

# 操作條件與背景離子對 NF 薄膜去除環境荷爾蒙的影響

林詠暉、柯雅雯

E-mail: 9510684@mail.dyu.edu.tw

## 摘要

中文摘要 本研究探討不同操作條件(操作壓力及溶液溫度、進流濃度)和背景離子(NaCl、Na<sub>2</sub>SO<sub>4</sub>、MgSO<sub>4</sub>)，對環境荷爾蒙(包括Bisphenol-A、Dimethyl Phthalate、Di-n-Butyl Phthalate)分離成效的影響。NF-270薄膜對Bisphenol-A、Dimethyl Phthalate、Di-n-Butyl Phthalate的去除率分別為75%、92%、30%。若增加壓力，Bisphenol-A的去除率會略為增加。若增加溫度會使得溶質擴散係數上升，因此環境荷爾蒙的去除率會下降。當環境荷爾蒙分子量及分子半徑差異不明顯時，空間阻礙效應與辛醇-水分配係數是影響本研究去除率高低的主要因素；NF-270薄膜對辛醇-水分配係數較小之物質有較高去除率。在背景離子存在時，使得薄膜結構變得更緊密，因此穩態清水通量會下降。NaCl、Na<sub>2</sub>SO<sub>4</sub>存在時，對Bisphenol-A、Dimethyl Phthalate的去除率影響較明顯。Na<sub>2</sub>SO<sub>4</sub>及MgSO<sub>4</sub>之去除率與單獨存在時差異不大，因為其主要去除機制為靜電效應。

關鍵詞：NF270薄膜；環境荷爾蒙；背景離子

## 目錄

目錄 封面內頁 簽名頁 授權書-----	iii 中文摘要-----	iv 英文摘要-----
文摘要-----	v 謹謝-----	vi 目錄-----
錄-----	vii 圖目錄-----	x 表目-----
錄-----	xiii 符號說明-----	xv 第一章 前言-----
言-----	1 1.1 研究緣起-----	1 1.2 研究目的與內容-----
容-----	2 第二章 文獻回顧-----	3 2.1 薄膜的基本性質-----
質-----	3 2.1.1 薄膜的種類-----	3 2.1.2 膜的材料與構造-----
造-----	4 2.1.3 薄膜的操作參數-----	5 2.2 溶質的去除與傳輸型-----
式-----	8 2.2.1 對無機物的去除-----	10 2.2.2 對有機物的去除-----
除-----	11 2.3 影響NF薄膜對溶質去除率的因素-----	17 2.3.1 操作條件對去除率的影響-----
響-----	17 2.3.2 進流水質對去除率的影響-----	19 2.3.3 溶質與薄膜表面物化特性對去除率的影響-----
影響-----	23 2.4 質量傳輸與分離成效的預測模式-----	33 2.5 環境荷爾蒙-----
2.5.1 環境荷爾蒙的定義與分類-----	40 2.5.2 國內環境荷爾蒙之分布調查結果-----	44 第三章 實驗
材料與研究方法-----	46 3.1 研究流程-----	46 3.2 實驗設備與材料-----
-----	46 3.2.1 實驗裝置-----	46 3.2.2 所使用的薄膜種類-----
類-----	51 3.2.3 試驗水樣-----	51 3.3 新薄膜的預備試驗-----
驗-----	54 3.4 試驗步驟-----	54 3.5 分析方法-----
法-----	56 3.5.1 電導度-----	56 3.5.2 環境荷爾蒙的分析 - UV245吸光度-----
度-----	56 4.1 結果與討論-----	57 4.1.1 預備試驗-----
驗-----	57 4.1.1 環境荷爾蒙解離現象的測試-----	57 4.1.2 環境荷爾蒙對薄膜吸附性的試驗-----
的試驗-----	58 4.2 操作條件對單一環境荷爾蒙處理成效之影響-----	60 4.2.1 操作壓力的影響-----
響-----	60 4.2.2 溶液溫度的影響-----	66 4.2.3 進流濃度的影響-----
響-----	72 4.3 物化特性對單一環境荷爾蒙處理成效的影響-----	83 4.4 背景離子存在時對單一環境荷爾蒙處理成效之影響-----
環境荷爾蒙處理成效之影響-----	87 4.4.1 單一背景離子之處理成效-----	87 4.4.2 背景離子對環境荷爾蒙處理成效的影響-----
-----	88 5.1 結論-----	95 5.2 建議-----
論-----	95 5.2 建議-----	96

