

# HIGH CELL DENSITY CULTIVATION OF PENICILLIUM CHRYSOGENUM : PRODUCTION OF PENICILLIN V IN A FERMENTOR

陳惠婷、

E-mail: 9015655@mail.dyu.edu.tw

## ABSTRACT

PENICILLIN IS A KIND OF THE SECONDARY METABOLITES PRODUCED BY PENICILLIUM SP., AND IT POSSESSES ANTIMICROBIAL CAPABILITY. PENICILLIN CAN BE CLASSIFIED INTO THREE CATEGORIES AS NATURAL, BIOSYNTHETIC AND SEMI-BIOSYNTHETIC PENICILLINS ACCORDING TO THEIR BINDING SIDE-CHAINS. PENICILLIN V BELONGS TO THE CATEGORY OF BIOSYNTHETIC PENICILLINS, AND IT IS QUITE STABLE IN ACIDIC ENVIRONMENT, AND CAN BE USED AS AN ORAL MEDICINE. IN THIS STUDY, THE STRAIN OF PENICILLIUM CHRYSOGENUM (CCRC 31619 OR ATCC 28089) WAS USED TO PRODUCE PENICILLIN V. FIRST OF ALL, THE EFFECT OF INITIAL PH VALUES AND DIFFERENT CARBON SOURCES ON THE PENICILLIN V PRODUCTION WAS EXPLORED. ONCE THE OPTIMUM INITIAL PH VALUE AND CARBON SOURCES HAVE BEEN DETERMINED, THEY WOULD BE USED FOR LATER EXPERIMENT. SECONDLY, THE EXPERIMENT WAS CARRIED OUT IN A BATCH FERMENTOR BY USING MEDIA WITH AND WITHOUT YEAST EXTRACT (YE). THE ROTATIONAL SPEED OF IMPELLER IN THE FERMENTOR WAS ANOTHER FACTOR BEING TAKEN INTO CONSIDERATION. THE SPORE CONCENTRATION WAS  $7.3 \times 10^6$  SPORES/ML FOR THE FLASK CULTURE UNDER VARIOUS PH VALUES (6.0, 6.5 AND 7.0). THE CULTURE HAD HIGHEST PENICILLIN V PRODUCTION, REACHING 0.15 G/L UNDER AN INITIAL PH VALUE OF 6.5. THE CONSUMPTION RATES OF GLUCOSE AND  $(\text{NH}_4)_2\text{SO}_4$  WERE ALSO THE HIGHEST FOR THE CASE OF PH 6.5. THEN, PH 6.5 WAS FIXED WHEN DIFFERENT CARBON SOURCES INCLUDING GLUCOSE, SUCROSE AND LACTOSE, WERE UNDER CONSIDERATION. EXPERIMENTAL RESULTS SHOW THAT GLUCOSE IS BETTER THAN SUCROSE OR LACTOSE AS A CARBON SOURCE FOR PRODUCING BIOMASS AND PENICILLIN V. THEREFORE, PH 6.5 AND GLUCOSE WERE THE BEST COMBINED CONDITION FOR THE FLASK CULTURE. FOR THE BATCH CULTURE IN A FERMENTOR, THE ADDITION OF YE AS A NITROGEN SOURCE COULD LEAD TO HIGHER PRODUCTION OF BIOMASS AND PENICILLIN V. HOWEVER, THE EXISTENCE OF YE ALSO LEADS TO THE DECREASE OF BIOMASS AND PENICILLIN V TOWARD TO THE END OF CULTIVATION. THIS PHENOMENON MIGHT BE DUE TO THE CELLULAR AUTOLYSIS IN THE CULTURE. BECAUSE THE COMPOSITION OF YE IS NOT WELL DEFINED AND MIGHT AFFECT THE EXPERIMENTAL RESULTS IN SOME WAYS,  $(\text{NH}_4)_2\text{SO}_4$  WAS USED AS THE ONLY NITROGEN SOURCE FOR LATER CULTIVATION OF PENICILLIUM CHRYSOGENUM IN A FERMENTOR. THE D.O. (DISSOLVED OXYGEN) VALUE INCREASED AS THE AGITATION RATE INCREASED. THREE RATES, SAY 150, 200 AND 350 RPM, WERE SELECTED FOR THE EXPERIMENT. THE HIGHEST BIOMASS AND PENICILLIN V CONCENTRATIONS WERE 8.7 G/L AND 0.4 G/L, RESPECTIVELY, FOR THE AGITATION RATE OF 350 RPM. HOWEVER, THE INCREASE OF THE AGITATION RATE WILL INCREASE THE SHEAR STRESS WHICH IS HARMFUL TO THE MICROBIAL GROWTH. IN THIS STUDY, THE INFLUENCE OF SHEAR STRESS SEEMS NOT SIGNIFICANT, THIS MAY BE DUE TO THE RATES OF 350 RPM IS STILL HIGH ENOUGH TO PRODUCE HARMFUL SHEAR STRESS TO MICROORGANISM. PENICILLIUM CHRYSOGENUM IS AN AEROBIC FUNGAL, AND MUST BE CULTIVATED IN AN ENVIRONMENT WITH HIGH DISSOLVED OXYGEN. AERATED AIR CAN ENHANCE THE DISSOLVED OXYGEN IN THE MEDIUM IF CULTIVATED IN A FERMENTOR, AND HENCE THE PENICILLIN V PRODUCTION IS HIGHER THAN THAT OF PENICILLIN V PRODUCED IN A SHAKER FLASK CULTURE. NOTE THAT THE LACK OF DISSOLVED OXYGEN MAY LIMIT MICROBIAL GROWTH AND PENICILLIN V PRODUCTION IF CULTIVATED IN A SHAKER FLASK.

