

在整合式厭氣/好氧生物處裡反應器內利用固定化菌體顆粒同時去除染整廢水的色度 集COD研究

林雅純、吳建一

E-mail: 9417909@mail.dyu.edu.tw

摘要

在厭氧狀態下許多細菌可將偶氮染料還原成芳香胺類化合物，而這些芳香胺類化合物於厭氣環境下是很難被生物所分分解的，但是卻可在好氧環境下將這些芳香胺類化合物分解成較無害的最終產物。因此，若要完全分解偶氮染料，連續厭氧-好氧處理系統似乎為一具吸引力與必然的選擇。本實驗室之前已證實利用兩階段之厭氧-好氧生物處理系統來進行研究，以第一階段之脫色反應器(厭氣流體化床反應器)於厭氣狀態下以脫色顆粒來還原偶氮染料形成芳香胺類化合物，再利用第二階段之去毒反應器以固定化污泥顆粒來好氧分解這些芳香胺類化合物，至目前，實驗結果顯示兩階段之厭氧-好氧生物處理程序結合固定化菌體顆粒系統對於同時去除染整廢水中之色度及COD具有相當的展潛力。在考量台灣土地取得不易以及為了使二階段生物處理系統更經濟化，擬將之前開發之兩階段處理單元結合成一個單一反應器，稱之為anaerobic-aerobic hybrid reactor (AnAHR)。這個創新反應器設計不但可結省曝氣所花費的成本，更可以減少土地空間之使用。在本研究主要分為3個主要研究主題。第一部份主要是AnAHR之設計與架設，並探討不同曝氣比、循環數與初始染料濃度對色度與COD去除效率之影響。第二部份主要是在最適操作條件下，探討多種染料廢水的脫色效率。第三部份主要是以實際染整廠廢水為對象進行脫色實驗，檢討固定化流體化床反應器系統實際應用的可行性。本研究的結果不僅可提供對於利用anaerobic-aerobic hybrid reactor以間歇曝氣方式操作使偶氮染料完全分解有完整的了解，為日後進行反應器實際操作及scale-up的主要參考依據。

關鍵詞：厭氧-好氧；染整廢水；色度；固定化技術；間歇曝氣

目錄

目 錄 頁 次	封面內頁 簽名頁 授權書	iii	中文摘要	iv	英文摘要	vi	誌謝	viii	目錄	ix	圖目錄	xiii	表目錄	xix	第一章 緒論	1	第二章 文獻回顧	2.1 染料之介紹	4	2.2 國內染整現況	4	2.3 染整廢水之特性	5	2.4 染整廢水色度處理技術	6	2.4.1 物理處理法	6	2.4.2 化學處理法	7	2.4.3 生物處理法	8	2.5 染料廢水生物脫色程序相關研究	10	2.5.1 單一厭氧生物分解染料系統	11	2.5.2 單一好氧生物分解染料系統	15	2.5.3 兩階段串連式厭氧-好氧生物處理系統	18	2.5.4 整合式(合併式)厭氧-好氧生物處理系統	30	2.6 反應性偶氮染料Reactive Black (R-BK 5) 脫色之研究	32	2.6.1 物理-化學方法	35	2.6.2 生物方法	36	2.7 染整廢水中污染源組成	38	2.7.1 重金屬對染料脫色之影響	39	2.7.2 硝酸鹽類對染料脫色之影響	40	2.8 生物毒性檢測方法	40	2.8.1 染料毒性及分解後代謝物之毒性影響	43	2.8.2 染料經分解前後之毒性	44	2.8.3 Daphnia magna毒性檢測方法的應用	47	第三章 材料與方法	3.1 實驗藥品	49	3.2 脫色微生物、污泥與廢水來源	52	3.3 固定化顆粒製備	54	3.4 染料廢水之色度測定	54	3.5 顆粒內菌體濃度之測量	55	3.6 掃描式電子顯微鏡(SEM)觀察菌相	57	3.7 批次試驗	58	3.7.1 人工合成染料廢水之影響	58	3.7.2 毒性分析	59	3.8 Anaerobic-Aerobic Hybrid Reactor (AnAHR)	63	3.8.1 AnAHR反應器裝置	63	3.8.2 AnAHR反應器啟動	66	3.8.3 AnAHR反應器操作	68	3.9 實際染整廢水特性之測量	72	第四章 結果與討論	4.1 批次試驗	75	4.1.1 染料濃度與ADMI31及COD之關係	75	4.1.2 氮源對染料生物脫色去除之影響	78	4.1.3 不同攪拌速度下對染料生物脫色與COD去除率之影響	80	4.1.4 不同間歇曝氣循環下對染料生物脫色之影響	82	4.1.5 不同菌體顆粒混合比例於間歇曝氣循環下對染料生物脫色和COD去除率之影響	87	4.1.6 染料脫色分解機制	89	4.1.7 重金屬對染料生物脫色和COD去除之影響	98	4.2 AnAHR反應器操作	99	4.2.1 探討不同間歇曝氣循環及曝氣比之操作對染料色度及COD去除之影響	101	4.2.2 探討不同HRT於間歇曝氣循環操作下對染料色度及COD去除之影響	116	4.2.3 探討不同染料濃度於間歇曝氣循環操作下對染料色度及COD去除之影響	119	4.2.4 探討混合染料濃度於間歇曝氣循環操作下對染料色度及COD去除之影響	122	4.3 實際廢水	127	4.3.1 實際廢水之色度和COD去除之影響	127	4.3.2 毒性分析	131	4.4 脫色動力學	136	4.5 AnAHR反應器操作穩定性	138	4.6 固定化顆粒菌相觀察	140	4.6.1 固定化脫色顆粒	140	4.6.2 固定化污泥顆粒	142	第五章 結論	5.1 批次式驗	144	5.2 AnAHR反應器生物處理系統	145	參考文獻	149	附錄一	179	附錄二	180	圖 目 錄 頁 次	Figure 3-1 Chemical structure of dyes.	51	Figure 3-2 Apparatus for integrated anaerobic-aerobic hybrid reactor	65	Figure 3-3 Sketch map of alterantive intermittent cyclic aeration.	70	Figure 4-1 Schematic of this study purpose.	74	Figure 4-2 Effects of nitrogen concentration on color removal in erlenmeyer flask using immobilized azo-degrading microorganisms beads	79	Figure 4-3 Effects of Agitation speed on color and COD removal in erlenmeyer flask using immobilized azo-degrading microorganisms beads	81	Figure 4-4 Comparison of various alterantive intermittent cyclic aeration on color removal in erlenmeyer flask using immobilized azo-degrading microorganisms beads	85	Figure 4-5 Comparison of alterantive intermittent cyclicaeration on color removal in erlenmeyer flask using immobilized azodegrading microorganisms beads	86	Figure 4-6	
---------	--------------	-----	------	----	------	----	----	------	----	----	-----	------	-----	-----	--------	---	----------	-----------	---	------------	---	-------------	---	----------------	---	-------------	---	-------------	---	-------------	---	--------------------	----	--------------------	----	--------------------	----	-------------------------	----	---------------------------	----	--	----	---------------	----	------------	----	----------------	----	-------------------	----	--------------------	----	--------------	----	------------------------	----	------------------	----	------------------------------	----	-----------	----------	----	-------------------	----	-------------	----	---------------	----	----------------	----	-----------------------	----	----------	----	-------------------	----	------------	----	--	----	------------------	----	------------------	----	------------------	----	-----------------	----	-----------	----------	----	--------------------------	----	----------------------	----	--------------------------------	----	---------------------------	----	---	----	----------------	----	---------------------------	----	----------------	----	---------------------------------------	-----	---------------------------------------	-----	--	-----	--	-----	----------	-----	------------------------	-----	------------	-----	-----------	-----	-------------------	-----	---------------	-----	---------------	-----	---------------	-----	--------	----------	-----	--------------------	-----	------	-----	-----	-----	-----	-----	-----------	--	----	--	----	--	----	---	----	--	----	---	----	---	----	---	----	------------	--