## 參考文獻

參考文獻 葉宣顯，「澄清湖高級淨水處理模型廠試驗研究」(第一年)，台灣省自來水公司專案計畫，成功大學環境工程學系，民國88年8月。 黃玉瑰，「朴子溪頭前溪魚貝類重金屬檢測分析」，環境檢驗研究報告，民國88年。 潘復華，鍾仁棋，「台灣河川底泥中戴奧辛含量現況調查(1)」，環境檢驗研究報告，民國88年。 王正雄，「環境荷爾蒙-地球村二十一世紀之熱門課題」，環境檢驗

通訊雜誌，第29期，民國89年3月。吳建誼，丁望賢，「環境荷爾蒙-壬基苯酚與雙酚A在臺灣水環境中之分析與流布調查」，環境檢驗通訊雜誌，第33期，民國89年11月。陳世偉，「認識環境荷爾蒙」，環保訓練雙月刊，第48期，民國89年5月。柳家瑞，「環境荷爾蒙的化學檢測方法與發展現況」，環境檢驗通訊雜誌，第31期，民國89年7月。董正欽，陳秋奴，吳慧美，歐馨玟，「以臭氧程序處李水中三丁基錫之研究」，第1屆環境荷爾蒙及持久性有機污染物研討會論文集，台灣大學，民國89年3月31日。張碧芳，廖健森，柳家瑞，王世冠，「河川環境鄰苯二甲酸酯類化合物之調查及生物降解之研究」，微生物與環境荷爾蒙研討會論文集，民國89年12月。劉文佐，林依蓉，邱子權，張碧芳，「環境中多氯聯苯分解菌解析」，微生物與環境荷爾蒙研討會論文集，民國89年12月。潘復華，「二仁溪、高屏溪底泥樣品中戴奧辛及平面狀毒性多氯聯苯濃度現況背景調查」，環境檢驗研究報告，民國90年。王正雄，張小萍，李宜樺，黃仁瑰，陳佩珊，洪文宗，「台灣地區擬似環境荷爾蒙物質管理及環境流布調查」，微生物與環境荷爾蒙研討會論文集，台灣大學，民國91年12月3日。王志仁，「薄膜處理技術去除天然有機物之研究」，碩士論文國立，台北科技大學環境規劃與管理研究所，台北，民國91年8月。陳文德，「國內環境荷爾蒙管理現況」，第2屆環境荷爾蒙與持久性有機污染物研討會論文集，台灣大學，民國91年12月6日。陳柔閔，「無機離子於NF薄膜之傳輸與分離成效的研究」，碩士論文，大葉大學環境工程學系，彰化，民國92年8月。張小萍，「壬基苯酚(NP)—清潔劑的代謝物對河川生態之影響」，環境檢驗通訊雜誌，第40期，民國91年1月。鄭智元，丁望賢，「檢測家用清潔劑壬基苯酚聚乙氧基醇類之含量」，環境檢驗通訊雜誌，第45期，民國91年11月。

鍾仁棋，「台灣地區農業土壤戴奧辛之調查研究」，環境檢驗通訊雜誌，第43期，民國91年7月。林樹慶，「以NF薄膜去除水中有機物：進流濃度與背景離無機離子的影響」，碩士論文，大葉大學環境工程學系，彰化，民國93年6月。李俊璋，田倩蓉，孫逸民，謝桂禕，王甜，蔡逸婷，「國內毒性化學物質流布檢測調查分析」，第3屆環境荷爾蒙及持久性有機污染物研討會論文集，台灣大學，民國93年11月12日。吳健昌，「操作條件與進流水質對NF薄膜去除農藥的影響」，碩士論文，大葉大學環境工程學系，彰化，民國94年6月。張碧芳，廖健森，黃柏菁，李俊璋，「國內鄰苯二甲酸紙類化合物的環境污染調查現況」，第3屆環境荷爾蒙及持久性有機污染物研討會論文集，台灣大學，民國93年11月12日。李鑫瑋，祝萬鵬，朱安娜，「酚類分子結構和？濾膜特性對截留率的影響規律」，環境化學，24(4)，2005。Agrawal, J. P. and Sourirajan, S., "Reverse osmosis", Flow through porous media symposium, Industrial & Engineering Chemistry, Vol.11, pp.62-89, 1969. Ahn, K. H., Song, K. G., Cha, H. Y. and Yeom, I. T., "Removal of ions in nickel electroplating rinse water using low-pressure nanofiltration", Desalination, Vol.122, pp.77-84, 1999. Amy, E. C. and Elimelech, M., "Effect of solution chemistry on the surface charge of polymeric reverse osmosis and nanofiltration membranes", Journal of Membrane Science, Vol.199, pp.253-268, 1999. Anselme, C., Mandra, V., Baudin, I., Jacangelo, J. C. and Mallevialle, J., "Optimum use of membrane processes in drinking water treatment", paper presented at the 19th International Water Association Congress, Budapest, Hungary, 1993. AWWA Membrane Technology Research Committee, "Committee report: membrane processes", Journal of American Water Works Association, 1998. Bellona, C., Drewes, J. E., Xu, P. and Amy, G., "Factors affecting the rejection of organic solutes during NF/RO treatment-a literature review", Water Research, Vol.38, pp.2795-2809, 2004. Bellona, C. and Drewes, J. E., "The role of membrane surface charge and solute physico-chemical properties in the rejection of organic acids by NF membranes", Journal of Membrane Science, Vol.249, pp.227-234, 2005. Berg, P. and Gimbel, P., "Rejection of trace organics by nanofiltration", In Proc. AWWA Membrane Technology Conference, New Orleans, LA, 1997.