Keywords : Penicillium chrysogenum ; penicillin V ; shaker flask culture ; batch fermentation ; initial pH value ; carbon source ; YE ; agitation rates

## Table of Contents

第一章 緒論--P1 第二章 文獻回顧--P3 2.1 前言--P3 2.2 青黴素之發現--P4 2.3 青黴菌之生長型態--P8 2.3.1 接種菌量對青黴素

產量與菌體型態之影響--P9 2.3.2 增稠劑對青黴素產量與菌體型態之影響--P10 2.3.3 消泡劑對青黴素產量與菌體型態之影響--P11 2.4 青黴素之分類--P13 2.5 青黴素之發酵生產--P20 2.5.1 育種階段--P20 2.5.2 發酵階段--P21 2.6 青黴素之生合成--P25 2.7 發酵槽製程之簡介--P29 第三章 PH與碳源對PENICILLIUM CHRYSOGENUM發酵生產 青黴素V之影響--P32 3.1 前言--P32 3.2 材料與方法--P34 3.2.1 實驗材料--P34 3.2.1.1 儀器設備--P34 3.2.1.2 藥品--P35 3.2.1.3 菌株--P35 3.2.1.4 培養基--P36 3.2.2 定量孢子濃度--P37 3.2.3 培養條件--P38 3.2.3.1 起始PH值對生產青黴素 V之影響--P38 3.2.2.2 碳源對生產青黴素 V之影響--P38 3.2.4 分析方法--P39 3.2.4.1 菌體濃度之測量--P39 3.2.4.2 PH值測量--P39 3.2.4.3 糖類濃度分析--P39 3.2.4.4 硫酸銨濃度之分析--P40 3.2.4.5 青黴素V之分析--P41 3.3 結果與討論--P42 3.3.1 起始PH值對生產青黴素V之影響--P42 3.3.2 碳源對生產青黴素V之影響--P46 3.4 結論--P50 第四章 發酵槽批次培養PENICILLIUM CHRYSOGENUM 生產 青黴素V之研究--P51 4.1 前言--P51 4.2 材料與方法--P52 4.2.1 實驗材料--P52 4.2.1.1 儀器設備--P52 4.2.1.2 藥品--P53 4.2.1.3 菌株--P54 4.2.1.4 培養基--P54 4.2.2 培養條件--P56 4.2.2.1 添加酵母萃取物對生產青黴素V之影響--P56 4.2.2.2 攪拌速率對生產青黴素V之影響--P56 4.2.3 分析方法--P56 4.2.3.1 菌體濃度之測量--P56 4.2.3.2 糖類濃度分析--P56 4.2.3.3 硫酸銨濃度之分析--P57 4.2.3.4 青黴素V之分析--P58 4.3 結果與討論--P60 4.3.1 酵母萃取物對生產青黴素V之影響--P60 4.3.1.1 未添加酵母萃取物--P60 4.3.1.2 添加酵母萃取物--P62 4.3.2 發酵槽攪拌速率對生產青黴素V之影響--P67 4.3.2.1 發酵槽攪拌速率150 RPM--P68 4.3.2.2 發酵槽攪拌速率250 RPM--P71 4.3.2.3 發酵槽攪拌速率350 RPM--P71 4.4 結論--P76 第五章 結論與展望--P78 5.1 結論--P78 5.1.1 PH與碳源對P. CHRYSOGENUM發酵生產青黴素V之影響--P78 5.1.2 發酵槽批次培養P. CHRYSOGENUM生產青黴素V之研究--P79 5.2 展望--P79

