

壓電市列印頭噴墨過程之數值研究

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摘要

本文主要利用數值方法討論一個全尺寸壓電噴墨頭的微射出過程，在分析理論部分建立一三維暫態之守恆方程式，採用連續表面張力模式以模擬表面張力效應對界面運動的影響。結合以上方程式，應用SIMPLEC 數值方法求出流場特性，並利用分段連續界面建立界面重建之數值方法描述液體表面運動的行為。研究結果再與實驗量測比對。在一個完全噴出週期計算氣液界面與時間的關係。各階段的流體運動的現象，包括補墨，噴出，和墨滴的形成，在這三個過程詳細探討。本文亦就噴嘴尺寸、操作電壓波型、墨水的性質對墨滴串形狀發展的影響，及對墨滴串從噴嘴口剝離的時刻、主液滴及衛星液滴分離的時刻之影響，進行完整的研究。

關鍵詞：壓電印表頭，噴墨列印過程，液滴行為，數值模擬

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