Blu, T. J., Tylor, J. S., Morris, K. E. and Mulford, L. A., "DBP control by nanofiltration, cost and performance", Journal of Amercian Water Works Association, Vol.84, pp.104-116, 1992. Bodzek, M., Dudziak, M. and Luks-Betlej, K., "Application of membrane techniques to water purification removal of phthalates", Desalination, Vol.162, pp.121-128, 2004. Boussahel, R., Bouland, S., Moussaoui, K. M. and Montiel, A., "Removal of pesticide residues in water using the nanofiltration process", Desalination, Vol.132, pp.205-209, 2000. van der Bruggen, B., Braekn L. and Vandecasteele, C., "Evaluation of parameters describing flux decline in nanofiltration of aqueous solutions containing organic compounds", Desalination, Vol.147, pp.281-288, 2002. van der Bruggen, B., Schaepp J., Maes W., Wilms D. and Vandecasteele, C., "Nanofiltration as a treatment method for the removal of pesticides from ground waters", Desalination, Vol.117, pp.139-147, 1998. van der Bruggen, B., Braekn L. and Vandecasteele, C., "Evaluation of parameters describing flux decline in nanofiltration of aqueous solutions containing organic compounds", Desalination, Vol.147, pp.281-288, 2002. Chellam, S., Jacangelo, J. G., Bonacquisti T. P. and Schaner, B. A., "Effect of pretreatment on surface water nanofiltration", Journal of Amercian Water Works Association, Vol.89, pp.77-89, 1997. Chellam, S. and Taylor, J. S., "Simplified analysis of contaminant rejection during ground and surface water nanofiltration under the information collection rule", Water Research, Vol.35, pp.2460-2474, 2001. Chen, S. and Tayol J. S., "Flat sheet testing for pesticide removal by varying RO/NF membrane", In Proc. AWWA Membrane Technology Conference, New Orleans, LA, 1997. Chian, E. S. K., Bruce, W. N. and Fang, H. H. P., "Removal of pesticide by reverse osmosis", Journal of Environmental Science abd Technology, Vol.9, pp.52-59, 1975. Childress, A. E. and Elimelech, M., "Effect of solution chemistry on the surface charge of polymeric reverse osmosis and nanofiltration membranes", Journal of Membrane Science, Vol.119, pp.253-268, 2006. Conlon, W. J. and McClellan, S. A., "Membrane softening:a treatment process comes of age", Journal of American Water Works Association, Vol.81, pp.47-51, 1989. Dard, S., Cote, P., Seberac, P. and Ortiz, R. S., "Drinking water production from hight sulfate mine water by nanofiltration", In Proceeding AWWA Membrane Technology Conference, Reno, Nevada, 1995. Duranceau, S. J., Taylor, J. S. and Mulford, L. A., "SOC removal in a membrane softening process", Jour. AWWA, Vol.84, pp.68-78, 1992. Edwards, E., "THM control using mrmbrane technology", proceeding, Joint FS/AWWA, FPCA, and FW&PCOA, Fort Lauderdale, 1988. Elimelech, M., W. Chen, and J. Waypa., "Measuring the zeta (electrokinetic)-potential of reverse osmosis membranes by a steaming potential analyzer", Desalinaion, Vol.95, pp.269-286, 1994. Escobar, I. C., Hong, S. and Randall, A. A., "Removal of assimilable organic carbon and biodegradable dissolved organic carbon by reverse osmosis and nanofiltration membranes", Journal of Membrane Science, Vol.175, pp.1-17,

