

平行基因演算法應用於產品組態管理之研究

張浚銘、葉進儀

E-mail: 9315390@mail.dyu.edu.tw

摘要

產品組態管理(Configuration Management)是用來描述產品設計的一些特性資料，這些資料包含了產品結構、構成元件、幾何資料以及零件組裝關係等被用來表達產品如何建構的資料。在產品資料管理系統之中，組態管理就是利用產品組裝來管理產品及相關零組件資料的一項設施。透過組態管理，人們在產品資料的管理及應用上會更簡單並更有效率。本研究將實數型基因演算法(Real-Valued Genetic Algorithm, GA)應用於產品資料管理(Product Data Management, PDM)之產品組態管理(Configuration Management)領域。接著為提升求解效能，亦嘗試結合由電腦叢集(PC Cluster)所建置而成的平行電算技術，我們稱其演算機制為平行基因演算法(Parallel Genetic Algorithm, PGA)，經由反覆的實驗測試結果，發現此一新型態的演算理念，在求解品質與時效性上能有效的提升與改善。

關鍵詞：產品組態管理；實數型基因演算法；電腦叢集；平行基因演算法

目錄

目錄 第一章 緒論.....	1 1.1研究背景與動機.....
... 1 1.2研究範圍與內容.....	2 1.3研究目的.....
3 第二章 文獻探討.....	5 2.1產品組態管理之相關文獻.....
5 2.2個人電腦叢集之相關研究.....	7 2.3平行環境介紹.....
9 2.4平行計算程式語言.....	11 2.5平行基因演算法相關文獻探討.....
14 第三章 產品組態問題.....	17 3.1研究架構.....
17 3.2產品家族結構.....	18 3.3產品結構網路圖.....
19 3.4產品組裝案例說明.....	21 第四章 平行基因演算法.....
23 4.1傳統基因演算法程式.....	24 4.1.1參數設定.....
25 4.1.2產生初始母體.....	26 4.1.3計算與評估成本.....
26 4.1.4複製.....	27 4.1.5交配.....
29 4.1.6突變.....	29 4.1.7取代.....
30 4.1.8終止條件.....	30 4.2各種基因演算法.....
30 4.3平行基因演算法.....	33 第五章 實驗結果與分析.....
41 5.1實驗設備.....	41 5.2 GA的刪選與參數設定.....
43 5.3 PGA的套用與實驗分析.....	48 5.4效能評比與分析.....
51 第六章 結論與建議.....	54 6.1結論.....
54 6.2未來展望與建議.....	55 參考文獻.....
57	

參考文獻

- [1]李文良，彈性規劃製造材料表結構減少工程設計變更對生產之衝擊 以工具機業為例，交通大學工業工程研究所碩士論文，1995。
- [2]陳飛文，“平行遺傳演算法於營建排程運用之探討”，台灣科技大學營建工程研究所碩士論文，2001。
- [3]鄭守成，“MPI 平行程式設計”，國家高速電腦中心課程講義，2000。
- [4]蔡崇煒，“多重搜尋基因演算法：一個新的有效解決通訊網路及資料庫中複雜問題之方法”，屏東科技大學 資訊管理系，2001。
- [5]尤冠斌，“混合基因演算法於開放型排程問題探討”，大葉大學工業工程研究所碩士論文，2003。
- [6]張西亞，蔡佳璋，“NCHC PC Cluster 簡介”，國家高速電腦中心課程講義，2000。
- [7]Andrews, G.F. Schneider. “ Concepts and notations for concurrent programming ”, Computing Surveys 15 (1983), 3-43.
- [8]Anderson, D. M., 1997, Agile Product Development for Mass Customization (Irwin Professional Pub., Chicago, IL).
- [9]Barker, V. E., D. E. O'connor, and J. Bachant, 1989 Expert systems for configuration at digital: XCON and beyond, Communications of the ACM, 32 (3), 298-318 [10]Choi, I. and S. Bae, 2001, An architecture for active product configuration management in industrial virtual enterprises, The International Journal of Advanced Manufacturing Technology, 18, 133-139.
- [11]Chen, L. and L. Lin, 2002, Optimization of product configuration design using functional requirements and constraints, Research in Engineering Design, 13, 167-182.

