

應用智慧型演算法於複合材料層板之疊層最佳化

黃一平、王正賢

E-mail: 9315356@mail.dyu.edu.tw

摘要

在面對產業以及航太工業現況發展，複合材料之對應於金屬零件比率已大幅提高，以複合材料(Composite Material)取代金屬物件為現行航太產業的趨勢，對於現行複合材料產品開發之作業程序，分為結構的分析和結構的設計兩大部份。複合材料之零件整體設計以及生產過程中，疊層排序處理過程佔其相當重要之比例。脫層現象是複合材料常見的破壞現象之一，而脫層(delamination)破壞是因複合材料疊層板因浦松比(Poisson's ratio)差異或剪應力(shear stress)偶合等問題，因為各單層材料性質的不一致，引發自由邊應力(Free-Edge stress)的高梯度變化的現象所致，若能找出疊層角度的順序對脫層的關係或增加抗脫層能力的因素，即可作為疊層角度最佳化的依據。本研究預計使用啟發式演算法(Heuristic Algorithm)，包括：遺傳基因演算法(Genetic Algorithm)、雙遺傳基因演算法(Double Genetic Algorithm)與複合式遺傳基因演算法(Hybrid Mutation Genetic Algorithm)來找尋複合材料層板之最佳疊層順序(stacking sequence)，應力分析方面，採用有限元素法(Finite Element method)之分析軟體ANSYS來分析研究複材疊層板不同疊層角度與層間應力之關係，利用最佳化搜尋法則來針對所有疊層角度排列組合的可能性中快速搜尋出最佳疊層排列角度。以此法建立自動化之疊層排序設計過程，取代現有之人工疊層排序，達到縮短複合材料設計之人力及工時，進而增加複合材料疊層板之結構可靠度。

關鍵詞：啟發式演算法；遺傳基因演算法；雙遺傳基因演算法；複合式遺傳基因演算法

目錄

封面內頁 簽名頁 授權書 iii 中文摘要 iv Abstract vi Acknowledgements viii Table of Contents ix Table of Figures xii Table of Tables xiv Chapter 1. Introduction 1 1.1 Background and Motivations 1 1.2 Objectives of Research 2 1.3 Introductions of Forming Machine 3 1.4 Procedures of Research 4 1.5 Outlines of This Thesis 7 Chapter 2. Paper Review 8 2.1 Literatures Review of Interlaminar stresses 8 2.2 Literatures Review of Heuristic Algorithm 10 2.2.1 Classical Genetic Algorithm (CGA) 11 2.2.1.1 Encoding 12 2.2.1.2 Initial Population 12 2.2.1.3 Fitness Function 13 2.2.1.4 Reproduction 14 2.2.1.5 Crossover 14 2.2.1.6 Mutation 17 2.2.1.7 Process Procedure 18 2.2.2 Double Genetic Algorithm (DGA) 20 2.2.3 Hybrid Mutation Genetic Algorithm (HMGA) 22 Chapter 3. Analysis of Laminated Composite 24 3.1 Analytical Model of Laminated Composite 24 3.1.1 Classical Lamination Theory 24 3.1.2 Free-Edge Stresses 25 3.1.3 Approximate Free-Edge Analysis 26 3.2 The Failure Criterion a of Laminated Composite Plate 29 3.2.1 Strain Energy Theory 29 3.2.1.1 Distortion Energy Theory 30 3.2.1.2 Tsai-Hill Failure Criterion 31 3.2.2 Polynomial Expression Theory 34 3.2.2.1 Tsai-Wu Failure Criterion 34 Chapter 4. Simulation and Optimization 39 4.1 Simulation in Finite Element Method 39 4.1.1 Boundary Condition 42 4.1.2 Pressure load 43 4.2 Reduction of FE Model 45 4.3 Sample Examples 47 4.3.1 CGA 48 4.3.2 HMGA 54 4.3.3 DGA 60 Chapter 5. Numerical Examples 67 5.1 System Information and Objective Function 67 5.2 Application to a Rectangle Plate 67 5.2.1 Symmetric Laminate [$\pm 45, 0, 90]$]s 67 5.2.2 Symmetric Laminate [$\pm 30, \pm 45, 0, 90]$]s 69 5.2.3 Symmetric Laminate [$\pm 45, 0, 90]$]2s 70 5.2.4 Symmetric Laminate [$\pm 45, 0, 90]$]4s 72 5.3 Application to a Sandwich Plate 73 Chapter 6. Conclusions and Future Works 77 6.1 Conclusions 77 6.2 Recommendations for Future Works 78 References 80