2000. Freger, V., Arnot, T. C. and Howell, J. A., " Separation of concentrated organic/inorganic salt mixtures by nanofiltration ", Journal of Membrane Science, Vol.178, pp.185-193, 2000. Fritsche, et al., " The structure and morphology of the skin of polyethersulfone ultrafiltration membranes:A comparative atomic force microscope and scanning electro microscope study ", Journal of Applied Polymer Science, Vol.45, pp.1945, 1992. Gaid, A., Bablon, G., Turner, G. and Franchet, J., " Performance of 3 years operation of nanofiltration plants ", Desalination, Vol.117 pp.149-158, 1998. Garba, Y., Taha, S., Gondrexon, N., Cabon, J. and Dorange, G., " Mechanisms involved in cadmium salts transport through a nanofiltration membrane:characterization and distribution ", Journal of Membrane Science, Vol.168, pp.135-141, 2000. Hagmeyer, G. and Gimbel, R., " Modelling the rejection of nanofiltration membranes using zeta potential measurements ", Separation and Purification Technology, Vol.15, pp.19-30, 1999. Hirrose, M., Ito, H. and Kamiyama, Y., " Effect of skin later surface structures on the flux behaviour of RO membranes ", Journal of Membrane Science, Vol.121, pp.209-215, 1996. Hu, J. Y., Ong, S. L., Shan, J. H., Kang, J. B. and Ng, W. J., " Treatability of organic fractions derived from secondary effluent by reverse osmosis membrane ", Water Research, Vol.37, pp.4801-4809, 2003.

Joshi, M., Mukherjee, A. K. and Thakur, B. D., " Development of a new styrene copolymer membrane of recycling of polyester fiber dyeing effluent ", Journal of Membrane Science, Vol.189, pp.23-40, 2001. Jiraratananon, R., Sungpet, A. and Luangsowan, P., " Performance evaluation of nanofiltration membrane for treatment of effluents containing reactive dye and salt ", Desalination, Vol.130, pp.177- 183, 2000.

Jucker, C. and M. M. Clark., " Adsorption of aquatic humic subatances on hydrophobic ultrafiltration membranes ", Journal of Membrane Science, Vol.97, pp.37-52, 1994. Kedem, O. and Katchalsky, A., " Thermodynamics analysis of the permeability of biological membranes to non-electrolytes ", Bio-chimica et biophysica acta, Vol.27, pp.229, 1958. Kedem, O. and Katchalsky, A., " The physical interpretation of the phenomenological coefficients of membrane permeability ", The Journal of general physiology, Vol.45, pp.143-179, 1961. Kimura, S. and Sourirajan, S., " Analysis of data in reverse osmosis withporous cellulose acetate membranes used ", AIChE Journal, 13, Vol.3, PP.497-503. 1967.

Kimura, K., Amy, G., Drewes, D. and Watanade, Y., " Adsorption of hydrophobic compounds onto NF/RO membranes:an artifact lesding to overestimation of rejection ", Journal of Membrane Science, Vol.221, pp.89-101, 2003. Kiso, Y., Nishimura, Y., Kitao, T. and Nishimura, K., " Rejection properties of non-phenylic pesticides with nanofiltration membranes ", Journal of Membrane Science, Vol.171, pp.229-237, 2000.

