

Effects of Variety and Mixing Ratio of Wheat Flours and Starches on Quality of Instant Fried Noodle

張郁斌、張基郁；顏裕鴻

E-mail: 9125256@mail.dyu.edu.tw

ABSTRACT

Abstract The instant fried noodles were processed through mixing, rolling, threading and waving, steaming, cutting, seasoning, deep-frying, cooling, and packing. In this study the doughs were prepared by mixing different wheat flours (high gluten-content flour and medium gluten-content flour) with different variety of starches (potato starch and tapioca starch) by various ratios (88:12 and 76:24). The proximate compositions (moisture, crude protein, and ash) of eight different doughs were tested. The physical properties (cooked weight gain, cooked volume gain, tensile strength, and color) and the quality (sensory evaluation scores) of the instant fried noodles also studied to obtain the optimal preparation conditions of instant fried noodles. The results showed that the optimal preparation condition for instant fried noodles was mixing high gluten-content flour with potato starch by the ratio of 76:24. The cooked weight gain of the noodles prepared under this optimal condition was 162%, cooked volume gain 100%, and tensile strength 33.33g/mm². The noodles prepared under this optimal condition also had the highest sensory evaluation score of total acceptance. The results of the analysis of relationship between the proximate compositions of doughs and the cooking properties (cooked weight gain and cooked volume gain) of instant fried noodles showed that the moisture of dough was significantly and positively correlated with the cooked weight gain, the crude protein content of dough was also significantly and positively correlated with the cooked weight gain. The results of the analysis of relationship between the proximate compositions of doughs and the quality (tensile strength, color, and sensory evaluation scores) showed that the moisture of dough was significantly and positively correlated with the Hunter L value and negatively correlated with the Hunter b value, and the crude protein content of dough was significantly and positively correlated with the Hunter b value.

Keywords : 0

Table of Contents

目錄 頁次 封面內頁 簽名頁 授權書.....	iii 中文摘要.....
.....iv 英文摘要.....	v 誌謝.....
.....vii 目錄.....	viii 圖目錄...
.....xii 表目錄.....	xiii
壹 緒論.....	1 貳 文獻回顧.....
.....4.2.1 小麥與麵粉.....	4.2.1.1 小麥之介紹.....
.....4.2.1.1.1 小麥之種類.....	4.2.1.1.2 小麥之結構.....5
2.1.1.3 小麥之製粉.....	7 2.1.1.4 小麥之物理性質.....8 2.1.1.5 小麥
澱粉之特性.....	10 2.1.2 麵粉之介紹.....12 2.1.2.1 麵粉之成分...
.....12 2.1.2.2 麵粉之等級.....	12 2.1.2.3 麵粉各成分之功能.....
.....15 2.1.2.3.1 蛋白質.....	15 2.1.2.3.2 碳水化合物.....
.....16 2.1.2.3.3 酵素.....	17 2.1.2.3.4 維生素.....18 2.2 澱粉.....
.....19 2.2.1 天然澱粉的一般性狀.....	19 2.2.2 修飾澱粉.....
.....22 2.2.3 馬鈴薯澱粉.....	22 2.2.4 樹薯澱粉.....
.....22 2.2.5 甘薯澱粉.....	22 2.2.6 玉米澱粉.....
.....23 2.2.7 米澱粉.....	23 2.3 麵條.....
.....23 2.3.1 麵糰之流變性質.....	23 2.3.2 麵糰之形成與結構.....
.....24 2.3.3 麵筋結構形成之假說.....	26 2.3.4 麵條製品之分類.....
.....28 參 材料與方法.....	30 3.1 速食麵製備流程及所需設備...
.....30 3.1.1 混合.....	30 3.1.2 複合及壓延.....
.....31 3.1.3 切條及成形.....	33 3.1.4 蒸炊.....
.....33 3.1.5 油炸.....	34 3.1.6 冷卻及包裝.....
.....35 3.2 方法.....	35 3.2.1 成分測定.....

