

Design and Fabrication of a Micro Pressure Sensor

張益銘、李佳言

E-mail: 9510180@mail.dyu.edu.tw

ABSTRACT

ABSTRACT The purpose of this paper is to apply Surface Micromachining of MEMS techniques to manufacture a micro flexible piezoresistive pressure sensor. Micro sensors not only have a smaller physical size than their traditional counterparts, but also provide a greater measurement accuracy and a higher sensitivity. MEMS components integrate with measured circuit or devices and miniature dimension is easier to get well to be conveniently portable. In this study, a platinum layer is deposited to form resistors and a Au layer is deposited on the resistors to serve as an electrode and to provide electrical leads, which are sandwiched between two polyimide layers as flexible substrates. Then we manufacture a bottom plate of PDMS which be broached five different diameters of holes. When we apply a weight on the pressure sensor placed on the PDMS, bottom plate we can measure the resistance variation to determine the pressure. The experimental data indicate that sensing sensitivity increases with the diameters of holes of PDMS plates and the applied pressure. Therefore it is easily to measure pressure by simplified structure and characters of materials. Keywords : polyimide , press sensor , PDMS , MEMS

Keywords : Keywords : polyimide , press sensor , PDMS , MEMS

Table of Contents

目錄 封面內頁 簽名頁 授權書.....	iii	中文摘
要.....	iv	英文摘
要.....	v	誌
謝.....	vi	目
錄.....	vii	圖目
錄.....	x	表目
錄.....	xii	符號說
明.....	xiii	第一章 諸論 1.1前
言.....	1	1.2微機電系統.....2
用.....	4	1.3壓力感測器之介紹.....5
類.....	7	1.3.1壓力感測器的種
的.....	7	1.3.2壓力感測器的基本特性.....9
況.....	12	1.4壓力感測器研究動機與目
2.1微壓力感測器原理.....	17	1.5文獻回顧.....13
2.2微壓力感測器之尺寸設計.....	18	1.5.1可撓式感測器發展現
膜結構製作與製程處理.....	20	第二章 微壓力感測器理論與設計
鍍犧牲層.....	21	3.1簡介 3.2壓阻式壓力感測器製程介紹
阻圖案.....	21	3.2.1晶圓選擇與準備.....20
形.....	23	3.2.2蒸
程.....	23	3.2.3下保護層之成形.....21
潔.....	24	3.2.4定義白金電感測電
鍍.....	29	3.2.5定義金電極圖案.....22
刻.....	31	3.2.6上保護層之成
機.....	32	3.2.7蝕刻.....23
機.....	33	3.2.8 PDMS製
論.....	35	3.3相關製程技術簡介.....24
論.....	37	3.3.1晶片清
力的變化.....	37	3.3.2微影製程.....26
論.....	39	3.3.3蒸
獻.....	40	3.3.4金屬層剝離(Lift-off).....30
		3.3.5蝕
		3.4製程儀器.....32
		3.4.1電子束蒸鍍
		3.4.2加熱盤.....33
		3.4.3曝光
		3.4.4烘箱.....35
		3.5製程與討
		第四章 實驗結果與討論
		4.1實驗數據討
		4.2微壓力感測器量測結果.....37
		4.2.1感測器電阻值對壓
		4.2.2不同孔徑大小對電阻值變化.....38
		第五章 結論與未來展望
		5.1結
		5.2未來展望.....39
		第六章 參考文