Effects of mixture ratio of immobilized azo-degrading microorganisms and immobilized-sludge beads on color and COD under alternative intermittent cyclic aeration in erlenmeyer flask at 30 ± 2 88 Figure 4-7(a) Absorbance evolution of Reactive Red 198 with immobilized azo-degrading microorganisms and immobilized sludges in sequential anaerobic/ aerobic reactor during degradation at $30 - 90$ Figure 4-7(b) Absorbance spectra of Reactive Red 198 with immobilized azo-degrading microorganisms and immobilized sludges under alternative intermittent cyclic aeration in erlenmeyer flask at $30 - 93$ Figure 4-8 HPLC chromatograms of effluent... 96 Figure 4-9 Color of IAB surface... 97 Figure 4-10 Effects of various heavy metals on color and COD removal under alternative intermittent cyclic aeration in conical erlenmeyer flask at 30 ± 2 100 Figure 4-11 (a) Time course of color and COD removal using mixture IAB and ISB under static culture in an Anaerobic-Aerobic Hybrid Reactor 104 Figure 4-11 (b) Time course of color and COD removal using mixture IAB and ISB under aeration culture in an Anaerobic-Aerobic Hybrid Reactor 105 Figure 4-11 (c) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 106 Figure 4-11 (d) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 107 Figure 4-11 (e) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 108 Figure 4-11 (f) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 109 Figure 4-11 (g) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 110 Figure 4-11 (h) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 111 Figure 4-11 (i) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 112 Figure 4-11 (j) Time course of color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration culture in an Anaerobic-Aerobic Hybrid Reactor 113 Figure 4-12 Effect of aeration ratio on Color and COD removal at cycles = 4 or 6 115 Figure 4-13 The relationship between HRT and efficiencies of decolorization and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 118 Figure 4-14 The effects of various concentrations on color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 120 Figure 4-15 The relationship between Dye conc. and Simultaneous COD-color removal efficiencies of the AnAHR reactor using mixture IAB and ISB under alternative intermittent cyclic aeration. 121 Figure 4-16 (a) Time course of mixture dyes color and COD Removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 124 Figure 4-16 (b) Time course of mixture dyes color and COD Removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 125 Figure 4-16 (c) Time course of mixture dyes color and COD Removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 126 Figure 4-17 (a) Time course of real textile wastewater color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 129 Figure 4-17 (b) Time course of real textile wastewater color and COD removal using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor 130 Figure 4-18 Toxicity change of effluent by Daphnia Magna 135 Figure 4-19 Effect of dye concentration on decolorization rate using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor by Lineweaver-Burk plot 137 Figure 4-20 Decolorization and COD removal of mixing dyes using mixture IAB and ISB under alternative intermittent cyclic aeration in an Anaerobic-Aerobic Hybrid Reactor. 139 Figure 4-21 Surfaces and inner layer of IAB under a scanning electron microscope 141 Figure 4-22 Surfaces and inner layer of IAB under a scanning electron microscope 143 表 目 錄 頁 次 Table 2-1 Summary of results for decolorization of wastewater by organism in various bioreactors 20 Table 2-2 Decolorization of Reactive Black 5 by organism in various treatment methods 33 Table 3-1 Composition of synthetic dye wastewater 53 Table 3-2 Operational parameters of IAB and ISB in an AnAHR reactor for color and COD removal 67 Table 4-1 COD and ADMI31 of various concentration of dyes 76 Table 4-2 Operating parameters and conditions in an AnAHR 114 Table 4-3 Bioluminescence inhibition values 133

參考文獻

- 1.工業減廢技術手冊 - 染料工業。1995。第 4 章:染料工業主要污染來源及其處理方法，經濟部工業局編印，4:83-102。
- 2.江秀梅、段蘊雯、賴珊湖、侯鈺琪、張月惠和王耀宏譯者。2003。基礎毒理學，高立圖書有限公司。台北縣，台灣。
- 3.宋欣真和朱昱學。1997。染整業符合87年放流水標準現況剖析，工業污染防治。
- 4.宋欣真和鄭仁川。1994。台灣地區染整業廢水污染防治現況，工業污染防治，49:27-46。
- 5.邱永亮譯者、劉泰庠校閱。1991。染料之合成與特性，科學圖書大庫，徐氏基金會出版。
- 6.洪輝嵩。1994。染整工業製程減廢及其效益，化工技術12(2):120。
- 7.胡苔莉、邱芬蘭和董文蘭。2001。基因重組褪色菌Rhodococcus erythropolis 對偶氮染料褪色能力之探討，第二十六屆廢水處理技術研討會，高雄第一科技大學。高雄市，台灣。
- 8.胡苔莉、彭中豪和吳方瑜。2001。脫色菌Pseudomonas luteola以SBR系統處理實際染整廢水之探討。第二十六屆廢水處理技術研討會，高雄第一科技大學。高雄市，台灣。
- 9.