.....35 3.2.1.1 水分.....	35 3.2.1.2 灰分.....	35
3.2.1.3 蛋白質含量.....	36 3.2.1.4 麵體泡煮增重率.....	37 3.2.1.5 麵體
泡煮增容率.....	37 3.2.1.6 麵條物性測定.....	38 3.2.1.7 麵條色澤分析
.....38 3.2.2感官品評.....38 3.2.1沖泡方式.....	
.....38 3.2.2接受度感官品評評分表.....	38 肆 結果與討論.....	
.....40 4.1八種不同麵糰基本成份分析.....	40 4.2 八種不同麵條泡煮後增重率之分	
分析.....	42 4.3 八種不同麵條泡煮後增容率之分析.....	44 4.4 八種不同麵條拉力試驗之分析...
.....46 4.5 八種不同麵條泡煮後感官品評之分析.....48 4.6 八種不同麵體色澤之分析.....	
.....50 4.7 麵糰組成成份含量與泡煮增重率及泡煮增容率之相關性	52 4.8 麵糰組成成份含量與速食麵品質之相	
關係性.....	54 伍 結論.....	56 參考文獻.....
.....58 圖目錄 頁次 圖2.1 麥粒之橫切與縱切圖 6 圖2.2 各種不同等級麵粉之關係圖 13 圖2.3 各種修 飾澱粉分類 20 圖2.4 澱粉之黏度 21 圖2.5 麵筋混合物之假想結構 27 圖2.6 麵糰中小麥蛋白質之作用模式 27 圖2.7 小麥蛋白 質之來源及交互作用情形 28 圖2.8 各種麵條加工的基本製程 29 圖3.1 臥式攪拌機 31 圖3.2 複合機 32 圖3.3 壓延機 32 圖3.4 利用導函板及麵條輸送速差比形成波狀麵 33 圖3.5 連續式蒸箱 34 圖3.6 油炸鍋 34 圖4.1 八種不同配方麵糰製成之麵條之泡 煮增重率 43 圖4.2 八種不同配方麵糰製成之麵條之泡煮增容率 45 圖4.3 八種不同配方麵糰製成之麵條之Tensile strength 47 圖4.4 八種不同麵體之色澤分析 51 表目錄 頁次 表2.1 中國國家標準之麵粉分級 14 表2.2 一般常用之麵粉規格 15 表4.1 八種 不同麵糰之基本組成 41 表4.2 八種不同麵條泡煮後之官能品評 49 表4.3 八種不同麵糰之基本組成與泡煮增重率及泡煮增容 率之相關係數 53 表4.4 八種不同麵糰之基本組成與速食麵麵條品質之相關係數 55		

