

Effect of Temperature on the Biosynthesis of PHB by *Ralstonia eutropha* in Nitrogen-limiting Fermentation

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ABSTRACT

Abstract Polyhydroxyalkanoates, with properties similar to conventional plastics - polypropylene, are completely biodegradable plastic materials that can be biosynthesized by various microbes in the excess of carbon sources and a limitation of some nutrients. In this study, PHB (polyhydroxybutyrate) was produced by the microbe of the *Ralstonia eutropha* that was cultivated in a nitrogen-limited medium at various temperatures (26, 30 and 35 °C). The biomass, the yield of PHB and the utilization of carbon source and nitrogen source were examined. The highest yield of PHB, 0.099 g/L · h, was obtained when the microbes were cultivated at 35 °C. The maximum average yield of PHB was 0.20 gPHB/gGlucose at 26 °C. The metabolic acids were changing during cultivation. The yields of citric acid were 0.136 and 0.157 g/L · h at 26 and 30 °C, respectively. The yield of acetic acid, 0.109 g/L · h, was the highest under a cultivation at 35 °C. For a nitrogen-limited continuous fermentation at 30 °C, the microbes were first cultured in a batch mode until the microbial growth reached its log-growth phase and then switched to a continuous mode. Four dilution rates (D), 0.3028, 0.2335, 0.1918 and 0.1213 h⁻¹, were used to explore the effect of the dilution rate on the microbial growth and the yield of PHB. The results show that the yield of PHB, 0.028 g/L · h, was highest at D = 0.1213 h⁻¹, and the highest yield of biomass, 0.067 g/L · h, at D = 0.2335 h⁻¹. Key words: PHB, *Ralstonia eutropha*, nitrogen-limited, metabolic acid, batch/continuous fermentation, dilution rate

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