

THE STUDY OF THE DEAERATING DEVICE ON THE ENGINE COOLING SYSTEM

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ABSTRACT

SINCE THE ADVANCEMENT OF ENGINE TECHNOLOGY, NEW ENGINES CAN HAVE MUCH HIGHER POWER AND THERMAL EFFICIENCY, AND ALSO MUCH HIGHER COMBUSTION TEMPERATURE AND PRESSURE INSIDE THE CYLINDER THAN BEFORE. THE HIGHER COMBUSTION TEMPERATURE MAKES COOLANT TEMPERATURE HIGHER, WHILE THE HIGHER COMBUSTION PRESSURE POSSIBLY FORCES MORE GAS SEEP INTO THE COOLANT. HIGH COMBUSTION TEMPERATURE ALSO REQUIRES MORE RADIATOR PERFORMANCE, HOWEVER, MODERN VEHICLE PACKAGING ONLY LEAVES VERY LIMITED SPACE FOR RADIATOR INSTALLATION. THESE LIMITATIONS ON RADIATOR MAKE THE ENGINE COOLING SYSTEM HAVE VERY HIGH INTERNAL FLOW RESISTANCE. ALL THE FACTORS MENTIONED ABOVE IMPLY THAT THE ENGINE COOLING SYSTEM IS GOING TO HAVE SERIOUS PROBLEMS OF WATER PUMP CAVITATION AND COOLANT BUBBLE FLOW IF THERE IS NO DEAERATION SYSTEM INSTALLED. THE FUNCTION OF DEAERATION SYSTEM IS TO CONTINUOUSLY REMOVE THE GAS FROM THE ENGINE COOLANT AND AVOID THE WATER PUMP CAVITATION. THIS STUDY HAS DISCLOSED THE MECHANISM OF THE WATER PUMP CAVITATION AND COOLANT BUBBLE FLOW, AND THEIR EFFECTS ON THE ENGINE SYSTEM.

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