AN INTEGRATED DESIGN APPROACH FOR COMPOSITE STRUCTURES

蔡佳宗、金 憲、鄧世剛

E-mail: 9015647@mail.dyu.edu.tw

ABSTRACT

The advanced composite structures like Graphite/Epoxy are being adopted by the aerospace industry for decades. The technologies for developing of these structures, design, analysis, manufacturing, etc, were also being mature and steady. Because of the inherit complexity of these structures, the development technologies were separated into various disciplines. The different languages between disciplines will cause not only the communication problems but the schedule problems too. This thesis introduces an integrated concept; to integrate finite element analysis as the tool of structural analysis and life cycle cost analysis as the tool of manufacturing process analysis into a simple design environment. To help design engineer make decisions in the preliminary design phase without consulting relative personals. To achieve the purpose of concurrent engineering by shorten the development schedule. In the manufacturing process analysis, this thesis compare two different processes for advanced composite structures that commonly used, thermo-setting and thermo-plastic, by there life cycle cost. The life cycle cost analysis includes design, analysis, production, maintenance, and salvage costs, etc. Though the decision analysis, plus a structural applicability weighting factor, the design engineer can choose the lower life cycle cost manufacturing process, which can still meet the design requirements.

Keywords: Advanced Composite Material; Life-cycle Cost; Decision Analysis

Table of Contents

第一章 緒論--P1 1.1 研究背景及動機--P1 1.2 研究目的--P2 第二章 文獻探討--P4 第三章 研究方法--P6 3.1 複合材料力學--P6 3.1.1 虎克定律(HOOKE'S LAW THEORY)--P6 3.1.2 複合材料一般組成方程式--P14 3.2 複合材料疊層板預估疊層數--P19 3.3 有限元素法--P22 3.4 有限元素分析軟體視窗化介面--P28 3.4.1 有限元素分析程序--P28 3.4.2 元素型態之選用--P29 3.4.3 視窗化介面--P30 3.5生命週期成本與製程選擇--P30 3.5.1 製程方法--P30 3.5.2 生命週期成本(LCC)--P31 3.5.3 生命週期成本之利息公式導入--P32 3.5.4 成本決策分析模式--P34 第四章 系統架構與範例實作--P36 4.1 系統架構--P36 4.1.1 初步設計--P36 4.1.2 進階設計--P37 4.1.3 製程選擇階段--P37 4.2範例實作--P39 4.2.1 初步設計模型--P39 4.2.2 有限元素分析模型--P39 4.2.3 初步設計階段輸出值--P40 4.3 範例簡介(進階設計階段)--P41 4.4 手動排序及安全係數驗證--P44 4.5 生命週期成本分析與製程選擇--P46 第五章 結論與未來研究建議--P48 5.1 結論--P48 5.2 未來研究建議--P49

REFERENCES

1. 蘇品書.賴耿陽, "複合材料科學基本理論、構造力學、應用技術", 復漢出版社, 1999.03 2. 賴耿陽, "飛機機體結構力學", 復漢出版 社,1994.01 3. B.C.霍金斯、A.A.貝克著,沈真、仇仲翼等譯,"複合材料原理及其應用",科學出版社,1992.04 4. 李察 蓋里格 原著,陳舜田等 八人合譯, "有限元素法", 科技圖書, 1983.12 5. 華泰編輯部, "工廠管理",華泰書局,1995.09 6. 黃士浩, 以系統化設計方法進行製程規劃工作 與成本評估之研究,國立台灣大學機械工程研究所碩 士論文,民國87年。 7. 黃璿彬,整合生命週期評估與成本模式的綠色產品設計方 法之研究,國立成功大學機械工程學所碩 士論文,民國88年。 8.劉豪輝,大型系統/產品引進之壽期成本分析研究,大葉大學資訊管理 研究所碩士論文,民國88年。 9.CHUN-YUNG NIU, "COMPOSITE AIRFRAME STRUCTURES", 1992.01 10.J.C.HALPIN, "PRIMER ON COMPOSITE MATERIALS: ANALYSIS", 1984 11. SAEED MOAVENI, "FINITE ELEMENT ANALYSIS THEORY AND APPLICATION WITH ANSYS", 1999 12.STEPHEN W.TSAI, H. THOMAS HAHN, "INTRODUCTION TO COMPOSITE MATERIALS", 1980 13.TSAI, S. W., "COMPOSITE DESIGN, 4TH END, THINK COMPOSITES", DAYTON. 1988 14.BENJAMIN S. BLANCHARD & WALTER J. FABRYCKY, "SYSTEMS ENGINEERING AND ANALYSIS", 1998 15. DHILLON, B.S., "LIFE CYCLE COSTING: TECHNIQUES, MODELS AND APPLICATIONS", GORDON AND REACH SCIENCE PUBLISHERS, NEW YORK, 1989 16.FABRYCKY,W.J., AND B.S.BLANCHARD, "LIFE-CYCLE COST AND ECONOMIC ANALYSIS", PRENTICE ALL,INC., UPPER SADDLE RIVER, N.J., 1991 17.FABRYCKY, W.J., G.J. THUSESEN, AND D. VERMA, "ECONOMIC DECISION ANALYSIS", 3RD ED., PRENTICE HALL, INC., UPPER SADDLE RIVER, N.J., 1998 18.FABRYCKY, W.J., AND G.J. THUSESEN, "ENGINEERING ECONOMY",8TH ED.,PRENTICE HALL, INC., UPPER SADDLE RIVER, N.J., 1993 19.M.G.BADER, "MATERIAL SELECTION, PRELIMINARY DESIGN AND SIZING FOR COMPOSITE LAMINATES", COMPOSITES PART A 27A(1996), P65-70