

The study on the fabrications and clinical applications of capillary electrophoresis chips using MEMS technology

胡智裕、紀華偉；張耀仁

E-mail: 9314758@mail.dyu.edu.tw

ABSTRACT

In this research, the MEMS fabrication technologies and clinical applications of micro capillary electrophoresis (CE) chip were studied. Using three kinds of materials with high penetrability and high bio-compatibility such as Glass, Poly-carbonate (PC), and Polydimethyl-siloxane (PDMS), two different fabrication processes were developed: (1) Glass CE chip using micro-machining technology Lithography, micro-machining and binding technologies are main steps. (2) Polymer CE chip using replication technology Lithography, micro-machining and deposition technologies were used to fabricate the master of CE channel. Hot-embossing and soft-lithography were then utilized to manufacture the CE chip, followed by binding with soft-substrate of high-penetrability. The clinical experiments were also performed for the separation of HbA1C. This CE chip has many merits and potential for the clinical and medical applications.

Keywords : MEMS ; CE Chip ; PDMS

Table of Contents

第一章 緒論 1.1 緣起.....	1 1.2 研究背景及動機	3
1.3 文獻回顧.....	4 1.4 研究目標.....	5 第二章
毛細管電泳原理 2.1 毛細管電泳原理.....	7 2.1 毛細管電泳的分類.....	
....10 第三章 實驗方法 3.1 毛細管電泳晶片製作技術	16 3.1.1 微影製程技術的應用.....	
.....16 3.1.2 熱壓成型技術.....	23 3.2 毛細管電泳晶片實驗方法及實驗步驟.....	24
3.2.1 玻璃毛細管電泳晶片製作步驟.....	26 3.2.2 高分子材料之毛細管電泳片製作步驟.....	27 第四章 結果與討論
4.1 玻璃毛細管電泳晶片製作.....	29 4.2 高分子材料之毛細管電泳片製作.....	36 4.2.1 PC材質毛細管電泳晶片製作.....
.....36 4.2.2 PDMS材質毛細管電泳晶片製作.....	42 4.3 臨床實驗.....	
.....42 4.3.1 臨床實驗背景.....	42 4.3.2 臨床實驗目標.....	44 4.3.3 臨床實驗架構.....
.....44 4.3.4 臨床實驗結果.....45 第五章 結論與未來展望.....	
5.1 結論.....	49 5.2 未來展望.....	50 參考文獻.....
.....51		

REFERENCES

1. Melvin M., Electrophoresis, John Wiley & Sons, 1987. 2. Hjerten S., " Free Zone Electrophoresis ", Chromatogr. Rev., Vol. 9, 122, 1967. 3. Virtanen R., " Zone electrophoresis in a narrow-bore tube employing potentiometric detection — a theoretical and experimental study ", Acta Polytechnica Scandinavica(Helsinki), Vol. 123, 1974. 4. Jorgenson J. W., and Lukacs K. D., " Zone electrophoresis in open- tubuler glass capillary ", Anal. Chem., Vol. 53, 1298, 1981. 5. Jorgenson J. W., and Lukacs K. D., " Capillary zone electrophoresis ", Science, Vol. 222, 226, 1983. 6. Shoog D. A., Holler F. J., and Nieman T. A., Principles of Instrumental Analysis, Fifth Edition, Saunders College Publishing, 1998. 7. Kohlharush F., Ann. Phys. Chem., Vol. 62, 209, 1987. 8. Tiselius A., " A new apparatus for electrophoretic analysis of colloidal mixtures ", Trans. Faraday Soc., Vol. 33, 524, 1937. 9. Virtanen R., Acta. Polytech. Scand., Vol. 9, 7, 1974. 10. Cohen A., and Karger B., " High-performance sodium dodecyl-sulfate poly acrylamide-gel capillary electrophoresis of peptide and proteins ", J. Chromatogr., Vol. 397, 409, 1989. 11. Harrison D. J., etc, " Capillary electrophoresis and sample injection system integrated on a planar glass chip ", Anal. Chem., Vol. 64, 1926, 1992. 12. Effenhauser C. S., and Manz A., " Manipulation of sample fraction on capillary electrophoresis chip ", Anal. Chem., Vol. 67, 2284, 1995. 13. Camilleri P., Capillary Electrophoresis Theory and Practice, CRC, 1997. 14. Sze S. M., ULSI Technology, McGraw-Hill, 1996. 15. 莊達人, VLSI製造技術, 高立圖書有限公司, 2000. 16. 施敏,半導體元件物理與製造技術, 高立圖書有限公司. 17. [Http://nscmems.iam.ntu.edu.tw/](http://nscmems.iam.ntu.edu.tw/) 18. [Http://www.ndl.gov.tw](http://www.ndl.gov.tw) 19. [Http://www.fulintec.com.tw/](http://www.fulintec.com.tw/) 20. [Http://www.mrl.iti.org.tw/research/fine-metals](http://www.mrl.iti.org.tw/research/fine-metals) 21. [Http://140.112.14.4/~savior/micromechanics/](http://140.112.14.4/~savior/micromechanics/) 22. Becker H., and Heim U., " Hot embossing as a method for the fabrication of polymer high aspect ratio structures ", Sensor and Actuators A, Vol.83, 130, 2000. 23. Becker H., and Gartner C., " Polymer based micro-reactors ", Molecular Biotechnology, Vol.82, 89, 2001. 24. Shen X. J, Pan L. W., and Lin L., " Microplastic embossing process : experimental and theoretical

characterization " , Sensor and Actuators A, Vol.97-98, 428, 2002. 25. [Http://www.doh.gov.tw/NewVersion/index.asp](http://www.doh.gov.tw/NewVersion/index.asp) 26.
[Http://www.chemsoc.org/exemplarchem/entries/2003/leeds_chro matography/chromatography/modes.htm](http://www.chemsoc.org/exemplarchem/entries/2003/leeds_chro matography/chromatography/modes.htm) 27.
[Http://www.ceandcec.com/ce_theory.htm](http://www.ceandcec.com/ce_theory.htm)