REFERENCES

- 參考文獻 1.CNS。1979。總號 550 , 類號 N5007。總號 551 , 類號 N6002。2.工業局。1990。麵製品業現況調查計畫成果報告。經濟部工 業局及中華麵麥食品工業技術研究所。3.小田聞多。1991。食品產業。食品產業新聞社。東京。4.吳元欽。1992a。酵素在烘焙產品的應用。麵粉技術及品管研習 (A) 班資料彙編。中華麵麥食品工業技術研究所編印。5.吳宗沛。1992b。Farinograph 與 Extensograph 的分析原理與二次加工利用。麵粉技術及品管研習 (A) 班資料彙編。中華麵麥食品工業技術研究所編印。6.吳景陽。1981。小麥麵粉組成份之麵包製造及生化特性。食品工業13 (7):17-21。7.徐華強、黃登訓、謝健一、顧德材。1974。實用麵包製作技術 , p.139-140 , p.142-143。中華麵麥食品工業研究所編印。台北。8.郭文怡。1991。麵粉的分級及成分特性。烘焙工業35:45- 51。9.陳賢哲。1983。各種食品加工用化工澱粉的利用特性。食品工業15 (7):24-31。-58- 10.陳賢哲。1989。小麥澱粉的特性與利用。烘焙工業27:14- 18。11.陳賢哲。1990。破損澱粉對麵粉加工品的影響。烘焙工業 29:60-64。12.陳勉之。1975。小麥蛋白質之組成及發酵麵食的製作功能。食品工業7 (8):15-18。13.黃登訓。1988。硬質白麥。烘焙工業22:35-45。14.黃宏隆、郭文怡、徐華強。1995。麵條加工技術 , p.3-19 。中華穀類食品工業技術研究所。台北。15.賴滋漢、金安兒。1991。食品加工學 (製品篇) , p.14-18。精華出版社。台中。16.盧榮錦。1992。麵粉的品質與分析方法。美國小麥協會發行。17.續光清。1989。食品工業 , p.62。徐氏基金會出版。台北。18.AACC. American Association of Cereal Chemist. 1983. Approved methods. AACC. St. Paul, MN. 19.Belfast, J. H. 1974. Starch damage. Die Starke. 26(5): 85-88. 20.Belitz, H. D. and Grosch, W. 1987. Cereal and Cereal Products. Food Chemistry, Chap. 15. Springer — Verlag, NY, U.S.A. -59- 21.Bietz, J. A. and Huebner, F. R. 1980. Structure of gluten: achievements at the Northern Regional Research Center. Ann. Technol. Agric. 29: 249. 22.Bietz, J. A. and Wall, T. S. 1980. Identity of high molecular weight gliadin and ethanol-soluble glutenin subunits of wheat: relation to gluten structure. Cereal Chem. 57(6): 415-421. 23.Biliaderis, C. G., Mauric, T. J. and Vose, J. R. 1980. Starch gelatinization phenomena studied by differential scanning calorimetry. J. Food Sci. 45: 1669-1674, 1680. 24.Bohlin, L. and Carlson, T. L., 1980. Dynamic viscoelastic properties of wheat flour dough: dependence on mixing time. Cereal Chem. 48:448-445. 25.Cheftel, J. C., Cug, J. L. and Lorient, D. 1985. Amino acids, peptides, and proteins. In " Food Chemistry " ed. by Fennema, O. R., p.296-298. Marcel Dekker, Inc., U.S.A. 26.Dexter, J. E., Preston, K. R., Tweed, A. R., Kilborn, R. H. and Tipples, K. H. 1985. Relationship of flour starch damage and flour protein to the quality of Brazilian-style hearth bread and remix pan bread produced from hard red spring wheat. Cereal Foods World. 30:511-514. 27.Dexter, J. E., Matsuo, R. R. and Morgan, B. C. 1981. High temperature drying:Effect on spaghetti properties. J. Food Sci. 46:1741-1746. -60- 28.Doekes, G. J. and Wennekes, L. M. J. 1982. Effect of nitrogen fertilization on quantity and composition of wheat flour protein. Cereal Chem. 59(4): 276-278. 29.Dong, H., Seares, R. G., Cox, T. S., Hoseney, R. C., Lookhart, G. L. and Shogren, M. D. 1992. Relationships between protein composition and mixograph and loaf characteristics in wheat. Cereal Chem. 69(2): 132-136. 30.Evers, A. D. and Stevens, D. J. 1985. Starch damage. in: "Advances in Cereal Sci. and Technol." Vol. VII. p.321-350. Ed. by Y. Pomeranz, AACCMN, U.S.A. 31.Farrand, E. A. 1964. Flour properties in relation to the modern bread processes in the United Kingdom with special reference to alpha-amylase and starch damage. Cereal Chem. 41:98-111. 32.Fennema, O. R. 1985. Food chemistry, p.116. Marcel Dekker. 33.Hoseney, R. C. 1990. Principles of Cereal Science and Technology, p.136-137. American Association of Cereal Chemists, Inc. St. Paul, MN, U.S.A. 34.Hoseney, R. C. and Faubion, J. M. 1989. The viscoelastic properties of wheat flour doughs. In Dough Rheology & Baked Product Texture, ed. H. Faridi & J. M. Faubion, p. 29-66. Van Nostrand Reinhold, New York. 35.Huebner, F. R. 1977. Wheat flour proteins and their functionality in baking. Baker's Dig. 51(5): 25, 154. -61- 36.Jackson, A. 1976. The Manufacture of Wheat Starch in "Starch Production Technology". p.155-187. Ed. by J. A. Radley. Appl. Sci. Pub. Ltd. 37.Kasarda, D. D., Bernardun, J. E. and