Kiso, Y., Kon, T., Kitao, T. and Nishimura, K., " Rejection properties of alkyl phthalates with nanofiltration membranes ", Journal of Membrane Science, Vol.182, pp.205-214, 2001. Kosutic, K., Kastelan-Kunst, L. and Kunst, B., " Porosity of some commercial reverse osmosis and nanofiltration polyamide thin-film composite membranes ", Separation and Purification Technology, Vol.168, pp.101-108, 2000. Kosutic, K., Novak, I., Sipos, L. and Kunst, B., " Removal of sulfates and other inorganics from potable water by nanofiltration membranes of characterized porosity ", Separation and Purification Technology, Vol.37, pp.177-185, 2004. Koyuncu, I. and Topacik, D., " Effect of organic ion on the separation of salts by nanofiltration membranes ", Journal of Membrane Science, Vol.195, pp.247-263, 2002. Koyuncu, I., " Reactive dye removal in dye/salt mixtures by nanofiltration membranes containing vinylsulphone dyes:Effects of feed concentration and cross flow velocity ", Desalination, Vol.143, pp.243-253, 2002. Kunst, B., Arneri, G. and Vajnaht, Z., " On the comparision of Reverse osmosis membrane performance ", Journal of general physiology, Vol. 45 PP.143-179. 1961. Ku, T., Lee, P. L. and Wang, W. T., " Removal of acidic dyestuffs in aqueous solution by nanofiltration ", Journal of Membrane Science, Vol.250, pp.159-165, 2005. Levenstein, R., Hasson, D. and Semiat, R., " Utilization of the Donnan effect for improving electrolyte separation with nanofiltration membranes ", Journal of Membrane Science, Vol.116, pp.77-92, 1996. Lonsdale, H. K., Merten, U. and Riley, R. L., " Transport of cellulose acetate osmotic membranes ", Journal of Applied Polymer Science, Vol.9, pp.1341-1362, 1965. Manttari, M., Pihlajamaki, A., Kaipainen, E. and Nystrom, M., " Effect of temperature and membrane pre-treatment by pressure on the filtration properties of nanofiltration membranes ", Desalination, Vol.145, pp.81-86, 2002. Manttari, M., Pekuri, T. and Nystrom, M., " NF270, a new membrane having promising characteristics and being suitable for treatment of dilute effluents from the paper industry ", Journal of Membrane Science, Vol.242, pp.107-116, 2004. Matsuura, T., Pageau, L. and Sourirajan, S., " Reverse osmosis separation of inorganic solutes in aqueous solutions using porous cellulose acetate membranes ", Journal of Applied Polymer Science, Vol.19, pp.179-198, 1975. Merten, U. ( Ed. ), " Desalination by reverse osmosis ", The MIT press cambridge, Mass, 1965. Meiguene, K., Gerba, Y., Taha, S., Gondrexon, N. and Dorange, G., " Influence of operating conditions on the retention of copper and cadmium in aqueous solutions by nanofiltration:experimental results and modeling ", Separation and Purification Technology, Vol.15, pp.181-187, 1999. Mukherjee, P., Kimberly, L. J. and Joshua, O. A., " Surface modification of nanofiltration membranes by ion implantation ", Journal of Membrane Science, Vol.254, pp.303-310, 2005. Nghiem, L. D., Schafer, A. I. and Waite, T. D., " Adsorption of estrone on nanofiltration and reverse osmosis membranes in water and wastewater treatment ", Water Science Technology, Vol.46, pp.265-72, 2002.

Nghiem, L. D., Schafer, A. I. and Elimelech, M., " Removal of natural hormones by nanofiltration membranes:measurement, modeling, and mechanisms ", Environ. Sci. Technol, Vol.38, pp.1888- 1896, 2004. Nghiem, L. D., Manis, A., Soldenhoff, K. and Schafer, A. I., " Estrogenic hormone removal from wastewater using NF/RO membranes ", Journal of Membrane Science, Vol.242, pp.37-45, 2004. Nghiem, L. D. and Schafer, A. I., " Nanofiltration of hormone mimicking trace organic contaminants ", Separation Science and Technology, Vol.40, pp.2633-2649, 2005. Noel, I. M., Lebrun, R. and Bouchard, C. R., " Electro- Nanofiltration of a textile direct dye solution ", Desalination, Vol.129, pp.125-136, 2000. Oldani, M. and G. Schock., " Characterization of ultrafiltration membranes by infrared spectroscopy, ESCA, and contact angle measurements ", Journal of Membrane Science, Vol.3, pp.243-258, 1989. Ozaki, H., Sharma, K. and Saktaywin, W., " Performance of an ultra- low-pressure reverse osmosis membrane (ULPROM) for separating heavy metal: effects of interference parameters ", Desalination, Vol.144, pp.287-294, 2002. Ozaki, H. and Li, H., " Rejection of organic compounds by ultra-low pressure reverse osmosis membrane ", Water

Research, Vol.36, pp.123- 130, 2002. Pontalier, P. Y., Ismail, A. and Ghoul, M., " Mechanisms for the selective rejection of solutes in nanofiltration membranes ", Separation and Purification Technology, Vol.12, pp.175-181, 1997. Ratanatamskul, C., Urase, T. and Yamamoto, K., " Description of behavior in rejection of pollutants in ultra low pressure nanofiltration ", Water Science Technology, Vol.38, pp.453-462, 1998. Reiss, C. R., Taylor, J. S. and Robert, C., " Surface water treatment using nanofiltration — pilot testing results and design considerations ", Desalination, Vol.125, pp.97-112, 1999. Ridgway, H. F. and Flemming H. C., " Membrane biofouling ", In Water treatment membrane Processes, New York, McGraw Hill, 1996. Schaepe, J., Bruggen, B. V., Uytterhoeven, S. and Croux, R., " Removal of hardness from groundwater by nanofiltration ", Desalination, Vol.119, pp.295-302, 1998. Schafer, A. I., Nghiem, L. D. and Waite, T. D., " Removal of the natural hormone estrone from aqueous solution using Nanofiltration and Reverse Osmosis ", Environ. Sci. Technol, Vol.37, pp.182-188, 2002.