- [12]Cohon, J.P., and Hegde, M., and Richards, D.S.(1987), " Punctuated Equilibria: A Parallel Genetic Algorithm " , In Proceedings of the second international conference on Genetic Algorithms, pp.148-184.
- [13]Dorigo, M., and Maniezzo, V.(1993), " Parallel Genetic Algorithms Introduction and overview of current research " , in Stender, ISO Press, pp.5-42.
- [14]Erick, C.(1995), " A Summary of Research on Parallel Genetic Algorithms " , IlliGAL Report ,No.95007.
- [15]Emily Gibson,"Parallel Genetic Algorithms:An Exploration of Weather Prediction Through Clustered Computing",CMSC 497,May 8, 2003.
- [16]E. Cant'u-Paz, " Efficient and Accurate Parallel Genetic Algorithms " , Kluwer Academic Publishers, 2001.
- [17]E. Cantu-Paz (1999). Topologies, Migration Rates, and Multi-Population Parallel Genetic Algorithms, Proceedings of GECCO 1999,91-98.
- [18]Elias, D. " Introduction to parallel programming concepts " , Workshop on Parallel Programming on the IBM SP, Cornell Theory Center, 1995.
- [19]Fohn, S. M., J. S. Liau, A. R. Greef, R. E. Young, and P.J. O ' Grady, 1995, Configuration computer systems through constraint-based modeling and interactive constraint satisfaction, Computer in Industry, 27, 3-21.
- [20]Forza, C. and F. Salvador, 2002a, Managing for variety in the order acquisition and fulfillment process: the contribution of product configuration systems, International Journal of Production Economics,76, 87-98.
- [21]Goldberg,D.E.,"Genetic Algorithm in Search,Optimization,and Machine Learning",Addison-Wesley,Reading,Mass,1989.
- [22]Gen, M., and Cheng, R. (1997), Genetic Algorithms and Engineering Design, John Wiley & Sons, New York.
- [23]Goldberg, D. E., 1989, Genetic Algorithms in Search, Optimization and Machine Learning (Addison Wesley, MA).
- [24]Greg C. Smitha, Shana S.-F. Smith,"An enhanced genetic algorithm for automated assembly planning",Robotics and Computer Integrated Manufacturing 18 (2002) 355—364.
- [25]Grefenstette, J.J.(1993), " Parallel Adaptive Algorithms for Function Optimization " , Technical Report no.CS-81-19, Nashville Vanderbilt University , Computer Science Department .
- [26]Haupt R.L and Haupt S.E., Practical Genetic Algorithms,Wiley Interscience Publication,1998.
- [27]Iker Gondra, Mansur H. Samadzadeh,"A COARSE-GRAIN PARALLEL GENETIC ALGORITHM FOR FINDING RAMSEY NUMBERS",Oklahoma State University Math Science 219,2003,ACM 1-58113-624-2/03/03.
- [28]Jiao, J. and M. M. Tseng, An Information Modeling Framework for Product Families to Support Mass Customization Manufacturing, Annals of the CIRP Vol.48, January, 1999.
- [29]Jiao, J. and M. M. Tseng, 2000, Fundamentals of product family architecture, Integrated Manufacturing Systems, 11 (7), 469-483.
- [30]Jiro KAMIURA Tomoyuki HIROYASU, Mitsunori MIKI, Shinya WATANABE MOGADES: "Multi-Objective Genetic Algorithm with Distributed Environment Scheme", Kyo-tanabe, Kyoto, 610-0321, JAPAN.
- [31]J. Lis. "Parallel genetic algorithm with the dynamic control parameter", In Proceedings of IEEE International Conference on Evolutionary Computation, pages 324—329, 1996.
- [32]J.Ullman, NP-complete Scheduling Problems. J. Computer and System Sciences, 10, 384-393,1975.
- [33]K.KATAYAMA and H.SAKAMOTO,"The Efficiency of Hybrid Mutation Genetic Algorithm for the Travelling Salesman Problem",Mathematical and Computer Modelling 31 (2000) 197-203.
- [34]Kumar, V., A. Grama, A. Gupta, and G. Karypis. Introduction to parallel computing design and analysis of parallel algorithms, Benjaming/Cummings, 1994.
- [35]Kusiak, A. and C. C. Huang, 1996, Development of modular products, IEEE Transactions on Components, Packaging, and Manufacturing Technology, Part A, 19, 523-538.
- [36]M. Kaneko, M. Miki, T. Hiroyasu,"A Parallel Genetic Algorithm with Distributed Environment Scheme",Department of Knowledge Engineering Doshisha University Kyotanabe, Kyoto, 610-0321 Japan.
- [37]Meghna Babbar, Barbara S.Minsker.(2001),"A Multiscale Master-Slave Parallel Genetic Algorithm with Application to Groundwater Remediation Design",Dept. of Civil and Environmental Engineering University of Illinois Urbana.
- [38]Mauricio Solar,Fernanda Kri,Victor Parada,"A Parallel Genetic Scheduling Algorithm to Generate High Quality Solutions in a Short Time",MIC ' 2001 - 4th Metaheuristics International Conference.
- [39]Mariusz Nowostawski,Riccardo Poli,"Parallel Genetic Algorithm Taxonomy",Information Science Department,KES ' 99, MAY 13, 1999.
- [40]Man, K. F., Tang, K. S., and Kwong, S., Genetic Algorithms, Springer, Verlag, London, 1999.
- [41]Muhlenbein, H.(1989) , " Parallel Genetic Algorithms,Population Genetics and Combinatorial Optimization " Parallelism, Learning, Evolution, pp. 398-406.
- [42]Mika KANEKO, Tomoyuki HIROYASU and Mitsunori MIKI,"A Parallel Genetic Algorithm with Distributed Environment Scheme",Proceedings of the International Conference on Parallel and Distributed Processing Techniques and Applications, Volume 2, (2000) , pp.619-625.
- [43]Meng Ding, Zhihui Du, Sanli Li, Qunsheng Ma,"The Parallel Genetic Algorithm Embedded with Downhill",Department of Computer Science and Technology Tsinghua University, 100084 Beijing, China.