## REFERENCES

- 王三郎:應用微生物學，二版。 P. 421 - 432 , 高立圖書，台北(1999)。
- 田蔚城:生物技術導論。生物技術的發展與應用，一版，P. 1 - 18 , 田蔚城主編。九州圖書，台北 (1999)。
- 向明:微生物釀酵的放大。生物技術的發展與應用，一版，P. 151 - 163 , 田蔚城主編。九州圖書，台北 (1999)。
- 吳欣達:聚- -羥丁酸及其衍生聚合物生化製程開發。大葉大學食品工程研究所碩士論文，彰化 (1999)。
- 江淑芬:生技醫藥品素描，化工資訊，13(4):77 - 89 (1999)。
- 李秀、賴滋漢:食品分析與檢驗。P. 171 - 181 , 精華出版社，台中 (1992)。
- 段盛秀、楊海明:食品化學實驗。P. 20 - 26 , 藝軒出版社，台北 (1998)。
- 翁正榮:添加油相對以青黴菌發酵生產盤尼西林之影響。成功大學化學工程研究所碩士論文，台南 (1995)。
- 張嘉倫:屠宰場廢棄豬血之利用。大葉大學食品工程研究所碩士論文，彰化 (1994)。
- 彭兆賢:添加正十六烷對發酵生產盤尼西林之影響。成功大學化學工程研究所碩士論文，台南 (1994)。
- 黃翰賢:利用SCHIZOCHYTRIUM屬海洋真菌生產二十二碳六烯酸。大葉大學食品工程研究所碩士論文，彰化 (1999)。
- 邱健人編譯:食品工業微生物學。復文書局，台南 (1986)。
- 楊慶昌、施純榮:特化產業回顧與展望，化工資訊，13(3):24 -32 (1999)。
- 劉英俊:最新微生物應用工業。P. 353 - 459 , 中央圖書出版社，台北 (1996)。
- 陳思豐:淺談內醯抗生素 - 盤尼西林及頭孢子菌素，化工技術，1(1):53 - 59 (1993)。
- 陳智偉:添加增稠劑對青黴菌發酵生產盤尼西林之影響。成功大學化學工程研究所碩士論文，台南 (1996)。
- 賴滋漢、賴業超主編:食品科技辭典，增訂版。P. 123 , 富林出版社，台中 (1994)。
- ALVAREZ, E., J. M. CANTORL, J. L. BARREDO, B. DIEZ AND J. F. MARTIN, PURIFICATION TO HOMOGENEITY AND CHARACTERIZATION OF ACYL COENZYME A:6 - AMINOPENICILLANIC ACID AND ACYL - TRANSFERASE OF PENICILLIUM CHRYSOGENUM, ANTIMICROB. AGENTS CHEM., 31:1675 - 1682 (1987).
- ALVAREZ, E., B. MEESSCHAERT, E. MONTENEGRO, S. GUTIERREZ, B. DIEZ, J. L. BARREDO AND J. F. MARTIN, THE ISOPENICILLIN - N ACYLTRANSFERASE, OF PENICILLIUM CHRYSOGENUM HAS ISOPEN -ICILLIN - N AMINODEHYDROLASE, 6 - AMINOPENICILLANIC ACYLTRANSFERASE AND PENICILLIN AMI - DASE, ALL OF WHICH ARE ENCODED BY THE SINGLE PENEDE GENE, EUR. J. BIOCHEM., 215:323 - 332 (1993).
- AMANULLAH, A., P. JØSTEN, A. DAVIES, G. C. PAUL, A.W. NIENOW AND C. R. THOMAS, AGITATION -N INDUCED MYCELIAL FRAGMENTATION OF ASPERGILLUS ORYZAE AND PENICILLIUM CHRYSOGENUM, J. BIOCHEM. ENGINEER., 5:109 - 114 (2000).
- AMANULLAH, A., P. JØSTEN, A. DAVIES, G. C. PAUL, A.W. NIENOW AND C. R. THOMAS, EFFECTS OF AGITATION INTENSITY ON MYCELIAL MORPHOLOGY AND PROTEIN PRODUCTION IN CHEMOSTAT CULTURE OF RECOMBINANT ASPERGILLUS ORYZAE, BIOTECHNOL. BIOENG., 62:434 - 446 (1999).
- ARIYO, B., C. BUCKE AND T. KESHAVARZ, ALGINATE OLIGOSACCHARIDES AS ENHANCERS OF PENICILLIN - LIN PRODUCTION IN CULTURES OF PENICILLIUM CHRYSOGENUM, BIOTECHNOL. BIOENG., 53:17 - 20 (1997).
- ARIYO, B., C. TAMERLER, C. BUCKE AND T. KESHAVARZ, ENHANCED PENICILLIN PRODUCTION BY OLIGOSACCHARIDES FROM BATCH CULTURES OF PENICILLIUM CHRYSOGENUM IN STIRRED - TANK REACTORS, FEMS MICROBIOL. LETT., 166:165 - 170 (1998).
- BANKO, G., S. L. DEMAIN AND S. WOLFE, -(L - - AMINOACIDYL) - L - CYSTEINYLY - D - VALINE SYNTHETASE (ACV - SYNTHETASE) : A MULTIFUNCTIONAL ENZYME WITH BOARD SUBSTRATE SPECIFICITY FOR THE SYNTHESIS OF PENICILLIN AND CEPHALOSPORIN PRECURSORS, J. AM. CHEM. SOC., 109:2858 - 2860 (1987).
- BRUNDIDGE, S. P., F. C. A. GATEA, D. J. HOOK, C. SAPINO, R. P. ELANDER AND R. P. MORIN, ASSOCIATION OF 6 - OXO - PIPERIDINE - 2 - CARBOXYLIC ACID WITH PENICILLIN V PRODUCTION IN PENICILLIUM CHRYSOGENUM FERMENTATION, J. ANTIBIOT., (TOKYO) 23:1348 - 1351 (1980).
- CRUEGER, W. AND A. CRUEGER, ANTIBIOTICS, IN "BIOTECHNOLOGY: A TEXTBOOK OF INDUSTRIAL MICROBIOLOGY", EDITED BY T. D. BROCK, PP.197 - 237, SCIENCE TECH., USA (1984).
- FENCL, Z., CELL AGEING AND AUTOLYSIS, IN "THE FILAMENTOUS FUNGI III", EDITED BY J. E. SMITH AND D. R. BARRY, PP. 389 - 405,