胡苔莉，羅雅慧和吳方瑜。2001。脫色菌*Pseudomonas luteola*與*Rhodococcus erythropolis*處理實際染整廢水褪色之探討。第二十六屆廢水處理技術研討會，高雄第一科技大學。高雄市，台灣。10.袁仲宇、林添寶、葉孟芬和高年信。1999。離子交換處理法在染整廢水回收處理之應用。第二十四屆廢水處理技術研討會，東南技術學院。台北縣，台灣。11.葉茂淞、曾姿錦和張嘉修。2001。以基因重組菌種進行雙偶氮染料之生物分解。第二十六屆廢水處理技術研討會，高雄第一科技大學。高雄市，台灣。12.張博荀。2003。H₂O₂/Fe²⁺化學氧化法處理反應性染料Black-B之研究，國立成功大學化學工程學系碩士論文。臺南市，台灣。13.楊文彬、吳建一、黃章程、陳國城。1999。廢水生物脫色技術之開發 (II) 固定化菌體對於偶氮染料RED RBN的脫色研究。第二十四屆廢水處理技術研討會，東南技術學院。台北縣，台灣。14.楊孟怡。2002。以回收鋁鹽混凝劑去除染料廢水色度之研究，淡江大學水資源及環境工程學系碩士論文。台北縣，台灣。15.楊萬發。1986。染整工廠廢水污染防治、經濟部工業局工業污染防治技術服務團、財團法人中國技術服務社。16.楊萬發。1986。染整工廠廢水處理污染防治，工業污染防治技術手冊之二，經濟部工業污染防治技術服務團，財團法人中國技術服務社編印。17.楊萬發、林坤讓、鄭仁川、張芳賓。1991。國內染整廢水處理現況，第一屆中歐近代工程技術研討會、中國工程師學會。18.Albuquerque, M. G. E., Lopes, A. T., Serralheiro, M. L., Novais, J. M. and Pinheiro H. M. 2005. Biological sulphate reduction and redox mediator effects on azo dye decolourisation in anaerobic – aerobic sequencing batch reactors. Enzyme and Microbial Technology 36:790-799.19.American Public Health Association. 1995. Standard Methods for the Examination of Water and 19th ed., APHA-AWWA-WEF, Washington.20.Ambrosio, S. T. and Campos-Takaki, G. M. 2004. Decolorization of reactive azo dyes by *Cunninghamella elegans* UCP 542 under co-metabolic conditions. Bioresource Technology 91:69-75. 21.An, H., Qian, Y., Gu, X. and Tang, W. Z. 1996. Biological treatment of dye wastewaters using an anaerobic-oxic system. Chemosphere 33:2533-2542. 22.Andrianova, M. M. 1970. Carcinogenic properties of the food dyes Amaranth, SX Purple and 4R Purple. Vopr Pitan 29:61. 23.Banat, I. M., Nigam, P., Singh, D. and Marchant, R. 1996. Microbial decolorization of textile-dye-containing effluents:a review. Bioresource Technology 58:217-227 24.Baughman, G. L. and Weber, E. J. 1994. Transformation of dyes and related compounds in anoxic sediment: kinetics and products. Environmental Science and Technology 28:267-276. 25.Beydilli, I. M., Pavlostathis, S. G. and Tincher, W. C. 2000. Biological decolorization of the azo dye Reactive Red 2 under various oxidation-reduction conditions. Water Environment Research 72:698-705. 26.Beydilli, M. I., Pavlostathis S. G. and Tincher W. C. 1998. Decolorization and toxicity screening of selected reactive azo dyes Methanogenic conditions. Water Science and Technology 38:225-232. 27.Bhattacharyya, K. G. and Sarma, A. 2003. Adsorption characteristics of the dye, Brilliant Green, on Neem leaf powder. Dyes and Pigments 57:211-222. 28.Blaise, C. 1991. Microbiotests in aquatic ecotoxicology: characteristics, utility, and prospects. Environmental Toxicology and Water Quality 8:145-155. 29.Blum, J. W., Hergenroeder, R., Parkin, G. F. and Speece, R. E. 1986. Anaerobic treatment of coal conversion wastewater constituents: Biodegradability and toxicity. Journal / Water Pollution Control Federation 58:122-131. 30.Borghans, A. J. M. L. and van Driel, A. 1988. Application of the Biothane UASB reactor to a chemical wastewater, containing phenol and formaldehyde. In: 5th International Symposium on Anaerobic Digestion (Tilche, A. and Rozzi, A., Eds.), Monduzzi Bologna. pp. 627-630. 31.Brown, D. and Hamburger, B. 1987. The degradation of dyestuffs: part III - investigations of their ultimate degradability. Chemosphere 16:1539-1553. 32.Brown, D. and Laboureur, P. 1983. The aerobic biodegradability of primary aromatic amines. Chemosphere 12:405-414. 33.Buitron, G., Quezada, M. and Moreno, G. 2004. Aerobic degradation of the azo dye acid red 151 in a sequencing batch biofilter. Bioresource Technology 92:143-149. 34.Carlile, C. M., Barclay, S. J. and Buckley, C. A. 1996. Treatment of exhausted reactive dyebath effluent using anaerobic digestion: Laboratory and full-scale trials. Water SA 22:225-233. 35.Carlile, C. M., Barclay, S. J., Naidoo N., Buckley C. A., Mulholland D.A. and Senior, E. 1995. Microbial decolourisation of a reactive azo dye under anaerobic conditions. Water SA 21:61-69. 36.Chagas, E. P. and Durrant, L. R. 2001. Decolorization of azo dyes by *Phanerochaete chrysosporium* and *Pleurotus sajor-caju*. Enzyme and Microbial Technology 29:473-477. 37.Chang, J. S., Chen, B. Y. and Lin, Y. S. 2004. Stimulation of bacterial decolorization of an azo dye by extracellular metabolites from *Escherichia coli* strain NO3. Bioresource Technology 91:243-248. 38.Chang, J. S., Chou, C. and Chen, S. Y. 2001. Decolorization of azo yes with immobilized *Pseudomonas Luteola*. Process Biochemistry 36:757-763. 39.Chang, J. S., Chou, C., Lin, Y. C., Lin, P. J., Ho, J. Y. and Hu, T. L. 2001. Kinetic Characteristics of bacterial azo-dye decolorization by *Pseudomonas Luteola*. Water Research 35:2841-2850. 40.Chen, B. Y. 2002. Understanding decolorization characteristics of reactive azo dyes by *Pseudomonas luteola*: toxicity and kinetics. Process Biochemistry 38:437-446. 41.Chen, K. C., Chen, C. Y., Peng, J. W. and Houng, J. Y. 2002. Real-time control of an immobilized-cell reactor for wastewater treatment using ORP. Water Research 36:230-238. 42.Chen, K. C., Chen, J. J. and Houng, J. Y. 2000. Improvement of nitrogen-removal efficiency using immobilized microorganisms with oxidation-reduction potential monitoring. Journal of Industrial Microbiology and Biotechnology 25: 229-234. 43.Chen, K. C. and Lin, Y. F. 1994. Immobilization of microorganisms or enzymes in polyvinyl alcohol beads. United States Patent, No. 5290693. 44.Chen, K. C., Huang, W. T., Wu, J. Y. and Huang, J. Y. 1999. Microbial decolorization of azo dyes by *Proteus mirabilis*. Journal of Industrial Microbiology and Biotechnology 23:686-690. 45.Chen, K. C., Wu, J. Y., Huang, C. C., Liang, Y. M. and Hwang, S. C. 2003. Decolorization of azo dye using PVA- immobilized microorganisms. Journal of Biotechnology 101:241-252. 46.Chen, K. C., Wu, J. Y., Liou, D. J. and Hwang, S. C. J. 2003. Decolorization of textile dyes by newly isolated bacterial trains. Journal of Biotechnology 101:57-68. 47.Chinwetkitvanich, S., Tuntoolvest, M. and Panswad, T. 2000. Anaerobic decolorization of reactive dyebath effluents by a tow-stage UASB system with tapioca as a co-substrate. Water Research 34:2223-2232. 48.Chiou, M., Ho, P. Y. and Li, H. Y. 2004. Adsorption of anionic dyes in acid solutions using chemically cross-linked chitosan beads. Dyes and Pigments 60:69-84. 49.Chung, K. 1983. The significance of azo reduction in the mutagenesis and carcinogenesis of azo dyes. Mutation Research 4:269-287. 50.Chung, K. T. 1983. The significance of azo-reduction in the mutagenesis and carcinogenesis of azo dyes. Mutation Research 114:269-281. 51.Dague, R. 1968. Application of digestion theory to digester control. Journal/Water Pollution Control Federation 40:2021-2032. 52.de Zwart, D. and Sloof, W. 1983. the