參考文獻

- [1] R.B., Pipes, and N.J., Pagano, "Interlaminar Stresses in Composite Laminates under Uniform Axial Extension," J. Composite Materials, pp538-548, October 1970
- [2] R.B., Pipes, and N.J., Pagano "The Influence of Stacking Sequence on Laminate Strength," J. Composite Materials, pp 50-57, January 1971
- [3] Rybicki, E.F., "Approximation Three-Dimensional Solutions for Symmetric Laminates under In-Plane Loading," J. of Composite Materials, Vol. 5, pp. 354-361, 1971
- [4] Wang, A.S.D., and Crossman, F.W. "Some New Results on Edge Effect in Symmetric Composite Materials," J. of Composite Materials, Vol. 11, pp.92-106, Jan. 1977
- [5] Kassapoglou, C. and Lagace, P.A., "An Efficient Method for the Calculation of Interlaminar Stresses in Composite Materials," J. of Applied Mechanics, Vol. 53, pp.744-750, Dec. 1986
- [6] Lin, C. C., Hsu, C. Y. and Ko, C.C., "Interlaminar Stresses in General Laminates with Straight Free Edges," J. of AIAA, Vol. 33, No. 8, pp1471-1476, Aug. 1995
- [7] Wang, B. P. and Costin, D. P., "Optimum Design of a Composite Structure with Three Types of Manufacturing Constraints," AIAA Journal, , pp 1667-1669, Sept. 1991
- [8] Tsau, L. & Liu, C. "A Comparison between Two Optimization Methods on the Stacking Sequence of Fiber-Reinforced Composite Laminate," Computers & Structures, Vol. 55, No. 3, pp 515-525, 1995
- [9] Tsau, L., Chang,

- Y., & Tsao, F., "The Design of Optimal Stacking Sequence for Laminated FRP Plates with Inplane Loading," Computers & Structures, Vol. 55, No. 4, pp 565-580, 1995 [10] Kim, C.W., Hwang, W., Park, H. C., & Han, K.S., "Stacking Sequence Optimization of Laminated Plates," Composite Structures, Vol. 39, No. 3-4, pp 283-288, 1997 [11] Deng Shigan, Lai, H.Y. "The optimization of ply stacking sequence for composite laminate plate with constant thickness", 02, 2001 [12] G. R. Irwin and J. A. Kies, Weld. J. Res. Suppl., vol. 33, p. 1935, 1954.
- [13] Hoffman, "The Brittle Strength of Orthotropic Materials", J. Composite Materials, Vol. 1, pp. 200-206, 1967 [14] Tsai, S.W. and Wu, E.M., "A General Theory of Strength for Anisotropic Materials", J. Composite Materials, Vol. 5, pp. 58-80, 1971 [15] Burk, R.C., "Standard Failure Criteria Needed for Advanced Composites," Astronautics and Aeronautics, Vol. 21, pp. 58-62, 1983.
- [16] Park, J. H., Hwang, J. H., Lee, C. S. and Hwang. W., "Stacking sequence design of composite laminates for maximum strength using genetic algorithms", Computers and Structures, 52, 217-231, 2001 [17] Deng, S. and Lai, H. Y., "Genetic Algorithms in the Optimal Stacking Sequence of a Composite Laminate Plate with Constant Thickness", 2003, 07.
- [18] Mnc, A. and Gurba, W., "Genetic algorithms and finite element analysis in optimization of composite structures", Composite Structures, 54, 275-281, 2001 [19] Gantovnik, V. B., Gurdal, Z. and Watson, L. T., "A genetic algorithm with memory for optimal design of laminate sandwich composite panels", Composite Structures, 58, 513-520, 2002.
- [20] Smith, R. E. "A technique for the multi-objective optimization of laminated composite structures using genetic algorithms and finite element analysis", Composite Structures, 62, 123-128, 2003 [21] Lin, Ching-Chieh, "Stacking sequence optimization of laminated composite structures using genetic algorithm with local improvement", Composite Structures, 63, 339-345, 2004 [22] Lo, "An Approach of Hybrid Genetic Algorithm in Open Shop Scheduling", 07, 2003 [23] K. Katayam et al. "The Efficiency of Hybrid Mutation Genetic Algorithm for the Traveling Salesman Problem", Mathematical and Computer Modeling, 31, 197-203, 2000 [24] Maenghyo Cho*, Heung Soo Kim, "Iterative free-edge stress analysis of composite laminates under extension, bending, twisting and thermal loadings", International Journal of Solids and Structures, 37, 435 ± 459, 2000 [25] N.K., Naik et al. "Polymer-matrix composites subjected to low-velocity impact effect of laminate configuration", Composites Science and Technology, 61, 1429-1436, 2001 [26] Z. Zou. et all "Application of a delamination model to laminated composite structures", Composite Structures, 56, 375-389, 2002 [27] Huang, Yingging, et al. "Bending analysis of composite laminated plates using a partially hybrid stress element with interlaminar continuity", Computers and Structures, 80, 403-410, 2002 [28] AD, Coley "An introduction to genetic algorithms for scientist and engineers. River Edge, NJ: World Scientific; 1999 [29] Ali, Nicholas "Applicability and viability of a GA based finite element analysis architecture for structural design optimization", Computers and Structures, 81, 2259—2271, 2004 [30] Lin, Ching-Chieh "Stacking sequence optimization of laminated composite structures using genetic algorithm with local improvement", Composite Structures, 63, 339—345, 2004 [31] J.M., Whitney, , "Free-Edge Effects in the Characterization of Composite Materials," Analysis of the Test Methods for High Modulus Fibers and Composites, ASTM STP 521, American Society for Testing Materials, pp. 167-180, 1973 [32] CHAN, WEN S., "Fracture and Damage Mechanics in Laminated Composites", University of Texas at Arlington, Texas