

兩軸線性馬達驅動系統之精密位置與輪廓跟隨控制

徐浚庭、陳昭雄

E-mail: 386816@mail.dyu.edu.tw

摘要

本論文提出智慧型交叉耦合控制器應用於兩軸永磁式同步線性馬達(Permanent Magnet Linear Synchronous Motor, PMLSM)的軌跡跟隨，首先以交叉耦合的基本架構，設計出以模糊控制系統為主的交叉耦合控制器，接著推導輪廓軌跡誤差的計算公式，透過所發展的智慧型交叉耦合控制器計算出個別軸所需要補償的誤差值，藉由同時的各軸同動補償而降低整體輪廓軌跡的誤差，最後以各種不同的模擬和實驗實施在兩軸永磁式同步線性馬達來驗證本文所提方法的有效性。硬體方面，以個人電腦為基礎，並結合MRC-6810伺服控制卡、Xenus驅動器和上銀公司的兩軸永磁式同步線性馬達滑台，並應用Microsoft Visual C++軟體撰寫程式，最後透過實驗平台來驗證本論文所提出方法的有效性。

關鍵詞：永磁式同步線性馬達、交叉耦合控制、輪廓誤差、模糊控制

目錄

封面內頁 簽名頁 中文摘要.....	iii	英文摘要.....	iii
.....iv 誌謝.....	ivv 目錄.....	v
.....vi 圖目錄.....	viviii 表目錄.....	viii
.....xi 符號說明.....	xixii 第一章 緒論.....	xii
.....1 1.1 研究動機.....	11 1.2 研究目的與方法.....	1
.....2 1.3 文獻回顧.....	22 1.4 論文結構.....	2
.....4 第二章 線性馬達系統架構介紹.....	45 2.1 兩軸線性馬達硬體系統架構.....	5
.....5 2.2 線性馬達的分類與動作原理.....	510 2.2.1 線性馬達的分類.....	10
.....11 2.2.2 永磁式同步線性馬達動作原理.....	1112 2.3 永磁式線性同步馬達的數學模型.....	12
.....14 2.3.1 座標轉換.....	1414 2.3.2 數學模型.....	14
.....17 第三章 交叉耦合控制器設計.....	1720 3.1 主從同動控制理論介紹.....	20
.....20 3.1.1 主僕式控制方式.....	2020 3.1.2 同步主端命令方式.....	20
.....24 3.2 輪廓誤差.....	2425 3.2.1 直線命令輪廓誤差.....	25
.....25 3.2.2 圓弧命令輪廓誤差.....	2527 3.2.3 任意軌跡命令輪廓誤差.....	27
.....28 3.3 模糊控制器介紹.....	2830 3.3.1 模糊控制器.....	30
.....30 3.4 智慧型交叉耦合控制器設計.....	3033 第四章 模擬、實驗與結果.....	33
.....37 4.1 輪廓軌跡的種類.....	3737 4.2 控制系統模擬.....	37
.....39 4.3 控制系統實驗.....	3957 第五章 結論.....	57
.....72 參考文獻.....	7273	73

參考文獻

- [1]C.L. Lin and H.T. Huang, "Linear servo motor control using adaptive neural networks," Proc Instn Mech Engrs Part I: J Systems and Control Engineering, vol. 216, pp.407-427, 2002.
- [2]E. Kim, and S.G. Lee, "Output feedback tracking control of MIMO systems using a fuzzy disturbance observer and its application to the speed control of a PM synchronous motor," IEEE Trans. Fuzzy Systems, vol. 13, no. 6, pp. 725-741, 2005.
- [3]F.J. Lin, C.H. Lin and P.K. Huang, "Recurrent fuzzy neural network controller design using sliding-mode control for linear synchronous motor drive," IEE Proc. Control Theory Appl., vol. 151, no. 4, pp. 407-416, 2004.
- [4]F.J. Lin, P.H. Shen, S.L. Yang, and P.H. Chou, "Recurrent radial basis function network-based fuzzy neural network control for permanent-magnet linear synchronous motor servo drive," IEEE Trans. Magnetics, vol. 42(11), pp. 3694-3705, 2006.
- [5]F.J. Lin, P.H. Chou, P.H. Shieh, and S.Y. Chen, "Robust control of an LUSM-based X - Y - motion control stage using an adaptive interval type-2 fuzzy neural network, IEEE Trans. Fuzzy Systems, vol. 17, no. 1, pp. 24-38, 2009.
- [6]G.W. Younkin, W.D. Mcglasson, and R.D. Lorenz, "Considerations for low-inertia Ac drives in machine tool axis servo applications," IEEE Trans. Industry Applications, vol. 27, no. 2, p.p. 262-267, 1991.
- [7]H.Y. Chuang and C.H. Liu, A model-referenced adaptive control strategy for improving contour accuracy of multiaxis machine tools, " IEEE

Trans. Industry Applications, vol. 28, no.1, pp. 22 1-227, 1992.

[8]R.J. McNab and T.C. Tsao, "Receding time horizon linear quadratic optimal control for multiaxis contour tracking motion control," ASME J. of Dynamic Systems, Measurement, and Control, vol. 122, pp. 375-381, 2000.

[9]T.C. Chiu and M. Tomizuka, "Contouring control of machine tool feed drive systems: a task coordinate frame approach," IEEE Trans. Control System Technology, vol. 9, pp. 130-139, 2001.

[10]Y.T. Shih, C.S. Chen, A.C. Lee, "A novel cross-coupling control design for Bi-axis motion," International Journal of Machine Tools & Manufacture, vol. 42, 1539 – 1548, 2002.

[11]K.Y. Zhu and B.P. Chen, "Cross-coupling design of generalized predictive control with reference models," Proc InstnMech Engrs Part I, vol 215, pp. 375-384, 2001.

[12]Z.Z. Liu, F.L. Luo, and M.A. Rahman, "Robust and precision motion control system of linear-motor direct drive for high-speed X – Y table positioning mechanism," IEEE Trans. Industrial Electronics, vol. 52, no. 5, pp. 1357-1363, 2005.

[13]K. Huh, S. Han, and B. Lee, "Non-linear adaptive control of a linear-motor-driven X – Y table via estimating friction and ripple forces," Proc. IMechE Part C: J. Mechanical Engineering Science, vol. 222, pp.911-918, 2008.

[14]K.L. Barton and A.G. Alleyne, "A Cross-Coupled Iterative Learning Control Design for Precision Motion Control," IEEE Trans. Control Systems Techn., vol. 16, no. 6, pp. 1218-1231, 2008.

[15]蔡凱宸 (民95), "以DSP為控制架構之線性馬達驅動系統之研究", 大葉大學, 機電自動化研究所, 碩士論文。

[16]林法正, 魏榮宗 (民91), "電機控制", 頁284-290, 滄海書局。

[17]劉昌煥 (民94), "電動機控制: 向量控制與直接轉矩控制原理", 東華書局。

[18]R.D Lorenz, and P.B. Schmidt, "Synchronized motion control for process automation," Proceedings of the 1989 IEEE Industry Applications Annual Meeting, pp. 1693-1698, 1989.

[19]Y. Koren, "Cross-coupled biaxial computer for manufacturing systems," ASME Journal of Dynamic Systems, Measurement and Control. Vol. 102, no. 4, pp. 265-272, 1980.

[20]楊英魁 (2002), "模糊控制理論與技術", 全華。

[21]王進德、蕭大全 (1994), "類神經網路與模糊控制理論入門", 全華。

[22]王文俊 (2005), "認識Fuzzy-第三版", 全華。