

# A STUDY ON THE SOLUTION APPROACH FOR THE VEHICLE ROUTING WITH BACKHAULS PROBLEM

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## ABSTRACT

IN THE TRADITIONAL VEHICLE ROUTING PROBLEMS WITH BACKHAUL (VRPB), IT IS ASSUMED THAT BACKHAULING CUSTOMERS CANNOT BE VISITED UNLESS ALL THE LINEHAULING CUSTOMERS HAVE BEEN VISITED. THIS ASSUMPTION BECOMES IMPRACTICAL FOR SOME LOCAL INDUSTRIES IN TAIWAN, IN WHICH, SOME CUSTOMERS REQUIRE BOTH THE LINEHAULING AND BACKHAULING SERVICE. USING THE TRADITIONAL TRANSPORTATION PLAN WOULD SURELY COMMIT SOME EXTRA TRANSPORTATION COST. IN THIS STUDY, WE HAVE RELAXED THE CONSTRAINT REGARDING THE VISITING SEQUENCE FOR THE LINEHAULING AND BACKHAULING CUSTOMERS, AND PROPOSE A NEW MATHEMATICAL MODEL FOR THE REVISED VRPB (RVRPB). IN ADDITION, THE CONDITION THAT SOME CUSTOMERS REQUIRE SPECIFIC SERVICE TIME WINDOWS IS ALSO CONSIDERED. A SIMULATED ANNEALING ALGORITHM IS PROPOSED TO INCREASE THE SOLVING EFFICIENCY FOR THE REVISED VRPB. SA PARAMETERS THAT CAN OBTAIN GOOD SOLUTION IN A REASONABLE AMOUNT OF TIME ARE DETERMINED THROUGH SOME EXPERIMENTS. FROM THE COMPUTATIONAL RESULTS, IT CAN BE OBSERVED THAT IN SOME INDUSTRIES THE PROPOSED RVRPB MODEL DOES REDUCE THE TRANSPORTATION COST.

Keywords : VRPB, VRPBTW, SIMULATED ANNEAL ALGORITHM.

## Table of Contents

第一章 緒論--P1 1.1 研究背景與動機--P1 1.2 研究目的--P3 1.3 研究範圍與限制與假設--P3 1.3.1 研究範圍與限制--P3 1.3.2 研究假設--P4 1.4 研究架構--P5 第二章 文獻回顧--P6 2.1 車輛途程問題--P7 2.1.1 VRP數學模式--P7 2.1.2 VRP文獻探討--P9 2.2 時窗限制下車輛途程問題--P10 2.2.1 VRPTW數學模式--P10 2.2.2 VRPTW文獻探討--P11 2.3 傳統回程取貨之車輛途程問題--P13 2.3.1 VRPB數學模式--P13 2.3.2 VRPB和VRPBTW相關文獻探討--P15 2.4 模擬退火法--P19 2.4.1 模擬退火演算法--P20 2.5 小節--P23 第三章 改良型車輛途程含取貨問題--P24 3.1 改良型VRPB數學模式--P24 3.2 改良型VRPB數學模式求解--P26 3.2.1 數學模式測試--P26 3.2.2 傳統型與改良型VRPB結果比較--P28 3.2.3 改良型VRPB與VRP結果比較--P30 3.3 改良型VRPBTW數學模式--P30 3.4 改良型VRPBTW數學模式求解--P32 3.4.1 模式自我測試--P32 3.4.2 網路例題測試--P34 3.5 小結--P36 第四章 改良型車輛途程含取貨問題之模擬退火啟發式方法--P37 4.1 起始途徑建構--P39 4.2 途徑間鄰域解改善--P41 4.3 途程內鄰域解改善--P45 4.4 跳脫機制--P48 第五章 考量時窗之車輛途程含取貨問題之啟發式方法--P49 5.1 起始途徑建構--P49 5.2 途程內鄰域解改善--P51 第六章 結果分析--P53 6.1 VRPB測試例題--P53 6.1.1 與數學模式之求解效率比較--P54 6.1.2 SA啟發式求解--P55 6.2 VRPBTW測試例題--P62 6.2.1 與數學模式之求解效率比較--P63 6.2.2 SA啟發式求解--P64 第七章 結論與建議--P69 7.1 結論--P69 7.2 建議--P70

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