蟻群演算法於非等效平行機台之多階段流程型排成問題研究

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摘 要

本研究乃針對非等效平行機台之多階段流程型排程問題，以總流程時間最小化為目標進行探討，其與傳統流程型排程問題不同處在於所考量各階段之平行機台有著不同的加工效率、可分割的整備時間(sequence independent setup time)及排序相依的拆卸時間(sequence dependent removal time)。研究中建構以蟻群演算法為基之兩種啟發式演算法架構。隨及將此二種演算法架構與模擬退火法在各種不同排程環境下進行執行結果分析與比較。實驗結果顯示，本研究所發展之啟發式演算法二配合適當的螞蟻數及殘留係數，不管在求解品質與求解時間方面，皆有不錯之效果。

關鍵詞 : 蟻群演算法 ; 非等效平行機台 ; 相依拆卸時間 ; 獨立整備時間

目錄

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