EDWARD ARNOLD, N.Y. (1974). 28.GUERRANT, G., ANALYSIS OF SHORT- CHAIN ACIDS FROM ANAEROBIC BACTERIA BY HIGH - PERFORMA -NCE LIQUID CHROMATOGRAPHY, J. CLIN. BIOCHEM., 16:355 - 360 (1998). 29.HARVEY, L. M., B. MCNEIL, D. R. BERRY AND S. WHITE, AUTOLYSIS IN BATCH CULTURES OF PENI -CILLIUM CHRYSOGENUM AT VARYING AGITATION RATES, ENZYME MICROB. TECHNOL., 22:446 - 458 (1998). 30.HENRIKSEN, C. M., J. NIELSEN AND J. VILLADSEN, HIGH EXOGENOUS CONCENTRATIONS OF PHENOXY -ACETIC ACID ARE CRUCIAL FOR A HIGH PENICILLIN V PRODUCTIVITY IN PENICILLIUM CHRYSOGENU -M, MICROBIOL., 144:2001 - 2006 (1998). 31.HERNAWAN, T. AND G. FLEET, CHEMICAL AND CYTOLOGICAL CHANGES DURING THE AUTOLYSIS OF YEA -ST, J. IND. MICROBIOL., 14:440 - 450 (1995). 32.HOTOP, S., J. MOLLER, J. NIEHOFF AND K. SCHUGERL, INFLUENCE OF THE PRECULTURE CONDITION -NS ON THE PELLET SIZE DISTRIBUTION OF PENICILLIUM CHRYSOGENUM CULTIVATIONS, BIOCHEM., 28:99 - 104 (1993). 33.JARVIS, F. G. AND M. J. JOHNSON, THE ROLE OF THE CONSTITUENTS OF SYNTHETIC MEDIA FOR PENICILLIN PRODUCTION, AM. CHEM. SOC. J., 69:3010 - 3017 (1947). 34.JORGENSEN, H. S., METABOLIC FLUXES IN PENICILLIUM CHRYSOGENUM PH. D. DISERTATION, TECHNI -CAL UNIVERSITY OF DENMARK, LYNGBY DENMARK (1993). 35.JORGENSEN, H. S., J. NIELSEN, J. VILLADSEN AND H. MOLLAARD, ANALYSIS OF THE PENICILLI -N V BIOSYNTHESIS DURING FED - BATCH CULTIVATION WITH A HIGH YIELDING STRAIN OF PENICIL -LIUM CHRYSOGENUM, APPL. MICROBIOL BIOTECHNOL., 43:123 - 130 (1995). 36.J?STEN, P., G. C. PAUL, A. W. NIENOW AND C. R. THOMAS, DEPENDENCE OF PENICILLIUM CHRYSO -GENUM GROWTH, MORPHOLOGY, VACUOLATION AND PRODUCTIVITY IN FED - BATCH FERMENTATION ON IMPELLER TYPE AND AGITATION INTENSITY, BIOTECHNOL. BIOENG., 59:762 - 775 (1998). 37.J?STEN, P., G. C. PAUL, A. W. NIENOW AND C. R. THOMAS, DEPENDENCE OF MYCELIAL MORPHOLOG -Y ON IMPELLER TYPE AND AGITATION INTENSITY, BIOTECHNOL. BIOENG., 52:634 - 648 (1996). 38.LEONHARTSBERGER, S., R. M. LAFFERTY AND L. KORNETI, USE OF COLLAGEN HYDROLYSATE AS A CO -MPLEX NITROGEN SOURCE FOR THE SYNTHESIS OF PENICILLIN BY PENICILLIUM CHRYSOGENUM, J. BACTERIOL., 30:299 - 313 (1993). 39.LIGGETT, R. W. AND H. KOFFLER, CORN STEEP LIQUOR IN MICROBIOLOGY, BACTERIOL. REV., 12: 297 - 311 (1948). 40.MCNEIL, B., D. R. BERRY, L. M. HARVEY, A. GRANT AND S. WHITE, MEASUREMENT OF AUTOLYSIS IN SUBMERGED BATCH CULTURES OF PENICILLIUM CHRYSOGENUM, BIOTECHNOL. BIOENG., 57:297 - 305 (1998). 41.METZ, B. AND N. W. F. KOSSEN, THE GROWTH OF MOLDS IN THE FORM OF PELLETS : A LITERATURE REVIEW, BIOTECHNOL. BIOENG., 19:781 - 799 (1977). 42.NIELSEN, J., L.L. JOHANSEN, M. JACOBSEN, P. KRABBEN AND J. VILLADSEN, PELLET FORMATION AND FRAGMENTATION IN SUBMERGED CULTURES OF PENICILLIUM CHRYSOGENUM AND ITS RELATION TO PENICILLIN PRODUCTION, BIOTECHNOL. PROG., 11:93 - 98 (1995). 