

褶紋角對波型板流道局部熱傳性能影響之實驗探討

張志全、吳佩學

E-mail: 360080@mail.dyu.edu.tw

摘要

波型板流道的應用範圍非常的廣泛，其中又以運用在熱傳增強的板式熱交換器最為典型與常見，目前關於板式熱交換器的研究絕大多數都以整個熱交換器總壓降及總傳係數作為研究與分析的主要對象，基本上都只能使用總壓降或總熱傳係數的實驗數據作為比對的基準，對於局部熱傳的現象，無法提供詳細之解釋，且大部分的數值計算與實際實驗結果多相差甚遠，目前對於全壁面對流熱傳係數之測量，則尚少之公開文獻可供參考。本研究旨在於利用暫態液晶技術提供不同角度(30°、45°、60°)的波型板流道全壁面熱傳係數分佈的量測數據。本實驗選擇以不同褶紋角對不同雷諾數之情況，作為探討波型板流道壁面的對流熱傳係數分佈與壓降的實驗條件。結果顯示，位於板片出入口處之平均紐賽數之值容易受到板片幾何形狀影響造成其數值之可靠度不佳；且上下兩板之平均紐賽數值會有高低之差異性，是受到褶紋方向與流體方向所夾角度有關；其上板出口處因流體集中於此處流出，故其值有上升之現象，而位於下板出口處則無流體於此處流出，故其值有下降之現象。

關鍵詞：板式熱交換器、褶紋傾斜角、暫態液晶技術、局部熱傳係數

目錄

封面內頁 簽名頁 中文摘要	iii	ABSTRACT	iv 致謝
..... vi 目錄	vii	圖目錄	x 表目錄
..... xvi 符號說明	xvii	第一章 緒論	1.1.1研究背景
..... 1.1.2 研究目的	3.1.3 文獻回顧	4 第二章 實驗系統與	
研究方法	12.2.1 實驗系統	12.2.1.1 褶紋角波型板片設計	12.2.1.2 高壓
熱風機	15.2.1.3 流量計	16.2.1.4 快速切換閥	16.2.1.5 穩壓艙
..... 16.2.1.6 差壓指示計	17.2.2 實驗儀器校正	17.2.2.1 熱偶校正	
..... 17.2.2.2 影像處理系統及程序	19.2.2.3 液晶校正系統與校正曲線	20.2.2.4 流量	
計校正	25.2.3 實驗步驟	27.2.4 研究方法	28 第三章 數據分
析	36.3.1 特徵尺寸	36.3.2 截面平均容積溫度	37.3.3 壓力係
數Cp與摩擦因子f	38.3.4 科本因子	39 第四章 結果與討論	40.4.1
平均紐賽數結果	40.4.2 局部紐賽數結果	41.4.2.1 褶紋角30度之結果	41
4.2.2 褶紋角45度之結果	42.4.2.3 褶紋角60度之結果	43.4.3 雷諾數影響	44
4.4 褶紋角影響	45.4.5 壓降係數與壓降因子	47.4.6 j/f	48.4.7
實驗數值不準度分析	49 第五章 結論	50 參考文獻	53
附錄一	136 附錄二	152 附錄三	155

