

# 自持性燃燒合成鈷鋁、鈷鈦與鈦矽介金屬之研究

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## 摘要

本研究係以自持性燃燒合成法 ( Self-propagating High-temperature Synthesis, SHS )，在氬氣環境下進行燃燒合成之鈷鋁 ( CoAl )、鈷鈦 ( CoTi ) 及鈦-矽 ( Ti-Si ) 介金屬。其研究包含了兩大部分；第一部分探討鈷鋁及鈷鈦試片在不同的最大理論密度(TMD)和不同的預熱溫度(Preheating)對其火焰鋒面傳遞模式、火焰鋒面傳遞速度 ( Flame-Front Velocity )、產物轉換率以及產物密度之影響。第二部分則研究各種莫爾比例的鈦-矽介金屬，觀察其燃燒合成之產物並探討不同比例對其燃燒溫度及火焰傳遞速度的影響。而第一部分的實驗結果發現兩種材料之燃燒鋒面皆以一個平整的形式向下傳遞，另外鈷鈦燃燒反應有二次燃燒的現象。當鈷鋁及鈷鈦試片的理論密度越大時，火焰鋒面傳遞的速度也隨之加快；而在鈷鈦系統中，當預熱溫度越高時其火焰鋒面速度有增快的趨勢，而在鈷鋁系統中，預熱溫度及粉末粒徑大小只有在較低的試片密度條件下之影響才較為明顯。而產物轉換率方面，經由 X 光粉末繞射分析(XRD)，發現鈷鋁及鈷鈦的產物轉換率都幾近乎100%。而根據實驗數據之燃燒溫度及火焰鋒面速度可歸納出鈷鋁介金屬 ( CoAl ) 反應之活化能為121.69 kJ/mole，鈷鈦介金屬 ( CoTi ) 為67.95 kJ/mole。而第二部分的實驗為觀察不同比例的燃燒特性，而由燃燒方面觀察，每種比例的鈦-矽介金屬皆以一平整的火焰鋒面向下傳遞，而在試片密度較低時，燃燒鋒面過後會有噴濺的現象；由燃燒溫度觀察，除了Ti : Si = 1 : 2 之外，大部分的組態皆超過鈦-矽共熔溫度1330 ；而火焰鋒面速度在組態為5 : 3、3 : 2 及5 : 4 最快，大約為20~60 mm/s 左右，而比例為1 : 2 最慢，約為3~5.3 mm/s 左右。所以可推斷比例為1 : 2 之燃燒鋒面是以固相與固相間反應為主，所以傳遞速度較慢；而組態5 : 3、3 : 2 與5 : 4 反應時會產生共熔液，所以燃燒鋒面則以液相與固相間反應為主，所以傳遞速度較快。而Ti-Si 的產物較為複雜，其中組態為5 : 3 與3 : 2 產物轉換最好，皆可生成Ti5Si3，其次為組態1 : 2，其主要生成物為TiSi2，而組態5 : 4 及1 : 1 則會同時生成兩者或兩者以上的介金屬 ( TiSi、Ti5Si4、Ti5Si3 )。而根據火焰鋒面傳遞速度與燃燒溫度之結果，可推斷鈦-矽介金屬 ( Ti5Si3 ) 為205.21 kJ/mole。

關鍵詞：自持傳遞高溫合成；鈷鋁介金屬；鈦-矽介金屬

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