43.NIELSEN, J., A SIMPLE MORPHOLOGICALLY STRUCTURE MODEL DESCRIBING THE GROWTH OF FILAMENT -OUS MICROORGANISMS, BIOTECHNOL. BIOENG., 41:715 - 727 (1993). 44.PACKER, H. L. AND C. R. THOMAS, MORPHOLOGICAL MEASUREMENTS ON FILAMENTOUS MICROORGANISI -MS BY FULLY AUTOMATIC IMAGE ANALYSIS, BIOTECHNOL. BIOENG. 35:870 - 881 (1990). 45.PAN, C. H., L. HEPLER AND R. P. ELANDER, THE EFFECT OF ION ON A HIGH-YIELDING INDUSTRIAL STRAIN OF PENICILLIUM CHRYSOGENUM AND PRODUCTION LEVELS OF PENICILLIN G, J. FERMENT. TECHNOL., 53:854 - 861 (1975). 46.PAUL, G. C., C. A. KENT AND C. R. THOMAS, HYPHAL VACUOLATION AND FRAGMENTATION IN PENIC -ILLIUM CHRYSOGENUM, BIOTECH. BIOENG., 44:655 - 660 (1994). 47.PECINA, R., HIGH - PERFORMANCE LIQUID CHROMATOGRAPHY ELUTION BEHAVIOR OF ALCHOLS, ALDEH -YDES, KETONES, ORGANIC ACIDS AND CARBOHYDRATES ON A STRONG CATIONEXCHANGE STATIONARY PHASE, J. CHROM., 287:245 - 258 (1984). 48.PERLMAN, D., "THE HISTORY OF PENICILLIN PRODUCTION", CHEM. ENGINEER. PROG. SYMP. SERIES - 100, 66:24 - 30 (1970). 49.PHILLIPS, D. H., OXYGEN TRANSFER INTO MYCELIAL PELLETS, BIOTECHNOL. BIOENG. 8:456 - 460 (1966). 50.PIRT, S. J. AND D. S. CALLOW, CONTINUOUS- FLOW CULTURE OF THE FILAMENTOUS MOULD PENICIL -LIUM CHRYSOGENUM AND THE CONTROL OF ITS MORPHOLOGY, NATURE., 184:307 - 310 (1959). 51.PRESCOTT, L. M., J. P. HARLEY AND D. A. KLEIN, MICROBIOLOGY, WM. C. BROWN PUBLISHERS, USA (1990). 52.PUSZTAHELYI, T., I. POCSI, J. KOZMA AND A. SZENTIRMAI, AGEING OF PENICILLIUM CHRYSOGENU -M CULTURES UNDER CARBON STARVATION: MORPHOLOGICAL CHANGES AND SECONDARY METABOLITE PRODUCTION. BIOTECHNOL. APPL. BIOCHEM., 25:81 - 86 (1997A). 53.PUSZTAHELYI, T., I. POCSI, J. KOZMA AND A. SZENTIRMAI, AGEING OF PENICILLIUM CHRYSOGENU -M CULTURES UNDER CARBON STARVATION:II PROTEASE AND N - ACETYL - - D - HEXOSAMINIDASE PRODUCTION. BIOTECHNOL. APPL. BIOCHEM., 25:87 - 93 (1997B). 54.RIGHELATO, R. C., A. P. J. TRINCI AND S. J. PIRT, THE INFLUENCE OF MAINTENANCE ENERGY AND GROWTH RATE ON THE METABOLIC ACTIVITY, MORPHOLOGY AND CONIDATION OF PENICILLIUM CHRYSOGENUM, J. GEN. MICROBIOL., 50:399 - 412 (1968). 55.SCHUGLER, K. AND G. SEIDEL, MONITORING OF THE CONCENTRATION OF - LACTAM ANTIBIOTICS AND THEIR PRECURSORS IN COMPLEX CULTIVATION MEDIA BY HIGH - PERFORMANCE LIQUID CHROMAT -OGRAPHY, J. CHROM. A., 812:179 - 189 (1998). 56.SMITH, J. J., M.D. LILLY AND R. I. FOX, THE EFFECT OF AGITATION ON THE MORPHOLOGY AND PENICILLIN PRODUCTION OF PENICILLIUM CHRYSOGENUM, BIOTECHNOL. BIOENG. 35:1011 - 1023 (1990). 57.SWARTZ, R. W., THE USE OF ECONOMIC ANALYSIS OF PENICILLIN G MANUFACTURING COSTS IN ESTABLISHING PRIORITIES FOR FERMENTATION PROCESS IMPROVEMENT,

