

A STUDY OF CRUSH STRENGTH OF VEHICLE FRAME STRUCTURE

劉俊宏、梁卓中

E-mail: 9126611@mail.dyu.edu.tw

ABSTRACT

RECENTLY, THE GOVERNMENTS AND AUTOMOTIVE MANUFACTURERS IN THE WORLD HAVE CONDUCTED VEHICLE SAFETY IN ORDER TO REDUCE THE TRAFFIC ACCIDENTS AND INJURIES. VEHICLE SAFETY IS DISTINGUISHED BETWEEN ACTIVE AND PASSIVE SAFETY, AND VEHICLE FRAME IS IMPORTANT IN THE PASSIVE SAFETY. ACCORDING TO THE TYPES OF CRASH STATISTICS IN GERMAN DAIMLER-CRYSLER ACCIDENT RESEARCH ORGANIZATION, THE TYPE OF FRONTAL CRASH IS 58%. SO THIS PAPER PRESENTS A NUMERICAL SIMULATION TO STUDY THE FULL FRONTAL CRASH OF VEHICLE FRAME. FIRST, THE CRUSH OF CYLINDRICAL SHELL AND THE COLLAPSE OF PARVIS FRAME ARE ADOPTED TO VERIFY THE PERFORMANCE OF THE NON-LINEAR FINITE ELEMENT CODE, MSC/DYTRAN. SECONDLY, LADDER FRAME, PERIMETER FRAME, TRUSS TYPE FRAME ARE SELECTED TO SIMULATE THE FULL FRONTAL CRASH, AND USE THE PREPROCESSOR MSC/PATRAN TO ESTABLISH THE FINITE ELEMENT MODELS. FINALLY, MSC/DYTRAN IS USED TO ANALYSE THE DEFORMATION, ENERGY ABSORPTION, RESPONSE OF VELOCITY AND ACCELERATION AFTER THE FULL FRONTAL CRASH SIMULATION OF VEHICLE FRAME. DURING THE SIMULATIONS, SOME PROBLEM SUCH AS MESH, MATERIAL SELECT, CONTACT, TIME STEP CONTROL ARE DISCUSSED. THE RESULTS SHOW THE COLLAPSE FOR FRONTAL CRUSH OF LADDER FRAME AND PERIMETER FRAME CAN ABSORB CRASH ENERGY AND EXTEND THE CRASH TIME. AFTER FRONTAL CRASH THE MIDDLE OF THE TRUSS TYPE FRAME HAVE LARGER DEFORMATION THAN FRONTAL FRAME. THE DEFICIENCIES OF THE TRUSS TYPE FRAME ARE IMPORTANT FOR THE FUTURE IMPROVEMENT. ABOVE RESULT OF THE SIMULATION FOR THE FRONTAL CRASH OF VEHICLE FRAME MAY PROVIDE A USEFUL REFERENCE FOR DESIGNERS.

Keywords : FRONTAL CRASH, LADDER FRAME, PERIMETER FRAME, TRUSS TYPE FRAME, DEFORMATION, FINITE ELEMENT, DEFORMATION, ENERGY ABSORPTION