Microtox as an alternative assay in the acute toxicity assessment of water pollutants. *Aquat Toxicity* 4:129-138. 53.Delee, W., O , Neil C., Hawkes, F. R. and Pinheiro, H. M. 1998. Anaerobic treatment of textile effluents: a review. *Journal of Chemical Technology and Biotechnology* 73:323-335.

54.Destaillats, H., Lesko, T. M., Knowlton, M., Wallace, H. and Hoffmann M.R. 2003. Scale-up of sonochemical reactors for water treatment. *Industrial and Engineering Chemistry Research* 40:3855-3860. 55.Dickel, O., Haug, W. and Knackmuss, H. J. 1993. Biodegradation of nitrobenzene by a sequential anaerobic-aerobic process. *Biodegradation* 4:187-194. 56.Dohanyas, M., Madera, V. and Sedlacek, M. 1978. Removal of organic dyes by activated sludge. *Progress in Water Technology* 10:559-575. 57.Donlon, B., Flores, E. R., Luijten, M., Swart, H., Lettinga, G. and Field, J. 1997. Detoxification and partial mineralization of the azo dye mordant orange 1 in a continuous upflow anaerobic sludge-blanket reactor. *Applied Microbiology and Biotechnology* 47:83-90. 58.Donlon, B., Razo-Flores, E., Field, J. and Lettinga, G. 1995. Toxicity of N-substituted aromatics to acetoclastic methanogenic activity in granular sludge. *Applied and Environmental Microbiology* 61:3889-3893. 59.Donlon, B., Razo-Flores, E., Lettinga, G. and Field, J. A. 1996. Continuous detoxification, transformation, and degradation of nitrophenols in upflow anaerobic sludge blanket (UASB) reactors. *Biotechnology and Bioengineering* 51:439-449. 60.Dutka, B. J. and Kwan, K. K. 1981. Comparison of three microbial toxicity screening tests with the Microtox test. *Bulletin of Environmental Contamination and Toxicology* 27:753-757. 61.Dwyer, D., Krumme, M. L., Boyd, S. A. and Tiedje, J. M. 1986. Kinetics of phenol biodegradation by an immobilized methanogenic consortium. *Applied and Environmental Microbiology* 52:345-351. 62.Easton, J. R. 1995. The dye-makers view. In: Cooper, P. (Ed.), *Colour in Dyehouse Effluent*. Society of Dyers and Colourists. pp. 9-/21. 63.El-Dein, A. M., Libra, J. A. and Wiesmann, U. 2003. Mechanism and kinetic model for the decolorization of the azo dye Reactive Black 5 by hydrogen peroxide and UV radiation. *Chemosphere* 52:1069-1077. 64.Elnabarawy, M. T., Robideau, R. R. and Beach, S. A. 1988. Comparison of three rapid toxicity test procedures: Microtox, Polytox, and activated sludge respiration. *Toxicity Assess* 3: 361-370. 65.Fan, Q., Hoskote, S. and Hou, Y. 2004. Reduction of colorants in nylon flock dyeing effluent. *Journal of Hazardous Materials B*. 112:123-131. 66.Farre, M. L., Garcia, M. J., Tirapu, L., Ginebreda, A. and Barcelo, D. 2001. Wastewater toxicity screening of non-ionic surfactants by Toxalert and Microtox bioluminescence inhibition assays. *Analytica Chimica Acta* 427:181-189. 67.Fedorak, P. M., Hrudey, S. E. 1986. Anaerobic treatment of phenolic coal conversion wastewaters in semicontinuous culture. *Water Research* 20:113-122. 68.Field, J. A., Stams A. J. M., Kato M. and Schraa G. 1995. Enhanced biodegradation of aromatic pollutants in cocultures of anaerobic and aerobic bacterial consortia. *Antonie van Leeuwenhoek* 67:47-77. 69.Fishbein, L. 1984. Aromatic amines. In: *The Handbook of Environmental Chemistry* (Hutzinger, O.), Springer, New York, NY. pp. 1-40. 70.Fontenot, E. J., Beydilli, M. I., Lee, Y. H. and Pavlostathis, S. G. 2002. Kinetics and inhibition during the decolorization of reactive anthraquinone dyes under methanogenic conditions. *Water Science and Technology* 45:105-111. 71.Ganesh, R., Boardman, G. D. and Michelsen, D. 1994. Fate of azo dyes in sludge. *Water Research* 286:1367-1376. 72.Ghoropade, A. J., Spencer, H. T. 1993. Azo dyes metabolism by *Pseudomonas putida*, in: Wukasch, R.F. (Ed.), *Proceedings of 48th Purdue Industrial Waste Conference*. Lewis Publishers Inc., Chelsea, Michigan. pp. 699-714. 73.Giesy, J. P., Graney, R. L., Newsted, J. L., Rosiu, C. J., Benda, A., Jr. Kreis, R. G. and Horvath, F. J. 1988. Comparison of three sediment bioassay methods using Detroit River sediments. *Environmental Toxicology and Chemistry* 7:483-498. 74.Gingell, R., Walker, R. 1971. Mechanisms of azo reduction by *Streptococcus faecalis* II. The role of soluble flavins. *Xenobiotica* 1:231-239. 75.Giolando, Jr., S. T. 1992. The fate of azo dyes in aerobic microbial degradation systems: C. I. acid orange 7 and C. I. acid red 151. Ph. D. thesis, Civil and Environmental Engineering Department, University of Cincinnati, Michigan. pp. 699-714. 76.Gorontzy, T., Drzyga, O., Kahl, M. W., Bruns-Nagel, D., Breitung, J., von Loew, E. and Blotevogel, K. H. 1994. Microbial degradation of explosives and related compounds. *Critical Reviews in Microbiology* 20: 265-284. 77.Gorontzy, T., Kuver, J. and Blotevogel, K. H. Microbial transformation of nitroaromatic compounds under anaerobic conditions. *The Journal of General Microbiology* 139:1331-1336. 78.Gottlieb, A., Shaw, C., Smith, A., Wheatley, A. and Forsythe, S. 2003. The toxicity of textile reactive azo dyes after hydrolysis and Decolourisation. *Journal of Biotechnology* 101:49-56. 79.Haghghi Podeh, M. R., Bhattacharya, S. K. and Qu, M. 1995. Effects of nitrophenols on acetate utilizing methanogenic strains. *Water Research* 29:391-400. 80.Hamza, H. and Hamoda, M. F. 1980. In: *Proceeding of the 35th Purdue Industrial Waste Conference*. West Lafayette. Pagga, U., Brown, D. 1986. The degradation of dyestuffs in aerobic biodegradation tests. *Chemosphere* 15:479-491. 81.Hao, O. J., Shin, C. J., Lin, C. F., Jeng, F. T. and Chen, Z. C. 1996. Use of microtox tests for screening industrial wastewater toxicity. *Water Science and Technology* 34:43-/50. 82.Hatvani, N. and Mecs, I. 2003. Effects of certain heavy metals on the growth, dye decolorization, and enzyme activity of *Lentinula edodes*. *Ecotoxicology and Environmental Safety* 55:199-203. 83.Harmer, C. and Bishop P. 1992. Transformation of azo dye AO-7 by wastewater biofilms. *Water Science and Technology* 263-264: 627-636. 84.Hartman, C. P., Fulk, G. E. and Andrews, A.W. 1978. Azo reduction of trypan blue to a known carcinogen by a cell-free extract of a human intestinal anaerobe. *Mutation Research* 58:125. 85.Hartert, D. R. 1985. The use and importance of nitroaromatic chemicals in the chemical industry. In: *Toxicity of Nitroaromatic Compounds*; Chemical Industry Institute of Toxicology Series (Rickert, D. E., Ed.), Chemosphere, Washington, DC. pp. 1-14. 86.Hatvani, N. and Mecs, I. 2003. Effects of certain heavy metals on the growth, dye decolorization, and enzyme activity of *Lentinula edodes*. *Ecotoxicology and Environmental Safety* 55:199-203. 87.Haug, W., Schmidt, A., Nortemann, B., Ghempel, D. C., Stolz, A. and Knackmuss, H. J. 1991. Mineralization of the sulfonated azo dye Mordant Yellow 3 by a 6-Aminonaphthalene -2- Sulfonate -degrading bacterial consortium. *Applied and Environmental Microbiology* 57:3144-3149. 88.He, F., Hu, W. and Li, Y. 2004. Investigation of isolation and immobilization of a microbial consortium for decoloring of azo dye 4BS. *Water Research* 38:3596-3604. 89.Horitsu, H., Takeda, M., Idaka, E., Tomoyeda, M. and Takihi, N. 1977. Degradation of p-aminoazobenzene by *Bacillus subtilis*. *European Journal of Applied Microbiology* 4:217-224. 90.Hu, T. L. 1998. Degradation of azo dye RP2B by *Pseudomonas Luteola*. *Water Science and Technology* 38:299-306. 91.Huren, An., Yi, Q., Xiasheng, G. and

