

# Integration of the Hydrogen Fuel Cell Hybrid Electric Motorcycle System Control and Simulation

張瑞軒、張一屏

E-mail: 9314774@mail.dyu.edu.tw

## ABSTRACT

The purpose of this study is to establish integration of the hydrogen fuel cell hybrid electric motorcycle system control and simulation environment, and develop its power management fuzzy logic and mode logic controller. Test the plant and controller under the European Community Normalized (ECN) driving cycle, the plant model was build with the dynamic model of scooter, tire model, final drive model, motor model, fuel cell model and storage battery model, etc. The error of fuel cell output power and battery State of the Charge (SOC) were used as input parameters to the controller to optimize control the hydrogen flow so that fuel cell output power and SOC be maximized while maintained the minimum consumption of the hydrogen fuel. As mention for different controller 's comparison, fuzzy logic controller showed more fuel cell output power, higher SOC and less hydrogen fuel consumption than the mode logic controller. In the settlement of the fuzzy logic controller parameters, trapezoid membership function after the simulation and analysis, showed more output power of fuel cell and SOC but less hydrogen consumption than triangular distribution. This result demonstrates that the importance of selecting proper continuity membership function. Different optimized strategies for the controller were compared in this study to achieve better performance of the fuel cell motorcycle. First of all, the two fuzzy logic controller input parameters which are output power and SOC errors were optimized corresponding to different performance requirement. The fuzzy controller parameters, then be optimized to clarify the effects of fuzzy controller designs. From the design of experiment analysis, the optimized input parameters and fuzzy controller parameters were sent to the controller and result showed better fuel cell output power and SOC with less hydrogen fuel consumption. If the output power and SOC were to be maximized, while ignored the hydrogen consumption effects, the design of experiment optimization can also be varied for the customer 's specification. This simulation optimization integration approach provides engineer more efficiently and more economically adjusting the controller parameters for future fuel cell motorcycle power management system design.

Keywords : Hydrogen Fuel Cell Motorcycle Dynamic Control, Fuzzy Logic Controller, Optimization of Fuzzy Logic Controller Parameters.

## Table of Contents

|   |      |   |
|---|------|---|
| 封面內頁 簽名頁 授權書.....                                       | iii  | 中文摘   |
| 要.....  | v    | 英文摘要.....vii 誌  |
| 謝.....  | ix   | 目錄.....x 圖目   |
| 錄.....  | xiii | 表目錄.....xix 第一章 緒   |
| 論.....  | 1    | 1.4 文獻回顧.....3 1.4.1 氫燃料電池混                               |
| 合動力機車控制.....  | 3    | 1.4.2 硬體迴路模擬技術車輛控制器之發展.....12                             |
| 1.4.3 最佳化控制之相關發展.....                                   | 18   | 第二章 研究方法與進行步  |
| 驟.....  | 20   | 2.1 正、反向氫燃料電池混合動力機車動態響應及控制模擬技術.....20                     |
| 2.1.1 正、反向氫燃料電池混合動力機車動態響應模組.....                        | 20   | 2.2 模式邏輯控制(Mode Logic Controller)之設                       |
| 定.....  | 22   | 2.3 模糊邏輯控制歸屬函數之設定.....23                                  |
| 2.2.3 模糊邏輯控制歸屬函數之設定.....                                | 23   | 2.4 建構正向氫燃料電池混合   |
| 動力機車硬體迴路整合之系統.....                                      | 32   | 2.4.1 正向氫燃料電池混合動力機車硬體迴路模擬之技                               |
| 術.....  | 34   | 第三章 結果與討論.....35  |
| 3.1 氫燃料電池混合動力機車模擬結                                      | 35   | 3.2 模式邏輯控制器之模擬結果.....36                                   |
| 果.....  | 35   | 3.2.1 不同的電流密度、  |
| 燃料電池溫度內部參數之影響模擬結果.....                                  | 37   | 3.2.2 不同的氫、氧流量內部參數之影響模擬結                                  |
| 果.....  | 40   | 3.2.3 不同的氫內部流道的管徑內部參數之影響模擬結果.....45                       |
| 3.2.3 不同的氫內部流道的管徑內部參數之影響模擬結果.....                       | 45   | 3.3 模糊邏輯控制  |
| 器之模擬結果.....   | 47   | 3.3.1 不同的歸屬函數之模擬結果.....47                                 |
| 3.3.1 不同的歸屬函數之模擬結果.....                                 | 47   | 3.3.2 模   |
| 糊邏輯和模式邏輯控制器比較之模擬結果.....                                 | 50   | 3.4 氫燃料電池混合動力機車之性能最佳化分                                    |
| 析.....  | 54   | 3.4.1 不同的氫燃料消耗量計算出最大的燃料電池輸出功率和電瓶殘電量(Case 1、Case 2)...57   |
| 3.4.1 不同的氫燃料消耗量計算出最大的燃料電池輸出功率和電瓶殘電量(Case 1、Case 2)...   | 57   | 3.4.2 不同的氫燃料消耗量計算出最大的燃料電池輸出功率且不考慮電瓶殘電量(Case 3、Case 4)..59 |
| 3.4.2 不同的氫燃料消耗量計算出最大的燃料電池輸出功率且不考慮電瓶殘電量(Case 3、Case 4).. | 59   | 3.4.3 不同的氫燃料消耗  |
| 量計算出最大的電瓶殘電量且不考慮燃料電池輸出功率(Case 5、Case 6)..               | 61   | 3.4.4 氫燃料電池混合動力機車性能的最佳期望                                  |

