COD去除率.....
.....39 圖4.3 極端pH值之SS、COD去除率.....	39 圖4.3 極端pH值之SS、COD去除率.....
.....41 圖4.4 聚氯化鋁加藥量與SS、COD去除率之關係.....	41 圖4.4 聚氯化鋁加藥量與SS、COD去除率之關係.....
.....43 圖4.5 聚氯化鋁加藥量與pH之關係.....	43 圖4.5 聚氯化鋁加藥量與pH之關係.....
.....43 圖4.6 氯化鐵加藥量與SS、COD去除率之關係.....	43 圖4.6 氯化鐵加藥量與SS、COD去除率之關係.....
.....45 圖4.7 氯化鐵加藥量與pH之關係.....	45 圖4.7 氯化鐵加藥量與pH之關係.....
.....47 圖4.9 固定PAC 50mg/l，添加氯化鐵與SS、COD去除率之關係.....	47 圖4.9 固定PAC 50mg/l，添加氯化鐵與pH之關係.....
.....47 圖4.10 固定PAC 30mg/l，添加氯化鐵與SS、COD去除率之關係...48 圖4.11 固定PAC 30mg/l，添加氯化鐵與pH之關係.....	47 圖4.10 固定PAC 30mg/l，添加氯化鐵與SS、COD去除率之關係...48 圖4.11 固定PAC 30mg/l，添加氯化鐵與pH之關係.....
.....48 圖4.12 固定質量濃度之鐵、鋁鹽化學混凝SS、COD去除率.....	48 圖4.12 固定質量濃度之鐵、鋁鹽化學混凝SS、COD去除率.....
.....49 圖4.13 固定質量濃度之鐵、鋁鹽加藥量與pH之關係...	49 圖4.13 固定質量濃度之鐵、鋁鹽加藥量與pH之關係...
.....50 圖4.14 鋁污泥沈降性實驗.....	50 圖4.14 鋁污泥沈降性實驗.....
.....53 圖4.15 PAC加藥量與污泥體積之關係.....	53 圖4.15 PAC加藥量與污泥體積之關係.....
.....53 圖4.16 鐵污泥沈降性實驗.....	53 圖4.16 鐵污泥沈降性實驗.....
.....55 圖4.17 FeCl ₃ 加藥量與污泥體積之關係.....	55 圖4.17 FeCl ₃ 加藥量與污泥體積之關係.....
.....59 圖4.20 鋁污泥的污泥脫水指標實驗結果.....	59 圖4.20 鋁污泥的污泥脫水指標實驗結果.....
.....60 圖4.22 鐵鋁污泥的污泥脫水指標實驗結果.....	60 圖4.22 鐵鋁污泥的污泥脫水指標實驗結果.....
.....61 附圖1.1 單寧鞣革流程圖.....	61 附圖1.1 單寧鞣革流程圖.....
.....76 附圖1.2 鎆鞣革流程圖.....	76 附圖1.2 鎆鞣革流程圖.....
.....77 附圖1.3 濕藍皮製程流程圖.....	77 附圖1.3 濕藍皮製程流程圖.....
.....79 表目錄 表4.1 實驗廢水基本性質...	79 表目錄 表4.1 實驗廢水基本性質...
.....36 表4.2 鋁鹽混凝的二次混凝.....	36 表4.2 鋁鹽混凝的二次混凝.....
.....51 表4.3 鐵鹽混凝的二次混凝.....	51 表4.3 鐵鹽混凝的二次混凝.....
.....51 表4.4 鐵鋁鹽混凝的二次混凝.....	51 表4.4 鐵鋁鹽混凝的二次混凝.....
.....62 附表1.1 一般典型製革廠廢水來源及特性.....	62 附表1.1 一般典型製革廠廢水來源及特性.....
.....81 附表1.2 鹽漬牛皮製革廢水污染來源及特性.....	81 附表1.2 鹽漬牛皮製革廢水污染來源及特性.....
.....83 附表1.3 濕藍皮製革廢水來源及特性.....	83 附表1.3 濕藍皮製革廢水來源及特性.....
.....85 附表1.4 文獻中皮革廢水特性.....	85 附表1.4 文獻中皮革廢水特性.....

