The Monitor of Incipient Damage of Ball Bearings by the Application of Adaptive Noise Cancellation Technique

郭訓男、林海平

E-mail: 9225079@mail.dyu.edu.tw

ABSTRACT

Ball bearings are the most important elements in the machine system that used to support the rotating spindle and to carry the load. The conditions of bearings not only influence the working properties of machine but also the safety of the system. The vibration of incipient failure of bearings will be masked by the background vibration signal of machine system in the process of measurements. So the result of measurement can not to determine the incipient failure direct of bearing in the maximum of greatest of signal-to-noise density ratio (SNR) condition. The objective of this study is to set up the adaptive noise cancellation (ANC) system that can handle the vibration signal of low signal-to-noise density ratio (SNR). This technique can be used to monitor the state of bearings in running conditions to achieve the objective of real-time monitoring.

Keywords: Ball Bearing, Adaptive Noise Cancellation, Failure Monitor, Bearing Diagnosis.

Table of Contents

第一章	5 導論1	1.1研究動機與目的	1 1.2文獻回顧	2 1.3研究方法	
			5 1.4論文架構		
6 第二章 訊號分析方法				8 2.1 訊號取樣	
		9 2.2	? 時域分析		
	9 2.3 頻域	分析	10 2.4	適應性訊號處理方法	
		11 2.5 適原	應性運算法則	15 第	
三章	滾珠軸承振動之分析		18 3.1 軸承各元件損傷之特		
	19 3.2軸	承損傷監測方法	21 第	四章 故障實例	
		25 4	4.1建立主動式訊號處理系統		
	25 4.2正	常軸承之實驗分析	40 4.	3 軸承外環滾道表面破	
壞		42 4.4 軸承	《內環滾道表面破壞	46 第	
五章	結論		52 5.1實驗結果		
	52 5.2結	果與討論	54	5.3未來研究方向	
		55 參考	考文 獻		
	56 附線		59		

REFERENCES

- [1] R. Monk, "Vibration Measurement Gives Early Warning of Mechanical Faults, "Process Engineering, pp. 135~137, 1972.
- [2]H.Prashad, M.Ghosh and S.Biswas, "Diagnostic Monitoring of Rolling Element Bearings by High-Frequency Resonance Technique, "ASLE Transaction, Vol.28, No.4, pp.439~448, 1984.
- [3]P.D.McFadden, and J.D.Smith, "Vibration Monitoring of Rolling Element Bearing by High-Frequency Resonance Tech- nique A Review, "Tribology International, pp.3~10, 1984.
- [4]P.K.Gupta," Dynamics of Rolling Element Bearing, PartIV: Ball Bearing, "Journal of Applied Mechanics, Vol. 101, pp. 284~289, 1979.
- [5]J.J.Broderick, R.F.Burchill and H.L.Clark, "Design and Fabrication of a Prototype System for Early Warning of Impending Bearing Damage," NASA Tech. Report, CR 123717, 1972.
- [6]R.L.Martin, "Detection of Ball Bearing Malfunctions," Instruments and Control Systems, "Vol.43, No.12, pp.79~82, 1970.
- [7] H. L. Balderston, "The Detection of Incipient failure in Bearings, "Material Evaluation, Vol.27, No.6, pp.121~128, 1969.
- [8]P.K.Gupta, L.W.Winn and D.F.Wilcock, "Vibrational Char- acteristics of Ball Bearing, "Journal of Lubrication Tech., Vol. 99, pp. 284~289, 1977.
- [9]M. F. White, "Rolling Element Bearing Vibration Transfer Characteristics: Effect of Stiffness, "Journal of Applied Mechanics, Vol. 46, pp. 677~684, 1979.
- [10]R.B.Tatge, "Acoustic Techniques for Machinery Diagnos- itcs," 75th Meetiong of the Acoustical Society of America,

Ottawa.Ontario,Canada,1968.

[11]C.C.Osuagwu and K.W.Thomas, "Effect of inter- Modula- tion and Quasi-Periodic Instability in the Diagnosis of Rolling Element Incipient Defect," Transaction of ASME, No.81, DET.11,1981.

[12]A.M.Noll, "Cepstrum Pitch Determination, "J.A.S.A, Vol. 41,pp293~309,1967.

[13] R.B.Randall, "Cepstrum Analysis and Gearbox Diagno- sis, "B&K Application Note, No. 233-80.

[14]D.N. Brown, and T. Jeson, "The Use of Crest Factor and Cepstrum Analysis for Bearing Fault Detection," Bruel & Kjar Application Note BO0252.11.

[15]R.H. Lyon and A. Ordubadi, "Use of Cepstra in Acousti- cal Signal Analysis," ASME J. of Mechanical Design, Vol. 104,pp.303~307,1982.

[16]W.S.Chiu," Application of Active Noise Cancellation for Source Identification and Monitoring in a Modal Envi- ronment, "Ph.D.

Dissertation, Pennsylvania State Univer-sity, 1990.

[17]沈毓泰,"滾動軸承診斷器,"國立中山大學博士論文,1993.

[18]楊武智,"數位訊號處理入門,"全華科技圖書,1995.

[19]姜建國、曹建中、高玉明,"信號與系統分析基礎,"全華科技圖書,1995.

[20]黃英哲,"數位訊號處理,"五南圖書,2001.

[21] T.A. Harris, "Rolling Bearing Analysis, "New York, Wil-ey, 1966.

[22] M. Angelo, "Vibration Monitoring of Machines, "B&K Te-chnique Review, No. 1, 1987.

[23] J. Mathew and R.J. Alfredson, "The Condition Monitoring of Rolling Element Bearings Using Vibration Analysis," ASME J. of Vibration, Acoustics, Stress, and Reliability in Design, Vol.106,pp.447~453,1984.

[24] J.S. Bendat and A.G. Pierson, "Analysis and Measurement Procedures, "New York, Wiley, 1986.

[25]R.M.Stewart, "Application of Signal Processing Tech- niques to Machinery, "applications of Time Series Ana- lysis, University of Southampton, 16.1~16.23, 1980.