- [44]Meyer, M. H., 1997, Revitalize your product lines through continuous platform renewal, *Research Technology Management*, 40, 17-28.
- [45]Meyer, M. H. and J. M. Utterback, 1993, The product family and the dynamics of core capability, *Sloan Management Review*, 34, 29-47.
- [46]Muehlenbein, H., *Parallel Genetic Algorithms in Combinatorial Optimization*, Computer Science and Operations Research O.Balci,R. Sharda and S. Zenios(eds.),pp.441-456,Pergamon Press,New York 1992.
- [47]Petty, C.B., and Lutze, M.R, and Grefenstette, J.J.(1987), " A Parallel Genetic Algorithms " In Proceedings of the Second International Conference on Genetic Algorithms, pp. 155-161.
- [48]Protic, J., M. Tomasevic, and V. Milutinovic. *Distributed Shared Memory*, IEEE Computer Society, 1998.
- [49]Schwefel,H.-P.,"Evolving Solutions for Design and Management Tasks on Computers", IEEE International Conference on Systems,Man,and Cybernetics,pp.573-578,1999,pp.573-578.
- [50]Shinn-Ying Ho and Jian-Hung Chen, " A GA-based Systematic Reasoning Approach for Solving Traveling Salesman Problems Using an Orthogonal Array Crossover, " IEEE High Performance Computing, vol. 2, pp. 659-663, 2000.
- [51]Shisanu Tongchim and Prabhas Chongstitvatana,"Parallel Genetic Algorithm with Parameter Adaptation",Department of Computer Engineering, Chulalongkorn University Bangkok 10330, Thailand.
- [52]Stonebraker, P. W., 1996, Restructuring the bill of material for productivity: a strategic evaluation of product configuration, *International Journal of Production Economics*, 45, 251-260.
- [53]Tunnell, K. W., 1987, Product and process information, J. H. Greene (Ed.), *Production and Inventory Handbook* (McGraw-Hill, New York).
- [54]Tanese, R.(1987) , " Parallel Genetic Algorithms for a Hypercube " In Proceedings of the Second International Conference on Genetic Algorithms,pp.177-183.
- [55]Tanese, R.(1989) , " Distributed Genetic Algorithms " , In Proceedings of the Third International Conference on Genetic Algorithms, pp. 434-440.
- [56]Yeh, S. C. ,1997, *Automatic Configuration Design*, Master ' s Thesis, (Department of Mechanical Engineering, National Sun Yet-Sen University, Taiwan).