

The Study of Corner Cutting Control for Wire-Cutting Electrical Discharge Machine

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ABSTRACT

This study establishes the self-tuning operation parameters and gap controller in opening architecture type computer numerical controller (CNC). A setp-wise changed operation paramers will be performed from the data base in CNC, in order to reach an appropriate dimation allowance. The reference input of the gap control system will also changed according to accual metal removal rate. The experimental results show precision of corner cutting comparatively will the results of motion hold at corner in one second.

Keywords : Open Architecture ; WEDM ; Gap control

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