REFERENCES

參考文獻 英文部分 1. Bajza, Z.; Hitrec, P.; Muzic, M.(2005), “ Influence of different concentrations of Al₂(SO₄)₃ and anionic polyelectrolytes on tannery wastewater flocculation ” , Desalination, 171(1), 13-20. 2. Bottero, J.Y.; Lartiges, B.(1993), “ Separation liquide/solide par coagulation – flocculation: les coagulants – floculants, mecanismes d ’ agregation, structure et densite des flocs ” , Bull. Sci. Geol. 46(1-4), 163-174. 3. Bottero, J.Y.; Manceau, A.; Villieras, F.; Tchoubar, D.(1994), “ Structure and mechanisms of formation of iron oxide hydroxide (chloride) polymers ” , Langmuir 10, 316-319. 4. Cathalifaud, G.; Mossa, M.T.W.; Mazet, M.(1993), “ Preformed ferric hydroxide flocs as adsorbents of humic substances ” , Water Sci. Technol. 27, 55-60. 5. Chang, G.R.; Liu, J.C.; Lee, D.J.(2001), “ CO-conditioning and dewatering of chemical sludge and waste activated sludge ” , Water Research, 35(3), 789-794. 6. Cheng, W. P.(2001), “ Treatment of surface water by polyferric sulfate coagulant ” , Separat. Sci Technol., 36(10), 2268. 7. Cheng, W. P.; Yu, R. F.; Chen, C. H.; Chi, C. H.(2003), “ Enhanced Coagulation on Reservoir Water by Dual Inorganic Coagulants ” , Environmental Engineering Science, 20,229-235. 8. Duan, J.(1997), “ Influence of Dissolved Silica on Flocculation of Clay Suspensions with Hydrolysing Metal Salts ” , PhD Thesis, University of London. 9. Duan, J.; Gregory, J.(2003), “ Coagulation by hydrolysing metal salts ” , Advances in Colloid and Interface Science, 100-102, 475-502. 10. Duan, J.; Gregory, J.(1998), “ The influence of silicic acid on aluminium hydroxide precipitation and flocculation by aluminium salts ” , J. Inorg. Biochem. , 69, 193-201. 11. Fargues, C.; Turchioli, C.(2003), “ Structural characterisation of flocs in relation to their settling performances ” , Chem. Eng. Res. Des. 81(9), 1171 – 1178. 12. Farley, K.J.; Dzombak, D.A.; Morel, F.M.M.(1985), “ A surface precipitation model for the sorption of cations on metal oxides ” , J. Colloid Interface Sci. 106, 226-242. 13. Garrote, J. I.; Bao, M.; Castro, P.; Bao, M. J.(1995), “ Treatment of tannery effluents by a two step coagulation/flocculation process ” , Water Research 29(11), 2605-2608. 14. Gray, K.A.; Yao, C.H.; O ’ Melia, C.R.(1995), “ Inorganic Metal Polymers: A Comparison of Aluminum and Iron(III) Polymers for Water Treatment. I. Preparation and Characterization of Polymers ” , J. Am. Water Works Assoc. 87(4), 136-146. 15. Hanna,G.P.; Rubin, A.J.(1970), “ Effect on Sulfate And Other Irons in Coagulation with Aluminum (III) ” , J. Am. Water Works Assoc. 62, 315-321. 16. Hayden, P.L.; Rubin, A.J.; in: Rubin, A.J. (Ed.)(1974), “ Aqueous-Environmental Chemistry of Metals,Ann Arbor Science Publishers ” , Ann Arbor, pp. 180. 17. Hek, H. D.; Stol, R.J.; Bruyn, P.L. D.(1978), “ Hydrolysis-precipitation studies of aluminum(III) solutions. 3. The role of the sulfate ion ” , J. Colloid Interface Sci. 64, 72-89. 18. Jekel, M.R.(1986), “ The stabilization of dispersed mineral particles by adsorption of humic substances ” , Water Res. 20, 1543-1544. 