THE STUDY OF DISASTER PREVENTION OF TOWER CRANE OPERATION IN THE CONSTRUCTION SITE

吳俊毅、張書文、鄧世剛

E-mail: 9015651@mail.dyu.edu.tw

ABSTRACT

TOWER CRANE IS AN IMPORTANT LIFTING MACHINE AND IS VERY COMMONLY USED IN CONSTRUCTION SITES. HOWEVER DUE TO ITS INHERENT HAZARDS AND TENDENCY TO CAUSE THE POWER LINE CONTACT, CRUSH, FLYING OBJECTS AND ETC. DURING THE LIFTING OPERATION, IT LEADS TO ENDANGER THE WORKERS. CONSEQUENTLY, IT IS RECOGNIZED AS A DANGEROUS MACHINE BY THE GOVERNMENT REGULATIONS. IN FACT TOWER CRANE IS MORE DANGEROUS WHEN IT IS IN CLIMBING OPERATION. THERE HAVE BEEN SEVERAL TOWER CRANE DISASTERS OCCURRED RECENTLY IN TAIWAN. MOST OF THEM WERE HAPPENED WHILE CRANES WERE IN CLIMBING OPERATION. IN THIS THESIS, WE INVESTIGATED THE TOWER CRANE'S USAGE STATUS IN TAIWAN, INCLUDING BRANDS, QUANTITIES, TRAINING/EDUCATIONS FOR THE USERS AND ETC. THE REPRESENTED MODEL FOR THE FLOOR CLIMBING TYPE AND THE STATIONARY TYPE TOWER CRANES WERE CHOSEN TO ANALYSIS ITS CLIMBING PROCEDURES BY FAILURE MODE & EFFECT ANALYSIS (FMEA) AND FAULT TREE ANALYSIS (FTA) TECHNIQUES. THE FMEA WAS USED TO PREDICT THE CRANE TOWER DISASTERS WHEN A HUMAN ERROR OR MACHINE ELEMENT FAILURE HAPPENED. THE FTA WAS USED TO ANALYSIS THE HUMAN ERROR OR MACHINE ELEMENT FAILURE AFTER A CRANE TOWER DISASTER HAPPENED. BY INTERACTING WITH FMEA AND FTA METHODS, THE CAUSES OF CRANE TOWER DISASTERS AND CLIMBING PROCEDURES COULD BE SHOWN CORRECTLY AND CLEARLY. IN THIS THESIS, THERE ARE THREE MAJOR CONTRIBUTIONS TO THE TOWER CRANE CLIMBING PROCEDURES: 1. IN FMEA, A STRUCTURED ACTIVITY APPROACH (SUBJECT + VERB + OBJECT + ADVERB) IS DEVELOPED TO PREDICT THE DISASTER FOR EACH CLIMBING STEP. 2. BASED ON THE FMEA AND FTA, THERE ARE TWO CATEGORIES, TOTAL NINE HUMAN ERRORS, AND FIVE MACHINE FAILURE MODES. 3. EACH CLIMBING STEP WAS EVALUATED AND GRADED INTO ONE OF THE FIVE FAILURE CATEGORIES. THE IMPROVEMENT RECOMMENDATIONS FOR THOSE STEPS LOCATED ON THE FIRST AND SECOND FAILURE CATEGORIES WERE PROPOSED TO ENHANCE THE SAFETY IN THE TOWER CRANE CLIMBING OPERATIONS.

Keywords: TOWER CRANE, FMEA, FTA

Table of Contents

第一章緒論--P1 1.1 研究背景及動機--P1 1.2 研究目的--P4 1.3 研究範圍--P4 1.4 研究限制--P5 1.5 研究架構--P5 第二章 文獻探討--P7 2.1 本研究相關名詞解釋--P7 2.2 意外事故的原因--P8 2.3 意外事故的預測方法及原因的解析方法--P14 2.3.1 意外事故的預測方法--P14 2.3.2 意外事故原因的解析方法--P16 2.4 意外事故的防止--P17 2.5 塔式起重機及相關職災研究--P27 2.5.1 行爬升或降下作業時,人傳達訊息錯誤F-1-6D-2-4-2 28 單軌滑車時,人員傳達訊息錯誤F--4, F-2-6D-2-4-3在進行安 28 業時,人員傳達訊息錯誤F-1 1,F-2-3,F-3-2,F-3-3D 30 4在進行安裝 油壓千斤頂作業,人員傳達訊息錯誤F-1-2,F-2-4,F-2- 30 D-2-4-5在進行升高用塔柱與單軌滑 作業時,人員傳達訊息錯誤F-1-3D- 31 在進行吊升塔柱作業時,人員傳達訊息錯誤F 2-7D-2-4-7 在進行上掛爪鉤住塔 32 人員傳達訊息錯誤F-1-7,F--2,F-3-3D-2-4-8在進行下 34 柱作業時,人員傳達訊息錯誤F-1-8,F-3-2 F-3-3D-2-4-9在進行升高用塔 34 作業時,人員傳達訊息錯誤 F-1-9,F-2-1,F-2-10,F 3-3D-2-4-10在進行升高用塔柱 36 體)作業時,人員傳達訊息錯誤F-2-,F-3-1D-2-5位置錯誤D-2-5 38 在作業時,站立位置錯誤人員傷亡 D-2-6方向錯誤D-2-6-1爬升方向錯誤 38 6D-2-7實施禁止的行 D-2-7-1吊臂在進行爬升作業時,仍進行旋轉的 38 2-1,F-1-3-1