REFERENCES

- 第六章 參考文獻 [1] Sedra, A.S and Smith, K.C. Microelectronics Circuits, Holt, Rinehart, and Winston, 1987.
- [2] Ken-ichi YOSHIDA, Hiroshi TANIGAWA, "Development of a force sensor for minute load measurement", Electronic Manufacturing Technology Symposium, 1989, Proceedings. Japan IEMT Symposium, Sixth IEEE/CHMT International, pp. 201-204, 1989.
- [3] K. E. Peterson, "Silicon as A Mechanical Material," Proceeding of the IEEE, 70.5, pp. 420, 1982.
- [4] H. Guckel, and D. Burns, Planar Processed Polysilicon Sealed Cavities for Pressure Transducers Array, pp. 223-225, IEDM, 1984 [5] 蓋永鋒, 微型壓阻式壓力感測器製作之研究, 國立成功大學工程科學系碩士論文(2000) [6] D.J.Beebe, D.D.Denton, J.G. Webster, R.G.Radwin, "A Polyimide Packaging Process For A Semiconductor Diaphragm Tactile Sensor," Proceedings of the 12 Annual International Conference of the IEEE, University of Wisconsin, USA, pp.1058-1059, 1990 [7] D.J.Beebe, D.D.Denton, "A Flexible Polyimide-based Package for Silicon sensors," Sensors and Actuators A, vol. 44, pp.57-64, 1994 [8] M.H.Li, J.J.Wu, and Y.B.Gianchandani, "High Performance Scanning Thermal Probe Using a low Temperature Polyimide- Based Micromachining Process," Micro Electro Mechanical Systems, 2000. The Thirteenth Annual International Conference of the IEEE 2000. Wisconsin Univ. Madison, WI, USA, pp.763-768, 2000
- [9] T.Stieglitz, H.Beutel, R.Keller, M.Schuetzler, J.U.Meyer, Flexible, polyimide-based neural interfaces, "Proceedings Of the Seventh International Conference of the IEEE 1999. Sanktingbert, Germany, pp. 112-119, 1999 [10] G.B.Lee, Y.F.Gai, H.C.wu, Y.C.Lin, J.H.Chou, J.J.Miau, and C.Y.Wei, "Development of a Surface-Micromachined Pressure Sensor on a Flexible Substrate," The 3 Nano Engineering and Micro System Technology Workshop, May, 1999.
- [11] F. Jiang, G. B. Lee, Y.C.Tai, C.M.Ho, "A flexible micromachine-based shear-stress sensor array and its application to separation-point detection," Sensors and Actuators A, vol.79, pp.194-203, 2000.
- [12] F.Jiang, Y.C.Tai, K.Walsh, T.Tsao, G.B.Lee, C.M.Ho, "A flexible MEMS technology and its first application to shear Stress sensor skin," Micro Electro Mechanical Systems, 1997. Proceedings, IEEE, 10 Annual International Workshop, Pasadena, CA, USA, pp.465-470, 1997.
- [13] Wen J.Li, John D.Mai, C.M.Ho, "Sensors and Actuators on Non-planar substrates," Sensors and Actuators A, vol.73, pp.80-88, 1999.
- [14] M.G.Allen, M.Scheidl, R.L.Smith, "Design and fabrication of movable silicon plates suspended by flexible supports," Micro Electro Mechanical Systems, 1989, Proceedings, An Investigation of Micro Structures, Sensors, Actuators, Machines and Robots. IEEE, MA, USA, pp.76-81, 1989.
- [15] M.Uesaka, K.Hakuta, K.Miya, K.Aoki, A.Takahashi, "Eddy-Current testing by flexible microloop magnetic sensor Array," Magnetics, IEEE Transactions, Japan, vol.34, Issue 4 Part 2, pp.2287-2297, July 1998 [16] R.H.Lin, M.J.Vasile, D.J.Beebe, "The fabrication of Nonplanar spin-on glass microstructures," Microelectromechanical Systems, USA, vol.8, Issue 2, pp. 146-151, June 1999.
- [17] 工研院機械工業研究所, 微機電系統之技術現況與發展, 工業技術研究院, p. 89, 86年8月修訂 [18] 莊達仁, VLSI 製造技術, pp. 183-186, 高立, 臺北, 民國87年 [19] 吳智豪, 可撓式溫度感測器陣列, 國立成功大學工程科學系士論文(2001) [20] 李正中, 薄膜光學與鍍膜技術, 2版, 藝軒圖書出版社, 90年元月 [21]. 台灣日真電子束蒸鍍機操作手冊