Walter, Z. T. 1996. Biological treatment of dye wastewaters using an anaerobic-oxic system. *Chemosphere* 33:2533-2542. 92.Idaka, E., Owaga, T. and Horitsu, H. 1987. reductive metabolism of aminoazobenzene by *Pseudomonas cepacia*. *Bulletin of Environmental Contamination and Toxicology* 39:100-107. 93.Idaka, E., Owaga, T., Horitsu, H. and Tomoyeda M. 1978. Degradation of azo compounds by *Aeromonas hydrophila* var. 24B. *Journal of the Society of Dyers and Colourists* 94:91-94. 94.Indorato, A. M., snyder, K. B. and Usinowicz, P. J. 1984. Toxicity screening using MicrotoxTM analyzrt. *Drug and Chemical Toxicology* 1:37-53. 95.Isik, M. and Sponza, D. T. 2004. Monitoring of toxicity and intermediates of C. I. Direct Black 38 azo dye through decolorization in an anaerobic/aerobic sequential reactor system. *Journal of Hazardous Materials* B114:29-39. 96.Isik, M. and Sponza, T. D. 2004. A batch kinetic study on decolorization and inhibition of Reactive Black 5 and Direct Brown 2 in an anaerobic mixed culture. *Chemosphere* 55:119-128. 97.Isik, M. and Sponza, T. D. 2005. Effects of alkalinity and co-substrate on the performance of an upflow anaerobic sludge blanket (UASB) reactor through decolorization of Congo Red azo dye. *Bioresource Technology* 96:633-643. 98.Jian, H. and Bishop, P. L. 1994. Aerobic biodegradation of azo dyes in biofilms. *Water Science and Technology* 29:525-530.

99.Kahru, A., Kurvet, M. and Kulm, I. 1996. Toxicity of phenolic wastewater to luminescent bacteria *photobacterium phosphoreum* and activated sludges. *Water Science and Technology* 33:139-146. 100.Kalyuzhnyi, S. and Sklyar, V. 2000. Biominerisation of azo dyes and their breakdown products in anaerobic-aerobic hybrid and UASB reactors. *Water Science and Technology* 41:23-30. 101.Kapdan, I. K. and Kargi, F. 2002. Biological decolorization of textile dyestuff containing wastewater by *Coriolus versicolor* in a rotating biological contactor. *Enzyme and Microbial Technology* 30:195-199. 102.Kapdan, I. K. and Oztekin, R. 2003. Decolorization of textile dyestuff Reactive Orange 16 in fed-batch reactor under anaerobic condition. *Enzyme and Microbial Technology* 33:231-235. 103.Kapdan, I. K., Tekol, M. and Sengul, F. 2003. Decolorization of simulated textile wastewater in an anaerobic-aerobic sequential treatment system. *Process Biochemistry* 38:1031-1037. 104.Kapdana, K. I., Kargi, F., McMullan, G. and Marchant, R. 2000. Effect of environmental conditions on biological decolorization of textile dyestuff by *C. versicolor*. *Enzyme and Microbial Technology* 26:381-387. 105.Kato, M. T., Field, J. A. and Lettings, G. 1993. High tolerance of methanogens in granular sludge to oxygen. *Biotechnology and bioengineering* 42:1360-1366. 106.Khehra, M. S., Saini, H. S., Sharma, D. K., Chadha, B. S. and Chimni, S. S. 2005. Decolorization of various azo dyes by bacterial consortium. *Dyes and Pigments* 67:55-61. 107.Kim, S. J. and Shoda, M. 1999. Batch decolorization of molasses by suspended and immobilized fungus of *Geotrichum candidum* Dec 1. *Journal of Bioscience and Bioengineering* 88:586-589. 108.Kim, T. H., Lee, Y., Yang, J., Lee, B., Park, C. and Kim S. 2004. Decolorization of dye solutions by a membrane bioreactor (MBR) using white-rot fungi. *Desalination* 168:287-293. 109.Kima, T. H., Park, C., Yang, J. and Kima, S. Comparison of disperse and reactive dye removals by chemical coagulation and Fenton oxidation. *Journal of Hazardous Materials B* 112:95-103. 110.Konsowa, A. H. 2003. Decolorization of wastewater containing direct dye by ozonation in a batch bubble column reactor. *Desalination* 158:233-240. 111.Kriek, E. 1979. Aromatic amines and related compounds as carcinogenic hazards to man. In: *Environmental Carcinogenesis* (Emmelot, P., Kriek, E., Eds.), Elsevier, Amsterdam. pp. 143-164. 112.Kudlich, M., Bishop, P. L., Knackmuss, H. J. and Stoltz, A. 1996. Simultaneous anaerobic and aerobic degradation of the sulfonated azo Mordant Yellow 3 by immobilized cells form a naphthalenesulfonate - degrading mixed culture. *Applied Microbiology and Biotechnology* 46:597-603. 113.Kulla, H. G. 1981. Aerobic bacterial degradation of azo dyes. *Microbial degradation of xerobiotics and recalcitrant compounds*. In:Leisinger, T., Cook, A. M., Hutter, R., Nuesch, J. (Eds.), *FEMS Symposium*, 12. Academic Press, London, pp. 387-399.