19. Johnson, P. N.; Amirtharajah, A.(1983), “ Ferric chloride and alum as single and dual coagulants ” , J. Am. Water Works Assoc., 75(5), 232-239. 20. Karr, P.R.; Keninath, T.M.(1978), “ Influence of Particle Size on Sludge Dewaterability ” , Jour. WPCF, 50, 1911. 21. Katsiris, N.(1977), “ Bound Water Content of Biological Sludges in Relation to Setting and Filterability ” , Doctoral thesis, University of Strathclyde, Glasgow, Scotland. 22. Kawamura, S.(1991), “ INTEGRATED DESIGN

OF WATER TREATMENT FACILITES ” , John Wiley & Sons. Inc., 605-611. 23. Knocke, W.R.; Hamon, J.R.; Dulin, B.E.(1987), “ Effects of Coagulation on Sludge Thickening and Dewatering ” , J. Am. Water Works Assoc., 79(6), 89-98. 24. Knocke, W.R.; Wakeland, D.L.(1983), “ Fundamental Characteristics of Water Treatment Plant Sludges ” , J. Am. Water Works Assoc., 75(10), 516-523. 25. Lapple, C.E.(1968), “ Particle-size Analysis and Analyzers ” , Chemistry Engineering, 75(11), 149. 26. Letterman, R.D.; Tabatabae, M.; Ames, R.S.(1979), “ Effects of the Bicarbonate Ion Concentration on Flocculation with Aluminum Sulfate ” , J. Am. Water Works Assoc. 71(8), 467-473. 27. Letterman, R.D.; Vanderbrook, S.G.(1983), “ Effect of solution chemistry on coagulation with hydrolyzed Al(III) Significance of sulfate ion and pH ” , Water Res. 17, 195-204. 28. Marion, S.P.; Thomas, A.W.(1946), “ Effect of diverse anions on the pH of maximum precipitation of “ aluminum hydroxide ” , J. Coll. Sci. 1, 221-234. 29. Martin, R. B.(1991), “ Fe³⁺ and Al³⁺ hydrolysis equilibria. Cooperativity in Al³⁺ hydrolysis reactions ” , J. Inorg. Biochem. 44, 141-147. 30. Masion, A.; Vilge-Ritter, A.; Rose, J.; Stone, W.E.E.; Teppen, B.J.; Rybacki, D.; Bottero, J.Y.(2000), “ Coagulation-Flocculation of Natural Organic Matter with Al Salts: Speciation and Structure of the Aggregates ” , Environ. Sci. Technol. 34, 3242-3246. 31. Matijevic, E.(1973), “ Colloid stability and complex chemistry ” , J. Colloid Interface Sci. 43, 217-245. 32. Moller, U.K.(1983), “ Water Binding. Sludge Characteristics and Behavior ” (J.B. Carberry and A.J. Enlande Jr., editors), Martinus Nijhoff Publishers, The Hague, the Netherlands. 33. Montgomery, J.M.(1985), “ Water Treatment Principles and Design ” , John Wiley and Sons, Inc., New York. 34. Murphy, P.J.; Posner, A.M.; Quirk, J.P.(1976), “ Characterization of partially neutralized ferric chloride solutions ” , J. Colloid Interface Sci. 56, 284-297. 35. Novak, J.T.(1985), “ Historical and Technical Perspective of Sludge Treatment and Disposal ” , AWWA Seminar Proc.. 36. Pernitsky, D.J.; D., Ph.; Eng., P.(2003), “ Coagulation 101 ” , Alberta Water and Wastewater Operator Association. 37. Reynolds, T. D.; Richards, P. A.(1996), “ UNIT OPERATIONS AND PROCESSES IN ENVIRONMENTAL ENGINEERING ” , PWS Publishing Company, 206-210. 38. Richens, D.T. (1997), “ The Chemistry of Aqua Ions: Synthesis, Structure, and Reactivity: A Tour Through the Periodic Table of the Elements ” , Wiley, New York. 39. Roalson, S. R.; Kweon, J.; Lawler, D. F.; Speitel JR, G. E.