

# The Stress Improvement and Design Optimization for the Structure of an Aluminum Alloy Rim

戴文聖、劉勝安

E-mail: 9509858@mail.dyu.edu.tw

## ABSTRACT

According to the CNS regulation for 13o impact test on aluminum alloy rims, this study had employed commercial software to perform finite element analyses. Based on the results of analyses, schemes for the improvement of stress distribution subjected to loading are proposed. Furthermore, design optimization had also been implemented to obtain minimum weight for aluminum alloy rims. Nonlinear dynamic analysis was finally carried out so that the safety of aluminum alloys may be secured. This study first employed COSMOSWORKS to perform quasi-static analysis and structural design optimization. The obtained optimal solid model was then imported into the HYPERMESH for creating the finite element model required by LS-DYNA, based on which the nonlinear dynamic analysis was finally carried out.

Keywords : Aluminum alloy rim , 13 degree impact test , Finite element analysis ,Optimization .

## Table of Contents

封面內頁 簽名頁 授權書.....	iii 中文摘要.....	iv 英文摘
要.....	v 誌謝.....	vi 目錄.....
錄.....	xi 表目錄.....	xiv 符號說明.....
章 緒論.....	1 1.1 前言.....	1 1.2 鋁輪圈基礎知識簡介.....
1.3 文獻回顧.....	11 1.4 研究方法.....	14 第二章 理論基
礎.....	17 2.1 有限元素法基本概念.....	17 2.2 最佳化理論.....
2.3 應變能密度破壞準則.....	31 第三章 鋁輪圈準靜態分析與最佳化.....	33 3.1 鋁輪圈準靜態線
性分析.....	33 3.2 鋁輪圈準靜態線性最佳化.....	57 3.3 鋁輪圈準靜態非線性分析結
果.....	72 第四章 鋁輪圈動態非線性有限元素分析.....	78 4.1 有限元素模型之建
立.....	78 4.2 動態非線性分析之設定.....	81 4.3 鋁輪圈動態非線性分析結
果.....	86 4.4 鋁輪圈各類型分析結果比較與探討.....	106 4.5 應力改善效果.....
第五章 結論與建議.....	112 5.1 結論.....	112 5.2 建
議.....	113 參考文獻.....	115

## REFERENCES

- [1] A.S.Yigit, A.P.Christoforou, " Impact dynamics of composite beams ", Composite Structures 32 ( 1995 ) 187 – 195, 1995.
- [2] Charles J.Russo, " The Design and Processing of Cast Aluminum Wheels for Impact Performance ", SAE 2001 – 01 – 0749, March 5 – 8,2001.
- [3] Cleginaldo Pereira de Carvalho, Herman Jacobus Cornelis Vrolijk, " Anisotropy Influence on the Impact Energy Evaluation for Different Steel Specifications Used in Automotive Wheels Manufacturing ", SAE 2001 – 01 – 4062, PP.191 – 194, 2001.
- [4] J.R.Barber, M.Ciavarella, " Contact Mechanics ", International Journal of Solids and Structures 37 ( 2000 ) 29 – 43, 2000.
- [5] J.Stearns, T.S.Srivatsan, A Prakash, P. C. Lam, " Modeling the mechanical response of an aluminum alloy automotive rim ", Materials Science and Engineering A366 ( 2004 ) 262 – 268, 2004.
- [6] Kiyotaka Murakami, Takayuki Kato, IKuo Suzuki, Yasuhito Yamuchi, " A Technology of Weight Reduction for the Aluminum Cast Wheel ", SAE 931885, November 15 – 19, 1993.
- [7] Mike Guo, Ram Bhandarkar and Barry Lin, " Clamp Load Consideration in Fatigue Life Prediction of a Cast Aluminum Wheel Using Finite Element Analysis ", SAE 2004 – 01 – 1581, March 8 – 11, 2004.
- [8] Norman.Jones, " Quasi-static Analysis of Structural Impact Damage ", J.Construct. Steel Research 33 ( 1995 ), pp.151 – 177,1995.
- [9] Q.M.Li, " Strain energy density failure criterion ", International Journal of Solids and Structures 38 ( 2001 ) 6997 – 7013, 2001.
- [10] Salah Faik, Ph.D., " Modeling of Impact Dynamics:A Literature Survey ", International ADAMS User Conference, pp.1 – 11,2000.
- [11] Steven L.Dedmon, James M.Pilch, " Design Optimization Of A Freight Car Wheel ", USA 17009, pp.35 – 38.

- [12] Yeh - Liang Hsu, Ming - Sho Hsu, " Weight reduction of aluminum disc wheels under fatigue constraints using a sequential neural network approximation method ", Computers in Industry 46 ( 2001 ) 167 – 179, 2001.
- [13] Y.Zhao, J.Jiang,T.Xiao, " A New Method For Simulating Contact Force Based On Static Strain Equivalence Hypothesis ",Journal of Sound and Vibration ( 2002 ) 251 ( 5 ) 859 – 873, 2002.
- [14] 李志豐 , 鋁合金輪圈之減重設計 , 碩士論文 , 國立成功大學 機械工程研究所 , 1996。
- [15] 林瑞盛 , 鋁合金輪圈的應力分析 , 碩士論文 , 國立成功大學 機械工程研究所 , 1995。
- [16] 黃政富 , 鋁輪圈13 度衝擊試驗之FEM 解析與實務驗證 , 碩 士論文 , 私立元智大學機械工程研究所 , 2002。
- [17] 朱均翊 , 鋁合金輪圈動態行為之分析與模擬 , 碩士論文 , 國 立台北科技大學製造科技研究所 , 2004。
- [18] 李維 , 鋁合金輪圈強度之有限元素分析 , 碩士論文 , 國立中 央大學機械工程研究所 , 2004。
- [19] 吳尚杰 , 鋁輪圈三大性能測試的電腦模擬分析及智慧型自動 破壞修正系統之建立 , 碩士論文 , 私立元智大學機械工程研 究所 , 2003。
- [20] 陳維仁 , 鋁輪圈衝擊試驗電腦輔助工程分析 , 華岡工程學報 ( 第10 期 ) 163 - 184 , 私立文化大學 , 1996。
- [21] CNS 國家標準法規 ( CNS 3668、CNS 3670、CNS 4678、C NS 4679、CNS 7135 ) 。
- [22] [www.3dcontentcentral.com/3dcontentcentral/cc\\_frame.asp](http://www.3dcontentcentral.com/3dcontentcentral/cc_frame.asp)。
- [23] 劉惟信 , 機械最佳化設計 ( 第二版 ) , 全華科技圖書股份有限公司。
- [24] 王鳴先 , 複材輪胎之振動行為 , 碩士論文 , 國立台灣科技大 學機械工程研究所 , 1999。
- [25] Mehrdad Zoroufi, Ali Fatemi, " A COMPARATIVE STUDYOF FORGED STEEL ( 11V37, CAST ALUMINUM ( A356 – T6 ) AND CAST IRON ( 64 – 45 – 12 ) " , Department of Mechanical, Industrial, and Manufacturing Engineering, The University of Toledo, March 2003.
- [26] LS-DYNA Keyword User Manual, V960, ( 1998 ) .