114.Lambert, S. D., Graham N. J. D., Sollar C.J. and Fowle G. D. 1997. Evaluation of inorganic adsorbents for the removal of problematic textile dyes and pesticides. *Water Science and Technology* 36:173-180. 115.Lankford, P. W., W. Wesley Eckenfelder, Jr. (Eds.) 1990. *Toxicity reduction in industrial effluents*. Van Nostrand Reinhold, New York, USA. 116.Letting, G., Field, J. A., Sierra, R., van Lier, J. B. and Rintala, J. 1991. Future perspectives for the anaerobic treatment of forestry industry wastewaters. *Water Science and Technology* 24:91-102. 117.Lettinga, G. and van Haandel, A. C. 1993. Anaerobic digestion for energy production and environmental protection. In: *Renewable Energy; Sources for Fuels and Electricity* (Johansson, T. B., Kelly, H., Reddy, A. K. N. and Williams, R. H., Eds.), Island Press Washington DC. pp. 817-839. 118.Lewis, D. M. 1999. Coloration in the next century. *Review of Progress in Coloration and Related Topics* 29:23-28. 119.Liao, B. Q., Allen, D. G., Droppo, I. G., Leppard, G. G. and Liss, S. N. 2001. Surface properties of sludge and their role in bioflocculation and settleability. *Water Research* 35:339-350. 120.Libra, J. A., Borchert, M., Vigelahn, L. and Storm, T. 2004. Two stage biological treatment of a diazo reactive textile dye and the fate of the dye metabolites. *Chemosphere* 56:167-180. 121.Liu, Z. and Yang, H. 1989. The decolorization and biodegrading metabolism of azo dyes by *Pseudomonas* S-42. *Acta Microbiol Sinica* 29:418-426. 122.Longstaff, E. 1983. An assessment and categorization of the animal carcinogenicity data on selected dyestuffs and an extrapolation of those data on the relative carcinogenic risk to man. *Dyes Pigments* 4:243-304. 123.Lourenco, N. D., Novais, J. M. and Pinheiro, H. M. 2001. Effect of some operational parameters on textile dye biodegradation in a sequential batch reactor. *Journal of Biotechnology* 89:163-174. 124.Maas, R. and Chaudhari, S. 2005. Adsorption and biological decolorization of azo dye Reactive Red 2 in semicontinuous anaerobic reactors. *Process Biochemistry* 40:699-705. 125.Macarie, H., Noyola, A. and Guyot, J. P. 1992. Anaerobic treatment of a petrochemical wastewater from a terephthalic acid plant. *Water Science and Technology* 25:223-235. 126.Malik, P. K. 2003. Use of activated carbons prepared from sawdust and rice-husk for adsorption of acid dyes: a case study of Acid Yellow 36. *Dyes and Pigments* 56:239-249. 127.Malik, P. K. 2004. Dye removal from wastewater using activated carbon developed from sawdust: adsorption equilibrium and kinetics. *Journal of Hazardous Materials B* 113:81-88. 128.Malik, P. K. and Saha, S. K. 2004. Oxidation of direct dyes with hydrogen peroxide using ferrous ion as catalyst. *Separation and Purification Technology* 31:241-250. 129.Manu, B. and Chaudhari, S. 2003. Decolorization of indigo and azo dyes in semicontinuous reactors with long hydraulic retention time. *Process Biochemistry* 38:1213-1221. 130.Martins, M. A. M., Queiroz, M. J., Silvestre, A. J. D. and Lima, N. 2002. Relationship of chemical structures of textile dyes on the pre-adaptation medium and the potentialities of their

