

多重顆粒食品之電阻加熱=ohmic heating of multiple particle foods

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摘要

電阻加熱為含顆粒流體食品無菌加工之有效加熱方法之一，以其可減少流體及固體顆粒間所受熱處理之差別。本研究在探討影響食品原料電導度之各項因子，包括單一電導度顆粒種類（高電導度及低電導度）、固體顆粒數之多寡、黏滯度等及其對加熱速率之影響。模擬多重顆粒食品，進行電阻加熱處理，研究結果發現低電導度顆粒數量較多時，加熱速率較緩，而當高電導度顆粒較多時，整體系統之加熱速率亦降低，顯示固體顆粒可能會形成電流通過之障礙。此外，混合高低電導度顆粒中，高電導度顆粒比例含量較多時，低電導度之顆粒可以被帶動加熱速率增高，反之，若低電導度顆粒較多時，少量高電導度顆粒亦可能被影響而降低其加熱速率。值得注意的是，無論高低電導度顆粒之比例如何變化，當總顆粒數增加時，電流被迫穿過顆粒，而使得顆粒溫度高於流體。在黏滯度影響方面，上述各項因子以 1% CMC, 3% 食鹽水為承載流體，進行電阻加熱處理。結果顯示，當黏滯度增加時，流體與顆粒之溫差拉大，可能是因為固流相間之熱傳減少之故。當高低電導度顆粒數混合時，因為相互影響之因子很多，同時加熱中有氣泡產生，因此加熱曲線較不穩定。

關鍵詞：電阻加熱；電導度

目錄

目錄封面內頁 簽名頁 授權書 iii 中文摘要 v 英文摘要 vi 誌謝 viii 目錄 ix 圖目錄 xii 表目錄 xv
第一章 緒論 1 1.1 研究背景 1 1.2 研究目的 2 1.3 研究展望 3
第二章 文獻整理 4 2.1 電阻加熱之發展歷程 4 2.2 電阻加熱原理 8 2.3 影響電阻加熱技術之因子 9 2.3.1 食品之組成成份 9 2.3.2 溫度 13 2.3.3 電壓梯度 17 2.3.4 黏滯度 19 2.3.5 顆粒形狀、大小、數量之多寡 20 2.4 電阻加熱與其他加工方式比較 22 2.4.1 電阻加熱與傳統滅菌方式之比較 22 2.4.2 電阻加熱與微波加熱方式之比較 23 2.4.3 電阻加熱與脈衝電場方式之比較 24 2.5 電阻加熱技術之應用方向 24 2.6 電阻加熱技術之優缺點 25
第三章 材料與方法 27 3.1 實驗設備 27 3.2 實驗材料 29 3.2.1 流體 29 3.2.2 固體顆粒 30 3.2.3 CMC食鹽水溶液之製備 30 3.3 實驗程序 30 3.3.1 電阻加熱處理 30 3.3.2 模擬多重顆粒流體食品之電阻加熱（階段一） 32 3.3.3 流體樣品黏滯度之電阻加熱處理分析（階段二） 35
第四章 結果與討論 41 4.1 單一電導度顆粒種類、不同顆粒總數之探討 41 4.1.1 加熱速率 41 4.1.2 同一時間之溫度分佈 45 4.2 混合不同電導度顆粒、固定顆粒比例之探討 48 4.2.1 加熱速率 48 4.2.2 同一時間之溫度分佈 50 4.3 混合不同電導度顆粒、不同顆粒比例之探討 53 4.3.1 加熱速率 53 4.3.2 同一時間之溫度分佈 58 4.4 黏滯效應 64 4.4.1 單一電導度顆粒 64 4.4.2 相等比例總數 67 4.4.3 不同比例總數 69
第五章 結論 75 5.1 總結 75 5.2 未來與展望 76 參考文獻 78 圖目錄 第二章 文獻回顧 圖2.1 澱粉懸浮液之電導度曲線與DSC曲線 11 圖2.2 電阻加熱與傳統加熱之曲線 15
第三章 材料與方法 圖3.1 實驗設備簡圖 28 圖3.2 馬鈴薯前處理流程圖 31
第四章 結果與討論 圖4.1 含不同顆粒數之單一低電導度之3%食鹽水溶液與固體顆粒之溫度變化 42 圖4.2 含不同顆粒數之單一高電導度之3%食鹽水溶液與固體顆粒之溫度變化 44 圖4.3 低電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖 46 圖4.4 高電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖 47 圖4.5 混合相同體積比例高低不同電導度顆粒之3%食鹽水溶液及固體顆粒之溫度變化 49 圖4.6 等比例之高低電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖 51 圖4.7 混合不同體積比例高低不同電導度顆粒之3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=50顆） 54 圖4.8 混合不同體積比例高低不同電導度顆粒之3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=40顆） 55 圖4.9 混合不同體積比例高低不同電導度顆粒之3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=30顆） 56 圖4.10 混合不同體積比例高低不同電導度顆粒之3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=20顆） 57 圖4.11 不同比例之高低電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖（總顆粒數=50） 59 圖4.12 不同比例之高低電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖（總顆粒數=40） 61 圖4.13 不同比例之高低電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖（總顆粒數=30） 62 圖4.14 不同比例之高低電導度顆粒於3%食鹽水溶液於相同加熱時間之溫度變化圖（總顆粒數=20） 63 圖4.15 含不同顆粒數之單一低電導度之1% CMC+ 3%食鹽水溶液與固體顆粒之溫度變化 65 圖4.16 含不同顆粒數之單一高電導度之1% CMC+ 3%食鹽水溶液與固體顆粒之溫度變化 66 圖4.17 混合相同體積比例高低不同電導度顆粒之1% CMC+ 3%食鹽水溶液及固體顆粒之溫度變化 68 圖4.18 混合不同體積比例高低不同電導度顆粒之1% CMC+ 3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=50顆） 70 圖4.19 混合不同體積比例高低不同電導度顆粒之1% CMC+ 3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=40顆） 71 圖4.20 混合不同體積比例高低不同電導度顆粒之1% CMC+ 3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=30顆） 72 圖4.21 混合不同體積比例高低不同電導度顆粒之1% CMC+ 3%食鹽水溶液及固體顆粒之溫度變化（總顆粒數=20顆） 73
表目錄 第二章 文獻回顧 表2.1 電阻加熱技術之發展與應用 5 表2.2 一般固體食品之sref及m值 16
第三章 材料與方法 表3.1 單一種類顆粒，電導度不同總顆粒數 33

表3.2 固定高低電導度比例，使用相同顆粒總數 34 表3.3 不同高低電導度比例，使用不同顆粒總數 36 表3.4 流體黏滯度對單一顆粒，使用不同總數之影響 37 表3.5 流體黏滯度，固定體積比例，不同電導度顆粒種類 之影響 39 表3.6 流體黏滯度，不同高低電導度顆粒總數及比例之影響 40

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