REFERENCES

中文: [1] 李文斌、臧鶴年,「工業安全與衛生」,前程企業管理公司,1992。

- [2] 黃清賢,「工業安全與管理」,三民書局,1993。
- [3] 高崇洋,「台中德昌中國大廈塔式起重機倒塌」,勞工安全衛生研究所參與重大職業災害鑑定報告,1993。

- [4] 陳秋喜,「淺談機械加工件出貨管制的FMEA」,機械月刊,1993,pp.180-185。
- [5] 黃智宏,「製程FMEA在規劃新生產線的實務應用」,機械工業雜誌,1994,pp.149-155。
- [6] 郭榮沛,「不良模式與效應分析及其應用案例研討」,品質工程與精密量測專輯,1995,pp.137-148。
- [7] 高崇洋,「起重機使用安全現況調查 固定式」,行政院勞工委員會勞工安全衛生研究所,1996。
- [8] 蔡林昌,「故障樹分析法應用於彈性製造系統組件維護策略之研究」,中央大學碩士論文,1996。
- [9] 王書龍 , 「工地起重機基座崩陷職災個案分析」 , 勞工安全衛生研究所參與重大職業災害鑑定報告 , 1997。
- [10] 康淵、高崇洋、陳信吉,「營造用塔式起重機結構強度本質安全之應用分析」,勞工安全衛生研究所研究報告,1997。
- [11] 李樹華、包冬意,「電腦輔助故障樹繪圖軟體之設計--物件導向技術實作」,勞工安全衛生研究季刊,1997,pp. 91-102。
- [12] 何澤佳,「起重機移動式之研究安全」,中原大學碩士論文,1998。
- [13] 鈴木順二郎. 牧野鐵治等,「FMEA. FTA實施法」, 日科技連出版社, 1998。
- [14] 林雅惠,「FMEA與FTA技術於可靠度應用之研究」,台灣科技大學碩士論文,1998。
- [15] 張清亮,「製程設計的改善評估模式」,中華大學碩士論文,1999。
- [16] 盧昆宏,「資源回收系統之不良模式與效應分析」,中華民國品質學會第五屆全國品質管理研討會論文集,1999,pp.371-384。
- [17] 任能企業股份有限公司,「公司簡介」,1999。
- [18] 神州建程工程公司,「公司簡介」,1999。 日文: [1]中條武志、久米均,「Studies of the Fool Proofs in Work System ---Assesment for Fool Proofs in Manufacturing」,品質,Vol.15. No. 1,1985,pp.41-45。
- [2]高橋金四郎,小山正邦,「核能電廠保養檢查作業中,人為疏失因子的調查檢討」,火力發電, Vol. 40, No. 2, pp. 13-24,火力原子力發電技術協會,1989。
- [3]Nakajima,「TPM展開計劃-加工組裝篇」,日本設備維護協會,1997。
- [4]小野寺勝重,「FMEA手法之實務應用」,日科技連出版社,1998。
- [5]久米均,「設計開發的品質Management」,日科技連出版社,1999。 英文: [1]HAROLD E. ROLAND、VBRIAN MORIARTY,「SYSTEM SAFETY ENGINEERING AND MANAGEMENT」,WILEY INTERSCIENCE,1990。
- [2]MANI JANAKIRAM、J. BERT KEATS, 「THE USE OF FMEA IN PROCESS QUALITY IMPROVEMENT」, International Journal of Reliability, Quality and safety Engineering, Vol.2 No.1,1995, pp.103-115。
- [3]C. Ray Asfahl, 「INDUSTRIAL SAFETY AND HEALTH MANAGEMENT」, PRENTICE HALL, 1995。
- [4] Jonathan Lore, An Innovative Methodology: The Life Cycle FMEA , Quality Progress, 1998, pp. 144.
- [5]Yehiel Rosenfeld、Aviad Shapira, 「Automation of existing tower cranes:economic and technological feasibility」,AUTOMATION IN CONSTRUCTION, Vol. 7 Issue. 4,1998,pp.285-298。
- [6]G. Q. Huang、M. Nie、K. L. Mak, 「WEB-BASED FAILURE MODE AND EFFECTS ANALYSIS(FMEA)」, COMPUTERS & INDUSTRIAL ENGINEERING, Vol.37, 1999, pp.177-180。