biodegradation by *Phanerochaete chrysosporium*. Research in Microbiology 153:61-368. 131.Meehan, C., Banat I. M., McMulla, G., Nigam, P., Smyth, F. and Marchant, R. 2000. Decolorization of Remazol Black-B using a thermotolerant yeast, *Kluyveromyces marxianus* IMB3. Environment International 26:75-79. 132.Meric, S., Kaptan, D. and Olmez, T. 2004. Color and COD removal from wastewater containing Reactive Black 5 using Fenton , soxidation process. Chemosphere 54:435-441. 133.Meyer, V., Carlsson, F. H. H. and Oellermann, R. A. 1992. Decolorization of textile effluent using a low cost natural adsorbent material. Water Science and Technology 26:1205-1211. 134.Mou, D. G., Lim, K. K. and Shen, H. P. 1991. Microbial agents for decolorization of dye wastewater. Biotechnology Advances 9:613-622. 135.Neamtu, M., Catrinescu, C. and Kettrup, A. 2004. Effect of dealumination of iron (III) - exchanged Y zeolites on oxidation of Reactive Yellow 84 azo dye in the presence of hydrogen per. Applied Catalysis B:Environmental 51:149-157. 136.Nigam, P., McMullan, G., Banat, I. M. and Marchant, R. 1996. Decolorisation of effluent from the textile industry by a microbial consortium . Biotechnology Letters 18:117-120. 137.Novotny, C., Rawal., Bhatt, M., Patel, M., Sasek V. and Molitoris, H. P. 2001. Capacity of *Irpex lacteus* and *Pleurotus ostreatus* for decolorization of chemically different dyes. Journal of Biotechnology 89:113-122. 138.O , Neill, C., Lopez, A., Esteves, S., Hawkes, F. R., Hawkes, D. L. and Wilcox, S. J. 2000. Azo-dye degradation in an anaerobic-aerobic treatment system operating on simulated textile effluents. Applied Microbiology and Biotechnology 53:249-254. 140.O 'Neill, C., Hawkes, F. R., Hawkes, D. L., Esteves, S. and Wilcox, S. J. 2000. Anaerobic-aerobic biotreatment of simulated textile effluent containing varied ratios of starch and azo dye. Water Research 34:2355-2361. 141.O'Connor, O. A., Young, L. Y. 1993. Effect of nitrogen limitation on the biodegradability and toxicity of nitro- and aminophenol isomers to methanogenesis. Archives of Environmental Contamination and Toxicology 25:285-291. 142.Ogawa, T., Yamada, Y. and Idaka, E. 1978. Therespiratory inhibition of activated sludge by dyes. Journal of the Society of Fiber Science Technology Japan 34: 175-780. 143.Oren, A., Gurevich, P. and Henis, Y. 1991. Reduction of nitrosubstituted aromatic compounds by the halophilic anaerobic eubacteria *Haloanaerobium praevalens* and *Sporohalobacter marismortui*. Applied and Environmental Microbiology 57:3367-3370. 144.Oxspring, D. A., McMullan, G., Smyth, W. F. and Marchant, R. 1996. Decolorization and metabolism of reactive textile dye, Remazol Black-B, by an immobilized microbial consortium. Biotechnology Letters 18:527-530. 145.Pagga, U. and Brown, D. 1986. The degradation of dyestuffs. 2. Behaviour of dyestuff in aerobic biodegradation tests. Chemosphere 15:479-491. 146.Pallerla, S. and Chambers, R. P. 1997. Characterization of a Ca- alginate-immobilized *trametes versicolor* bioreactor for decolorization and AO X reduction of paper mill effluents. Bioresource Technology 60:1-8. 147.Panswad, T. and Luangdilok, W. 2000. Decolorization of reactive dyes with different molecular structures under different environmental conditions. Water Research 34:2223-2232. 148.Panswad, T., Iamsamer, K. and Anotai, J. 2001. Decolorization of azo - reactive dye by polyphosphate - and glycogen-accumulating organisms in an anaerobic-aerobic sequencing batch reactor. Bioresource Technology 76:151-159. 149.Panswad, T., Luangdilok, W. 2000. Decolorization of reactive dyes with different molecular structures under different environmental condition. Water Research 34:4177-4184. 150.Papinutt, V. L., Forchiassin, F. 2004. Modification of malachite green by *Fomes sclerodermeus* and reduction of toxicity to *Phanerochaete chrysosporium*. FEMS Microbiology Letters 231:205-209. 151.Paszczynski, A., Pasti-Grigsby, M. B., Goszczynski, S., Crawford, R. L. and Crawford, D. L. 1992. Mineralization of sulfonated azo dyes and sulfanilic acid by *Phanerochaete chrysosporium* and *Streptomyces chromofuscus*. Applied and Environmental Microbiology 58:3598-3604. 