

# 以脂解酵素合成甲基葡萄糖酯之研究

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## 摘要

糖酯可應用於清潔劑、化妝品、醫藥及食品工業等。目前為止，糖酯以化學法合成為主，但以化學法合成需高溫長時間下進行，容易造成油脂的劣變、產生不必要的副產物以及導致還原糖焦糖化；若將還原糖的C-1烷化，成為非還原性且反應性低的糖類後進行反應，則可避免上述的情形發生；此外，再配合酵素法去進行反應，其反應條件溫和、不會產生不要的副產物且易於純化而得到糖酯。因此本研究將0.1 M甲基葡萄糖在有機溶劑環境下與月桂酸進行反應，探討不同酵素 (LIPASE AY、G、PS 及 IM77) 與反應參數 (反應時間6-24 H、合成溫度30-50 oC及甲基葡萄糖與月桂酸莫耳比1:2-1:6) 以一對一的實驗方式 (固定其中兩個反應參數，對另一個反應參數做變動) 對於甲基葡萄糖酯中酸之合併率之影響。結果發現基質莫耳比對於甲基葡萄糖酯中酸之合併率影響最大，固定化脂解酵素IM77在本實驗之反應條件下最具活性和安定性。最後利用反應曲面法 (RESPONSE SURFACE METHODOLOGY, RSM) 及五階層四變數之中心混成實驗設計 (CENTRAL COMPOSITE ROTATABLE DESIGN, CCRD) 評估反應參數，分別為反應時間 (4-20 H)、合成溫度 (25-65 oC)、甲基葡萄糖與月桂酸莫耳比 (1:2-1:6) 及酵素用量 (10-50%)，藉由SIGMA PLOT之等高線圖 (CONTOUR PLOTS) 繪出脂解酵素IM77之最佳酸合併率為：合成溫度44.5 oC、反應時間8 H、基質莫耳比1:3.1及酵素用量15%，酸合併率達到 $2.48 \pm 0.56$ 。

關鍵詞：脂解酵素、甲基葡萄糖酯、最優化、反應曲面法、中心混成實驗設計

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