Nimmom, C. C. , 1976. Wheat Proteins. *Adv Cereal Sci. & Technol.* 1:158-236. 38.Koink, C. M., Miskelly, D. M. and Gras, P. W., 1992. Contribution of starch and nonstarch parameters to the eating quality of Japanese white salted noodles. *J. Sci. Food Agric.* 58:403-406. 39.Kulp, K. 1973. Characteristics of small granule starch of flour and wheat. *Cereal Chem.* 50: 666-672. 40.L'aszity, R., Nedelkovits, J. and Varga, J. 1970. The structureof the high molecular weight protein component of gluten. Paper present at the IUPAC Symposium, Riga. 41.L'aszity, R. 1972. Recent result in cereal protein research. *Period. Polytech. (Tech. Univ. Budapest)* 16:331. 42.MacRitchie, F. 1992. Physicochemical properties of wheat proteins in relation to functionality. *Adv. Food Nutr. Res.* 36: 1-87. 43.MacRitchie, F. 1994. Role of polymeric proteins in flour functionality. In *Wheat Kernel Proteins: Molecular and Functional Aspects*. p.145-150, Pergamon Press, New York. -62- 44.Nagao, S., Ishibashi, S., Imai, S., Sato, T., Kenbe, T., Kaneko Y. and Otsubo H. 1977.Quality characteristics of soft wheat and their utilization in Japan. III. Effect of crop year and protein content on product quality. *Cereal Chem.*54(2):300-306. 45.Nikumi, Z. 1978. Studies on Starch Granules. *Starch/Starke* 30:105-111. 46.Novaro, P., D ' egidio, M.G., Mariani, B.M. and Naridi, S. 1993. Combined effect of protein content and high-temperature drying systems on pasta cooking quality. *Cereal Chem.* 70(6):716-719. 47.Oh, N. H., Seib, P. A., Deyoe, C. W. and Word, A. B. 1983. Noodle. I. Measuring the textural characteristics of cooked noodles. *Cereal Chem.* 60:433-438. 48.Oh, N. H., Seib, P. A., Deyoe, C. W. and Word, A. B. 1985a. Noodle. II. The surface firmness of cooked noodles from soft and hard wheat flours. *Cereal Chem.*62(2):431-436. 49.Oh, N. H., Seib, P. A. and Chung, D. S. 1985b. Noodles.III. Effect of processing variables on quality characteristice of dry noodles. *Cereal Chem.*62(2):437-440. 50.Pomeranz, Y. 1987. Modern Cereal Science and Technology, p.26-29. VCH Publishers, Inc, U.S.A. 51.Pomeranz, Y. 1988. Wheat: Chemistry and Technology Volume II, p.11. American Association of Cereal Chemists, Inc. St. Paul, MN, U.S.A. -63- 52.Schoch, T. J. and French, D. 1947. Studies on bread staling. I. The role of starch. *Cereal Chem.* 24: 231-249. 53.Shewry, P. R. 1995. Plant Storage Proteins. *Biol. Rev.* 70: 375- 426. 54.Shewry, P. R. and Tatham, A. S. 1997. Disulfide bonds in wheat gluten proteins. *J. Cereal Sci.* 25: 207-227. 55.Shewry, P. R., Miles, M. J. and Tatham, A. S. 1994. The prolamin storage proteins of wheat and related cereals. *Prog. Biophys. Mol. Biol.* 61: 37-59. 56.Stevens, H. H. 1992. Control of product quality in the mill. 麵 粉場之良好作業規範研討會專輯。中華麵麥食品工業技術研 究所編印。 57.Swanson, C. O. 1938. Wheat and Flour Quality. Burgess Publishing Co., Minneapolis, MN. 58.Tatham, A. S. and P. R. Shewry 1985. The conformation of wheat gluten protein. The second structure and thermal stabilities of α , β , γ , and δ -gliadins. *J. Cereal Sci.* 3:103-113. 59.Whistler, R. L., Bemiller, J. N. and Paschall, E. F. 1984. Starch: Chemistry and Technology. p.583-584, Academic Press. 60.Wall, J. S. 1979. The Role of Wheat Protein in Determining Baking Quality. In *Recent Advance in the Biochemistry of Cereals*, ed, Laidman, D. L. and Jonse, R. G. W. Academic Press, New York. -64-