Table of Contents

第一章緒論--P1 1.1 緣起--P1 1.2 國內外有關本問題之研究情況--P2 1.2.1 車輛撞擊研究探討的重點--P2 1.2.2 車輛撞擊研究常採用的方法--P3 1.2.2.1 實車撞擊測試--P3 1.2.2.2 汽車碰撞之數值模擬--P5 1.3 本文目標--P14 第二章基本理論--P22 2.1 研究對象--P22 2.1.1 階梯式車架--P22 2.1.2 周邊式車架--P23 2.1.3 賽車車架--P23 2.2 DYTRAN 基本理論--P24 2.2.1 微分方程之空間離散法--P24 2.2.2 微分方程式--P25 2.2.3 組構關係--P26 2.2.4 狀態方程式--P27 2.2.5 運動方程式--P28 2.3 MSC/DYTRAN 程式之應用--P33 2.3.1 前後處理--P34 2.3.2 網格的劃分--P34 2.3.3 撞擊分析所採用之元素--P34 2.3.4 接觸面問題的處理--P35 2.3.5 材料選擇--P36 2.3.6 失效模式--P36 2.3.7 降伏模式--P37 第三章實例驗證--P47 3.1 鋁質空心圓管撞擊分析與驗證--P47 3.1.1 問題描述--P47 3.1.2 有限元素模型--P48 3.1.3 比較與分析--P48 3.2 Parviz 車架撞擊驗證與分析--P51 3.2.1 問題描述--P51 3.2.2 有限元素模型--P51 3.2.3 比較與分析--P52 第四章車架結構撞擊分析--P71 4.1 階梯式車架撞擊分析--P71 4.1.1 問題描述--P71 4.1.2 有限元素模型--P71 4.1.3 撞擊後之反應分析--P72 4.1.4 結果與討論--P75 4.2 周邊式車架撞擊分析--P76 4.2.1 問題描述--P76 4.2.2 有限元素模型--P76 4.2.3 撞擊後之反應分析--P77 4.2.4 結果與討論--P80 4.3 桁架型賽車車架撞擊分析--P80 4.3.1 問題描述--P81 4.3.2 有限元素模型--P81 4.3.3 撞擊後之反應分析--P82 4.3.4 結果與討論--P84 第五章結論與展望--P123 參考文獻--P125 附錄A 世界上著名車廠之車體設計理念--P131 1. SAAB 車體結構安全設計理念--P131 2. BENZ 車體結構安全設計理念--P133 3. VOLVO 車體結構安全設計理念--P134 4. HONDA 車體結構安全設計理念--P135 5. TOYOTA 車體結構安全設計理念--P135 附錄B 安全法規--P142 1. 美國FMVSS 208 法規--P142 2. 歐洲96/79/EC 法規--P142 3. 日本TRIAS 47 法規--P143

REFERENCES

[1] [HTTP://WWW.NHTSA.GOV/](http://www.nhtsa.gov/) [2] RESELE, "SAFETY AND CRASH BEHAVIOR", DA-YEH INSTITUTE OF TECHNOLOGY, AE&ICE SERIES, VOL. 21.