IN "ANNUAL REPORT ON FERMENTATION PROCESS" VOL. 3. EDITED BY D. PERLMAN AND G. T. TSAO, PP. 75 - 110, ACADE-MIC, NEW YORK (1979). 58.SYLVESTER J. C. AND R. D. COGHILL, THE PENICILLIN FERMENTATION, IN "INDUSTRIAL FERMENT -ATION" VOL. 2, EDITED BY L. A. UNDERKOFLER AND R. J. HICKEY, PP. 219 - 263, CHEMICAL PUBLISHING, NEW YORK (1954). 59.TRINCI, A. P. J. AND R. C. RIGHELAO, CHANGES IN CONSTITUENTS AND ULTRASTRUCTURE OF HYP -HAL COMPARTMENTS DURING AUTOLYSIS OF GLUCOSE STARVED PENICILLIUM CHRYSOGENUM, *J. GEN. MICROBIOL.*, 60:239 - 249 (1970). 60.VAN SUIDAM, J. C. V., N. W. F. KOSSEN AND P. G. PAUL, AN INOCULUM TECHNIQUE FOR THE PRODUCTION OF FUNGAL PELLETS, *APPL. MICROBIOL. BIOTECHNOL.*, 10:211 - 221 (1980). 61.WHITE, R. L., E. JOHN, J. E. BALDWIN AND E. P. ABRAHAM, STOICHIOMETRY OF OXYGEN CONSUM -TION IN THE BIOSYNTHESIS OF ISOPENICILLIN FROM A TRIPEPTIDE, *BIOCHEM. J.*, 203:791 - 7 93 (1982).