|                 |     |   |     |   |     |
|-----------------|-----|---|-----|---|-----|
| 值比較模擬.....      | 64  | 3.4.5 氫燃料電池混合動力機車性能最佳化模擬驗證.....                         | 72  | 3.5 氫燃料電池混合動力機車模糊邏輯控制器參數之最佳化分析.....                     | 76  |
|                 |     | 3.5.1 不同的氫燃料消耗量計算出最大的燃料電池輸出功率和電瓶殘電量(Case 1、Case 2) ..   | 78  | 3.5.2 不同的氫燃料消耗量計算出最大的燃料電池輸出功率且不考慮電瓶殘電量(Case 3、Case 4) . | 80  |
|                 |     | 3.5.3 不同的氫燃料消耗量計算出最大的電瓶殘電量且不考慮燃料電池輸出功率(Case 5、Case 6) . | 83  | 3.5.4 氫燃料電池混合動力機車模糊邏輯控制器參數的最佳值比較模擬.....                 | 85  |
|                 |     | 3.5.5 氫燃料電池混合動力機車模糊邏輯控制器參數最佳化模擬驗證.....                  | 94  | 3.6 正向氫燃料電池混合動力機車硬體迴路之模擬結果.....                         | 98  |
| 第四章結論與建議事項..... | 102 | 4.1 結論.....   | 102 | 4.2 建議事項.....   | 107 |
| 參考文獻.....       | 105 |   |     |   |     |

