The Design of high frequency for discharge machining process

E-mail: 9222160@ mail.dyu.edu.tw

ABSTRACT

In this research,the analysis of the frequency spectrum analysis will be done in order to realize the characteristics of the spectrum on the certain high frequency. The arc discharge during the die electric discharge machining process and the engaging process of the deephole discharge machining process. The design procedure and the implementation of the frequency monitor will be presented according to the results of the spectrum characteristics. The monitor can discriminate the pulse and generate an arc notice signal to the CNC accorting to the compare results of the frequency spectrum.The monitor will be verified the improvement on the erosion process on the die electric discharge process and the deep-hole electric discharge process.

Keywords : EDM ; CNC ; Specturm Analys

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