[3] 王之政, 楊成宗, " 汽車碰撞原理與設計", 全華科技圖書股份有限公司 [4] [HTTP://WWW.GEOCITIES.COM/](http://www.geocities.com/) [5] [HTTP://WWW.MERCEDES-BENZ.COM.TW/](http://www.mercedes-benz.com.tw/) [6] [HTTP://WWW.OSA.GO.JP/](http://www.osa.go.jp/) [7] JAMES A. AUGUSTITUS, MOUNIR M. KAMAL, AND LARRY J. HOWELL, "DESIGN THROUGH ANALYSIS OF AN EXPERIMENTAL AUTOMOBILE STRUCTURE, " SAE PAPER NO. 770597, PP.2186-2198, (1977) [8] H. A. BROWNFIELD AND D. O. ROGERS, "ANALYSIS OF 30 MPH FRONTAL BARRIER UTILIZING HALF -SCALE METAL MODELS, " SAE PAPER NO. 780366, PP. 1738-1739, (1978) [9] W. A. ELLIOTT, D. E. MALEN, AND D. R. WHITTAKER, "MODELING LARGE DEFORMATIONS USING P -OLYCARBONATE SCALE MODEL, " SAE PAPER NO. 790701, PP. 2455-2464, (1979) [10] ABDULLATIF K. ZAOUK, NABIH E. BEDEWI, CING-DAO KAN, AND DHAIFER MARZOUGUI, "VALIDATION OF A NON-LINEAR FINITE ELEMENT VEHICLE MODEL USING MULTIPLE IMPACT DATA", NCAC PAPER, (1996) [11] HANSJORG SCHRETZENMAYR, "TECHNICAL REPORT: THE ALUMINIUM BODY OF THE AUDI A8,"INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 21, NOS. 2/3, PP.303-312, (1999) [12] JAMES A. NEPTUNE, "A COMPARISON OF CRUSH STIFFNESS CHARACTERISTICS FROM PARTIAL-OVERLAP FRONTAL CRASH TESTS," SAE PAPER 1999-01-0105, PP. 383-391, (1999) [13] K. YAMAZAKI, J. HAN, " MAXIMIZATION OF THE CRUSH ENERGY ABSORPTION OF CYLINDRICAL SHELLS", ADVANCES IN ENGINEERING SOFTWARE, VOL. 31, PP. 425-434, (2000) [14] 李銘孝, 鄭志偉, 鄭先志, 廖景雲, 程重光, 姚志明, 李俊宏, " 汽車前撞分析及模型處理", MSC. SOFTWARE 台灣研討會, (2000) [15] DAVID C. CHANG, "A DESIGN-ANALYSIS METHOD FOR THE FRONTAL-CRUSH STRENGTH OF BODY STRUCTURE", SAE PAPER NO.770593, PP. 2177-2185, (1977) [16] GARY E. TOWNLEY AND JOSEPH W. KLAHS, "DYNAMIC SIMULATION OF AN AUTOMOBILE BODY UTILIZING FINITE ELEMENT AND MODEL SYNTHESIS TECHNIQUES", SAE PAPER NO.780364,PP.1718-1725, (1978) [17] J. A. BENNETT AND M. E. BOTKIN, "AUTOMATED DESIGN FOR AUTOMOTIVE STRUCTURES," JOURNAL OF MECHANICAL DESIGN, VOL. 104, PP.799-805, (1982) [18] PARVIZ E. NIKRAVESH AND IN SOO CHUNG, " STRUCTURAL COLLAPSE AND VEHICULAR CRASH SIMULATION USING A PLASTIC HINGE TECHNIQUE", JOURNAL OF STRUCTURAL MECHANICS, 12(3),PP.371 -400, (1984) [19] SHINJI NISHIO AND MASARU IGARASHI, "INVESTIGATION OF CAR BODY STRUCTURAL OPTIMIZATION METHOD", INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 11, NO. 1, PP.79-86, (1990) [20] E. NALEPA, "CRASHWORTHINESS SIMULATION OF THE OPEL VECTRA USING THE EXPLICIT FINITE ELEMENT METHOD," INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 11, NO. 2, PP.160-165, (1990) [21] I. HAGIWARA, Y. SATOH AND M. TSUDA, "STUDY OF AN ANALYTICAL TECHNIQUE AND SYSTEM FOR CONDUCTING VEHICLE CRASH SIMULATIONS", INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 11, NO. 6, PP. 564-577, (1990) [22] RAVINDRAN GOPALAKRISHNAN, HARI N. AGRAWAL, "DURABILITY ANALYSIS OF FULL AUTOMOTIVE BODY STRUCTURES", SAE PAPER NO.930568, PP. 775-791, (1993) [23] A. K. PICKETT, L. T. KISIELEWICZ, E. HAUG, G. MILCENT, AND F. X. WIJNANT, K. H. PARK, S. H. SHIN, AND H. S. CHO, "OPTIMIZATION OF THE CRASHWORTHINESS OF A PASSANGER CAR USING ITERATIVE SIMULATIONS", SAE PAPER NO. 931977, PP. 2172-2179, 1993 [24] BRIAN WALKER AND NICHOLAS MARTINDALE, JOHN GREEN AND NEIL RIDLEY, "THE CRASH ANALYSIS OF A PASSENGER VEHICLE UNDER DIFFERING FRONTAL CRASH CONDITIONS",SAE PAPER NO. 932910 PP. 2388-2400, (1993) [25] J. P. DIAS AND M. S. PEREIRA, "DESIGN FOR VEHICLE CRASHWORTHINESS USING MULTIBODY DYNAMICS", INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 15, NO. 6, PP.563-577, (1994) [26] DHAIFER MARZOUGUI, CING-DAO KAN, AND NABIH E. BEDWI, "DEVELOPMENT AND VALIDATION OF AN NCAP SIMULATION USING LS-DYNA3D", NCAC PAPER, (1996) [27] 賈宏波, 黃金陵, 谷安濤, 李掌宇, " MSC/DTRAN 在轎車車身碰撞性能研究應用", (1997) [28] R. G. WHIRLEY AND B. E. ENGELMANN, "ELECTRIC AND HYBRID VEHICLE CRASHWORTHINESS SIMULATION", INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 18, NO. 5, PP.413-432, (1997) [29] P. FREI, R. KAESER, R. HAFNER, M. SCHMID, A. DRAGAN, L.WINGEIER, M. H. MUSER, P. F. NIEDERER AND F. H. WALZ, "CRASHWORTHINESS AND COMPATIBILITY OF LOW MASS VEHICLE IN COLLISIONS", SAE PAPER NO. 970122, PP. 190-198, (1997) [30] AZIM ESKANDARIAN, DHAIFER MARZOUGUI AND NABIH E. BEDEWI, "FINITE ELEMENT MODEL AND VALIDATION OF A SURROGATE CRASH TEST VEHICLE FOR IMPACTS WITH ROADSIDE OBJECTS",NCAC PAPER,(1997) [31] 谷安濤, 王中校, 賈宏波, " 奧奇牌轎車的CAE 應用", (1998) [32] J. G. THACKER, S. W. REAGAN, J.A. PELLETTIERE, W. D. PILKEY, J. R.CRANDELL, E. M.SIEVEK, " EXPERIENCES DURING DEVELOPMENT OF A DYNAMIC CRASH RESPONSE AUTOMOBILE MODEL", FINITE ELEMENT IN ANALYSIS AND DESIGN, VOL. 30, PP. 279-295, (1998) [33] LONNY L. THOMPSON, PIPASU H. SONI, SRIKANTH RAJU AND E. HARRY LAW, "THE EFFECTS OF CHASSIS FLEXIBILITY ON ROLL STIFFNESS OF A WINSTON CUP RACE CAR", SAE PAPER NO. 983051 PP. 2558-2570, (1998) [34] LONNY L. THOMPSON, SRIKANTH RAJU AND E. HARRY LAW, " DESIGN OF A WINSTON CUP CHASSIS FOR TORSIONAL STIFFNESS",SAE PAPER NO. 983053, PP. 2571-2584, (1998) [35] 谷安濤, 王中校, 李掌宇, 賈宏波, " 碰撞模擬技術在轎車車身碰撞性能研究之應用", (1999) [36] H. S. KIM AND H. HUH, " VEHICLE STRUCTURAL COLLAPSE ANALYSIS USING A FINITE ELEMENT LIMIT METHOD", INTERNATIONAL JOURNAL OF VEHICLE DESIGN, VOL. 21, NOS. 4/5, PP.436-449, (1999) [37] ALLEN R. YORK AND TERRY D. DAY, " THE DYMECH METHOD FOR THREE-DIMENSIONAL MULTI-VEHICLE COLLISION SIMULATION", SAE PAPER 1999-01-0104, PP. 365-381, (1999) [38] S. W. KIRKPATRICK, " DEVELOPMENT AND VALIDATION OF HIGH FIDELITY VEHICLE CRASH SIMULATION MODELS", SAE PAPER 2000-01-0627, PP. 872-881, (2000) [39] 江國寧, 徐柏林, " 電腦模擬全車碰撞國家高速電腦中心", (2000) [40] Z. Q. CHENG, J. G. THACKER, W. D. PILKEY, W. T.