Schutte, C. F., " The rejection of specific organic compounds by reverse osmosis membranes ", Desalination, Vol.158, pp.285-294, 2003. Sherwood, T. K., Brian, P. T. L. and Fisher, R. E., " Desalination by reverse osmosis ", Industrial & Engineering Chemistry Fund, Vol.6, pp.2-12, 1967. Sherwood, T. K., Pigford, R. L. and Wilke, C. R., " Mass transfer ", New York:McGraw-Hill, 1975. Siddiqui, M., Amy, G., Ryan, J. and Odem, W., " Membranes for the control of natural organic matter from surface wares ", Water Research, Vol.34, pp.3355-3370, 2000. Spevack, P. and Y. Deslandes., " TOF-SIMS analysis of adsorbate- membrane interactions, 1. Adsorption of dehydroabietic acid on PVDE ", Applied Surface Science, Vol.99, pp.41-50, 1996. Spiegler, K. S., " Transport processes in ionic membranes ", Trans. Faraday Soc, Vol.54, pp.1409, 1958. Spiegler, K. S. and Kedem, O., " Thermodynamics of hyperfiltration ( reverse osmosis ):criteria for efficient membranes ", Desalination, Vol.1, pp.311-326, 1966. Tan, L. and Sudak, R. G., " Removing color from a groundwater source ", Journal of American Water Works Association, Vol.84, pp.79-87, 1992. Tang, C. and Chen, V., " Nanofiltration of textile wastewater for water reuse ", Desalination, Vol.143, pp.11-20, 2002. Taylor, J., " Applying membrane processes to groundwater sources for trihalomethane precursor control ", Journal of American Water Works Association, Vol.79, pp.72, 1987. Teng, M. Y., " The rejection of organic compound with adsorbent by nanofiltration from diluted solutions ", presented at the 4th Conference on Membrane Science Technology in Taiwan, Taiwan, May 14, 2004.

Vrijenhoek, E. M. and Waypa, J. J., " Arsenic removal from drinking water by a " loose " nanofiltration membrane ", Desalination, Vol.130, pp.265-277, 2000. Vrijenhoek, E. M., Hong, S. and Elimelech, M., " Influence of membrane surface properties on initial rate of colloidal fouling of reverse osmosis and nanofiltration membranes ", Journal of Membrane Science, Vol.180, pp.115-128, 2001. Wang, X. L., Wang, W. N. and Wang, D. X., " Experimental investigation on separation performance of nanofiltration membranes for inorganic electrolyte solutions ", Desalination, Vol.145, pp.115-122, 2002. Wang, X. L., Wang, W. N. and Meng, S., " Separation performance of nanofiltration membranes for chlorides, nitrates and sulfates aqueous solutions ", The 4th Membrane Conference in Taiwan Chungli, 2004. Waypa, J. J., Elimelech, M. and Hering, J. G., " Arsenic removal by RO and NF membranes ", Journal of American Water Works Association, Vol.89, pp.102-114, 1997.

Xu, Y. and Lebrum, R., " Comparison of nanofiltration properties of two membranes using electrolyte and non-electrolyte solutes ", Desalination, Vol.122, pp.95-106, 1999. Yang, M. H., Yen, H. Y. and Hsu, Y. T., " A study of applied model analysis for separation of NaCl solution in reverse osmosis membrane ", presented at the 4th Conference on Membrane Science Technology in Taiwan, Taiwan, May 14, 2004.

Yoon, Y., Amy, G., Cho, J., Her, N. and Pellegrino, J., " Transport of perchlorate (ClO<sub>4</sub>-) through NF and UF membranes ", Desalination, Vol.147, pp.11-7, 2002. Zhao, Y., Taylor, J. and Hong, S., " Combined influence of membrane surface properties and feed water qualities on RO/NF mass transfer, a pilot study ", Water Research, Vol.39, pp.1233-1244, 2005.