## REFERENCES

- [1]K. R. Williams et.al., " Liquid fuel/air fuel-cell power systems," SAE, No. 700022, 1970.
- [2]Y. H. Kim and S. S. Kim, " An electrical modeling and fuzzy logic control of a fuel cell generation system," Energy Conversion, IEEE Transactions Industrial Electronics, pp.239-244, 1999.
- [3]E. B. Dickinson et.al., " Characterization of a fuel cell/battery hybrid system for electric vehicle (EV) applications," SAE , No. 931818,1993.
- [4]V. Naso et.al., " Evaluation of the overall efficiency of a low pressure proton exchange membrane fuel cell power unit," Energy Conversion Engineering Conference and Exhibit, pp.1147-1150 vol.2, 2000.
- [5]G. A. Whitney , " Market prospects, design features, and performance of a fuel cell-powered scooter," Journal of Power Sources, 2000.
- [6]J. E. Carlson et.al., " Fuel cell auxiliary power systems: Design and cost implications," SAE , No. 2001-01-0536, 2001.
- [7]R. M. Moore et.al., " Fuel cell stack water and thermal management: Impact of variable system power operation," SAE, No. 2001-01-0537, 2001.
- [8]J. D. Friedman et.al., " Balancing stack, air supply, and water/thermal management demands for an indirect methanol PEM fuel cell system," SAE, No. 2001-01-0535, 2001.
- [9]Y. Gao, M. Ehsani, " Systematic design of fuel cell-powered hybrid vehicle drivetrain," SAE , No. 2001-01-2532, 2001.
- [10]L. C. Iwan, R. F. Stengel, " The application of neural networks to fuel processors for fuel-cell vehicles," Vehicular Technology, IEEE Transactions Industrial Electronics, pp.125-143, 2001.
- [11]L. F. Rowe et.al., " Mathematical modeling of proton exchange membrane fuel cells," SAE, pp.82-96, 2001.
- [12]J. M. Correa, F. A. Farret, L. N. Canha, " An analysis of the dynamic performance of proton exchange membrane fuel cells using an electrochemical model," Industrial Electronics Society, 141 - 146 vol.1, 29 Nov.-2 Dec. 2001.
- [13]R. J. Parise , G. F. Jones, " Fuel cell thermal management with microcoolers," SAE, No. 2002-01-1913, 2002.
- [14]W. G. Kulp, S. Gurski, J. D. Nelson, " PEM fuel cell air management efficiency at part load," SAE , No. 2002-01-1912,2002.
- [15]熊思愷, " 實驗方法探討質子交換膜燃料電池在不同設計條件及製作方式下對性能影響之研究", 國立中山大學機械與機電工程學系碩士論文, 2002.
- [16]周宣任, " 質子交換膜燃料電池MEA中山大學機械與機電工程學系碩士論文, 2002.
- [17]J. Y. Pukrushpan, A. G. Stefanopoulou, H. Peng, " Modeling and control for PEM fuel cell stack system," American ControlConference, 2002.
- [18]Z. Yangjun, O. Minggao, L. Jianxi, Z. Zhao, W. Yongjun, " Mathematical modelling of vehicle fuel cell power system thermal management," SAE , No. 2003-01-1146, 2003.
- [19]D. S. Gurski, J. D. Nelson, " Cold-start fuel economy and power limitations for a PEM fuel cell vehicle," SAE, No. 2003-01-0422,2003.
- [20]C. Liang, W. Qingnian, " Energy management strategy and parametric design for fuel cell family sedan," SAE, No.2003-01-1147, 2003.
- [21]L. Andreassi, S. Cordiner, F. Romanelli, " Performances analysis of PEM fuel-cell-based automotive systems under transient conditions," SAE , No. 2003-01-1144, 2003.
- [22]J. H. Jung, Y. K. Lee, J. H. Joo, H. G. Kim, " Power control strategy for fuel cell hybrid electric vehicles," SAE, No.2003-01-1136, 2003.
- [23]S. Yuna et.al., " A viable niche market—fuel cell scooters in Taiwan," International Journal of Hydrogen, 2003.
- [24]L. Hyun, S. Jeong, K. Seong, " An experimental study of controlling strategies and drive forces for hydrogen fuel cell hybrid vehicles," Elsevier Science, 2, February, 2002.
- [25]陳世龍, " 混成機車動力系統省能動態規劃與硬體嵌入式即時模擬," 國立清華大學碩博士論文, 民92.
- [26]J. Schaffnit, S. Sinsel, R. Isermann, " Hardware-in-the-loop simulation for the investigation of truck diesel injection systems," American Control Conference, 21-26 Jun 1998.
- [27]S. Alles, C. Swick, S. Mahmud, F. Lin, " Real time hardware-in-the-loop vehicle simulation," Instrumentation and Measurement Technology Conference, 05/12/1992 -05/14/1992.
- [28]B. K. Powell, N. Sureshbabu, K. E. Bailey, M. T. Dunn, " Hardware-in-the-loop vehicle and powertrain analysis and control design issues," American Control Conference, 21-26 Jun 1998.

- [29]S. Brennan, A. Alleyne, M. DePoorter, " The Illinois Roadway Simulator-a hardware-in-the-loop testbed for vehicle dynamics and control, " American Control Conference, 21-26 Jun 1998.
- [30]H. Hanselmann, " Hardware-in-the-loop simulation testing and its integration into a CACSD toolset, " Computer-Aided Control System Design, 15-18 Sep 1996.
- [31]G. R. Babbitt, J. J. Moskwa, " Implementation details and test results for a transient engine dynamometer and hardware in the loop vehicle model, " Computer Aided Control System Design,08/22/1999 -08/27/1999.
- [32]M. N. Mugerwa et.al., " Fuel cell System, " Plenumpress, NewYork, 1993.
- [33]章文堯, " 混合動力車輛反向性能模擬與分析, " 工程學系碩士班 碩士論文, 2003.
- [34]F. Zidani, D. Diallo et.al., " Fuzzy efficient-optimization controller for induction motor drives, " Power Engineering Review, IEEE , pp.3 - 44, Oct 2000.
- [35]K. Y. Cheng, Y. Y. Tzou, " Fuzzy optimization techniques applied to the design of a digital PMSM servo drive, " Power Electronics, IEEE, pp.1085 - 1099, July 2004.
- [36]J. S. Hu et.al., " Self-adaptive fuzzy controller based on an exact fast simulated annealing algorithm, " Fuzzy Systems, pp.529 - 532,2001.
- [37]H.S. Zadeh, " Maneuver simulation of a non-linear system using membership function optimization of a fuzzy logic controller, " Aerospace Conference Proceedings, 5-2301 - 5-2308 vol.5, 2002.
- [38]G. C. D. Sousa, B. K. Bose, J. G. Cleland, " Fuzzy logic based on-line efficiency optimization control of an indirect vector-controlled induction motor drive, " Industrial Electronics, IEEE, pp.192 - 198, April 1995.