(2003), “ Enhanced softening:Effects of lime dose and chemical additionals ” , J. Am. Water Works Assoc., 95(11), 97-109. 40. Rossini, M.; Garrido, J. G.; Galluzzo, M.(1999), “ Optimization of the coagulation – flocculation treatment: influence of rapid mix parameters ” , Water Research, 33(8), 1817-1826. 41. Schneider, W.; Schwyn, B., in: Stumm, W. (Ed.)(1987), Aquatic surface chemistry : chemical processes at the particle-water interface, Wiley, New York, 167-196. 42. Smollen, M.(1990), “ Evaluation of municipal sludge drying and dewatering with respect to sludge volume reduction ” , Water Sci. Technol. 22(12), 153-161. 43. Snoeyink, V. L.; Jenkins, D.(1982), “ WATER CHENISTRY ” , 新智出版社, 6, 10, 11, 231-241. 44. Song, Z.; Williams, C.J.; Edyvean, R.G.J.(2000), “ Sedimentation of tannery wastewater ” , Water Research, 34(7), 2171-2176. 45. Song, Z.; Williams, C.J.; Edyvean, R.G.J.(2004), “ Treatment of tannery wastewater by chemical coagulation ” , Desalination, 164(3), 249-259. 46. Stumm, W.; Morgan, J.J.(1981), “ Aquatic Water Chemistry ” , John wiley and Sons, Inc., New York. 47. Tchoubar, D.; Bottero, J.Y.; Quienne, P.; Arnaud, M.(1991), “ Partial hydrolysis of ferric chloride salt. Structural investigation by photon-correlation spectroscopy and small-angle x-ray scattering ” , Langmuir 7, 398-402. 48. Thompson, P. L.; Paulson,W. L.(1998), “ Dewaterability of alum and ferric coagulation sludges ” , J. Am. Water Works Assoc., 90(4), 164-170. 49. Turchiuli, C.; Fargues, C.(2004), “ Influence of structural properties of alum and ferric flocs on sludge dewaterability ” , Chemical Engineering Journal, 103(1-3), 123-131. 50. Vesilind, P.A.; Martel, C.J.(1990), “ Freezing of water and wastewater sludges ” , J. Environ. Eng.—ASCE 116, 854-862. 51. Wu, C.C.; Wu, J.J.; Huang, R.Y.(2003), “ Floc strength and dewatering efficiency of alum sludge ” , Adv. Environ. Res. 7, 617-621. 52. Zhao, Y.Q.(2003), “ Correlations between floc physical properties and optimum polymer dosage in alum sludge conditioning and dewatering ” , Chem. Eng. J. 92, 227-235. 中文部分 1. 蕭蘊華 , 傅崇德(1999)譯 , 「環境工程化學」 , 滄海書局 , pp. 40-42 ; Clair N. Sawyer, Perry L. McCarty, Gene F. Parkin, “ Chemistry for Environmental Engineering ” , McGraw-Hill, Inc.. 2. 朱世欽(1981) , 「相思樹皮的成份分析及有機銅在合成上的應用」 , 碩士論文 , 淡江大學化學研究所。 3. 張敏超 , 莊順興 , 黃志彬(1994) , 「污泥脫水之化學調理檢測技術」研討會 , 財團法人工業技術研究院化學工業研究所。 4. 鄭勝仲(2004) , 「製革廢水高級處理性能評估」 , 碩士論文 , 大葉大學環境工程研究所。 5. 常青 , 傅金鎰 , 麗兆龍(1993) , 「絮凝原理」 , 蘭州大學出版社 , pp. 116-147。 6. 戴勁草 , 蕭子敬 , 葉玲 , 黃繼泰(1999) , 「多孔粘土材料研究與進展」 , 數字化期刊 , Vol.18 , No.4. 7. 高肇藩(1990) , 「給水工程(自來水工程)」 , 宏榮堂印刷 , pp.248-288。石橋多聞:上水道學 , 技報堂。 8. 林正芳 , 林瑤勤 , 羅棋穎 , 吳忠信譯(2002) , 「水及廢水處理理論與實務」 , 六合出版社 , pp.361-390 ; Ronald L. Droste(1997)原著 , “ Theory and practice of water and wastewater treatment ” 。 9. 黃政賢(1997) , 「給水工程」 , 高立圖書有限公司 , pp.184-201。 10. 楊萬發(1992)譯 , 「水及廢水處理化學」 , 茂昌圖書有限公司 , pp.207-256 ; Larry D. Benefield, Joseph F. Judkins, JR., Barron L. Weand原著 , “ Process chemistry for water and wastewater treatment ” 。