

# Development of Rotating Machinery Fault Diagnosis Using Order Tracking and Wavelet Techniques

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## ABSTRACT

Two applications of adaptive order tracking and wavelet transform technique for engine fault diagnosis are adopted in this study. In the first part, an application of adaptive order tracking fault diagnosis technique based on Recursive Least-Square algorithm and variable step-size affine projection algorithm (VSS APA) are presented. In the second part, an application of fault diagnosis technique for internal combustion engines using continuous wavelet transform algorithm is presented. Order tracking fault diagnosis technique is one of the important tools for fault diagnosis of rotating machinery. Conventional methods of order tracking are primarily based on Fourier analysis with reference to shaft speed. In this study, a high-resolution order tracking method with RLS algorithm or VSS APA is used to diagnose the fault in engine cooling fan. The RLS algorithm and VSS APA can overcome the problems encountered in conventional methods. The problem is treated as the tracking of frequency-varying bandpass signals. Ordered amplitudes can be calculated with high resolution after experimental implementation. Experiments are also carried out to evaluate the proposed system in engine cooling fan defect diagnosis. The experimental results indicated that the proposed algorithms are effective in engine cooling fan fault diagnosis. In section 2, the concept of wavelet is introduced and review of wavelet transform is given. Wavelet analysis is one such powerful tool. It is more suitable for extracting mechanical fault information. In this study, the concept of time-frequency wavelet spectrum based on continuous wavelet transform is proposed.

Keywords : Fault diagnosis; Order tracking; RLS algorithm; VSS APA; Continuous wavelet transform.

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