HOLLOWELL, S. W. REAGAN, E. M. SIEVEK -A, " EXPERIENCES IN REVERSE-ENGINEERING OF A FINITE ELEMENT AUTOMOBILE CRASH MODEL", FINITE ELEMENTS IN ANALYSIS AND DESIGN, VOL. 37, PP. 843-860, (2001) [41] 張洪欣, " 汽車設計", 科技圖書股份有限公司, (1991) [42] 林百福, " 汽車設計", 全華科技圖書股份有限公司, (1999) [43] MSC/DYTRAN VERSION 4.7 使用手冊 [44] 吳炳文, " 防護結構抗貫穿能力之研究", 國防大學中正理工學院國防科學研究所博士論文, (2002) [45] MSC/DYTRAN SEMINAR NOTES [46] 劉登基, " 歐日各型汽車車身結構規格圖解資料全書", 現代輪業出版社, (1990) [47] [HTTP://WWW.TNCAR.COM.TW/PRICEPOST/NEWCAR/SAAB9-5/95-2/](http://www.tncar.com.tw/pricepost/newcar/saab9-5/95-2/) [48] 世本健次, " 世界名車鑑賞SAAB", 閱世界出版股份有限公司, (2000) [49] 世本健次, " 世界名車鑑賞BENZ", 閱世界出版股份有限公司, (2000) [50] 世本健次, " 世界名車鑑賞VOLVO", 閱世界出版股份有限公司, (2000) [51] [HTTP://WWW.HONDA-MOTOR.COM.TW/](http://www.honda-motor.com.tw/) [52] [HTTP://WWW.HONDA-MOTOR.COM.TW/GCON520.HTM](http://www.honda-motor.com.tw/gcon520.htm) [53] [HTTP://WWW.TOYOTAVN.COM.VN/](http://www.toyotavn.com.vn/) [54] [HTTP://WWW.SAABUSA.COM/](http://www.saabusa.com/) [55] 美國FMVSS 208 法規 [56] 歐洲96/79/EC 法規 [57] 日本TRIAS 47 法規