152.Phillips, D. 1996. Environmentally friendly, productive and reliable: priorities for cotton dyes and dyeing processes. Journal of the Society of Dyers and Colourists 112:183-186. 153.Photobacterium phosphoreum toxicity bioassay. . test procedures and applications. Toxicity Assessment 2:305-323. 154.Pierce Chemical Company 1997. BCA Protein Assay Kit. U. S. Patent No. 4839295. 155.Pierce, J. 1994. Colour in textile effluents/the origins of the Problem. Journal of Science Dyers Colourists 110:131-133. 156.Qureshi, A. A., Coleman, R. N. and Paran, J. H. 1984. Evaluation and refinement of the Microtox test for use in toxicity screening. In Toxicity Screening Procedures using Bacterial Systems (Edited by Liu D., Dutka B. J.) , Marcel Dekker, New York. pp. 1-22. 157.Qureshi, A. A., Flood, K. W., Thompson, S. R., Janhurst, A. M., Inniss, C. S. and Rokosh, D. A. 1982. Comparison of a luminescent bacterial test with other bioassays for determining toxicity of pure compounds and complex effluents. In J. G. Pearson, R. B. Foster, and W. E. Bishop, eds., Aquatic Toxicology and Hazard Assessment. STP 766. American Society of Testing and Materials Publications, Philadelphia, PA. pp. 179-195. 158.Raffi, F. and Coleman, T. 1999. Colonizing and expression in *Escherichia coli* of an azoreductase gene from *Clostridium perfringens* and comparsion eiyh azoreductase gened from oyher bacteria. Journal of Basic Microbiology 39:29-35. 159.Ramakrishna, K. and Viraraghavan, T. 1997. Dye removal using low cost adsorbents. Water Science and Technology 30:189-196. 160.Razo-Flores, E., Donlon, B., Lettinga, G. and Field, A. J. 1997. Biotransformation and biodegradation of N-substituted aromatics in methanogenic granular sludge. FEMS Microbiology Reviews 20:525-538. 161.Razo-Flores, E., Donlon, B., Lettinga, G. and Field, J. A. 1997. Complete biodegradation azo dye Azodisalicylate under anaerobic conditions. Environmental Science and Technology 31:2098-2103. 163.Ribo, J. M. and Kaiser, K. L. E. 1987. Photobacterium phosphoreum toxicity bioassay: I. Test procedures and applications. Toxicity Assess 2:305-323. 164.Ross, P. E. and Henebry, M. S. 1989. Use of four microbial tests to assess the ecotoxicological hazard of contaminated sediment. Toxicity Assess 4:1-21. 165.Ryes, P. and Zollinger, H. 1989. Reactive dye-fiber systems. In: Johnson A, editor. The theory of coloration of textiles. West Yorkshire, UK: Society of Textile Dyers and Colorists; 1989. 166.Salem, I. A. 2000. Kinetics of the oxidative color removal and degradation of bromophenol blue with hydrogen peroxide catalyzed by copper (II) - supported alumina and zirconia. Applied Catalysis B: Environ 28:153-162. 167.Sandhya, S., Padmavathy, S., Swaminathan, K., Subrahmanyam, Y. V. and Kaul, S. N. 2005. Microaerophilic – aerobic sequential batch reactor for treatment of azo dyes containing simulated wastewater. Process Biochemistry 40:885-890. 168.Schliephake, K., Mainwaring, D. E., Lonergan, G. T., Jones, I.

K. and Baker, W. L. 2000. Transformation and degradation of the disazo dye Chicago Sky Blue by a purified laccase from *Pycnoporus cinnabarinus*. Enzyme and Microbial Technology 27:100-107. 169.Selcuk, H. 2005. Decolorization and detoxification of textile wastewater by ozonation and coagulation processes. Dyes and Pigments 64:217-222. 170.Sen, S. and Demirer, G. N. 2003. Anaerobic treatment of real textile wastewater with a fluidized bed reactor. Water Research 37:1868-1878. 171.Seshadri, S. and Bishop, P. L. 1994. Anaerobic/aerobic treatment of selected azo dyes in wastewater. Waste Management 14:127-137. 172.Sharma, K. M., Sobti, R. C. 2000. Rec effect of certain textile dyes in *Bacillus subtilis*. Mutation Research 465:27-38. 173.Shaw, B. C., Carliell, M. C. and Wheatley, D. A. 2002. Anaerobic/aerobic treatment of coloured textile effluents using sequencing batch reactors. Water Research 36:1993-2001. 174.Shaw, C. B., Carliell, C. M. and Wheatley, A. D. 2002. Anaerobic/aerobic treatment of coloured textile effluents using sequencingbatch reactors.Water Research 36:1993-2001. 175.Sheng, H. L. and Chi, M. L. 1993. Traitement of textile waste effluents by ozonation and chemical coagulation. Water Research 27:743-1748. 176.Snell, T. W. and Persoone, G. 1989. Acute tox