模糊環境下之產能批量問題

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摘 要

於傳統的產能批量問題(Capacitated Lot Sized Problem，CLSP)中，產能假設為已知。然而，在實際上產能多為未知或尚未確定；尤其當 計劃的時間延長時，產能預測將包含更多的不確定因素。在多數的情形 下，歷史資料及其機率分配將用於產能的評估，但歷史資料往往不易取得且其機率分配難以推估，而此種產能推估，若由決策者主觀的經驗判斷並透過模糊函數來表達產能將更實用且自然。這種表達法之主要優點為決策者在決定產能時不需只給單一值或是機率分配。本研究應用模糊集合理論於產能批量問題，以Florian和Klein[14]求解最佳產能之方法為主體，並加以修改，以使其可以處理模糊產能；最後應用模糊等級比較法求出一最佳生產計劃。

關鍵詞 : 產能批量問題，模糊集合理論

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