參考文獻

- 【1】 Shah, R.K., and Focke, W.W., 1988, "Plate Heat Exchangers and Their Design Theory," *Heat Transfer Design*, R.K. Shah, E.C. Subbarao, and R.A. Mashelkar, eds. Washington, D.C. Hemisphere Publishing Co., pp. 227-254. 【2】 Marriott, J., 1971, "Where and How To Use Plate Heat Exchangers," *Chemical Engineering*, April 5, pp. 127-134. 【3】 Focke, W.W., Zacharirades, J., and Olivier, I., 1985, "The Effects of the Corrugation Inclination Angle on the Thermal-Hydraulic Performance of Plate Heat Exchanger," *Int. J. Heat and Mass Transfer*, Vol. 28, No. 8, pp. 1469-1479. 【4】 Focke, W.W., and Knibbe, P.G., 1986, "Flow Visualization in Parallel-Plate Ducts with Corrugated Walls," *J. Fluid Mech.*, Vol. 165, pp. 73-77. 【5】 Heavner, R.L., Kumar, H., and Wannizrachi, A.S., 1993, "Performance of an Industrial Plate Heat Exchanger: Effect of Chevron Angle," *AICHE Symp.*, Vol.89, No. 295, pp. 65-70. 【6】 Bond, M.P., 1981, "Plate Heat Exchanger for Effective Heat Transfer," *The Chemical Engineer*, Vol. 367, pp. 162-166. 【7】 Ros, S., Jallut, C., Grillot, J.M., and Amblard, 1995, "A Transient-State Technique for the Heat Transfer Coefficient Measurement in a Corrugated Plate Heat Exchanger Channel Based on Frequency Response and Residence Time Distribution," *Int. J. Heat Mass Transfer*, Vol. 38, No. 7, pp. 1317-1325. 【8】 Ding, J., and Manglik, R.M., 1996, "Analytical Solutions for Laminar Fully Developed Flows in Double-Sine Shaped Ducts," *Heat and Mass Transfer*, Vol. 31, pp. 269-277. 【9】 Manglik, R.M., and Ding, J., 1996, "Laminar Flow Heat Transfer to Viscous Power-law Fluids in Double-sine Ducts," *Heat and Mass*

Transfer, Vol. 31, pp. 269-277. 【10】 Mehrabian, M.A., and Poulter, R., 2000, " Hydrodynamics and Thermal Characteristics of Corrugated Channel : Computational Approach," Applied Mathematical Modeling, Vol. 24, pp. 343-364. 【11】 Jang, J.Y., and Lin, C.N., 2000, " A Numerical Analysis of Three-Dimensional Heat Transfer and Fluid Flow in Chevron Plate Channels," ASHRAE Transactions: Symposia, Minnesota, pp. 856-863. 【12】 Fischer, L., and Martin, H., 1997, " Friction Factors for Fully Developed Laminar Flow in Ducts Confined by Corrugated Parallel Walls," Int. J. Heat and Mass Transfer, Vol. 40, No. 3, pp. 635-639. 【13】 Ciofalo, M., Collins, M.W., Stasiek, J.A., 1998, " Flow and Heat Transfer Predictions in Flow Passages of Air Preheaters:Assessment of Alternative Modeling Approaches," In:Computer Simulations in Compact Heat Exchangers, Eds. B. Sunden, M.Faghri, Computational Mechanics Publ. U.K. 【14】 Paras, S.V., Kanaris, A.G., Mouza, A.A., Karabelas, A.J., 2002, " CFD Code Application to Flow Through Narrow Channels with Corrugated Walls," CHISA, 15th International Congress of Chemical and Process Engineering, Prague. 【15】 Kanaris, A.G., Mouza, K.A., Paras, S.V., 2004, " Designing Novel Compact Heat Exchangers for Improved Efficiency using a CFD Code," 1st International Conference. 【16】 Vlasogiannis, P., Karagiannis, G., Argyropoulos, P., Bontozoglou, V., 2002, " Air - Water Two - Phase Flow and Heat Transfer in a Plate Heat Exchanger ", Int. J. Multiphase Flow, pp. 757-772. 【17】 Muely, A., and Manglik, R.M., 1999a, " Experimental Study of Turbulent Flow Heat Transfer and Pressure Drop in a Plate Heat Exchanger With Chevron Plates," ASME Journal of Heat Transfer, Vol.121, pp.110-117. 【18】 Muely, A., Manglik, R.M., and Metwally, H.M., 1999b, " Enhanced Heat Transfer Characteristics of Viscous Liquid Flows in a Chevron Plate Heat Exchanger," ASME Journal of Heat Transfer, Vol.121, pp.1011-1017. 【19】 林佩芝，1995， “幾何參數對板式熱交換器性能之影響”，國立交通大學機械工程研究所碩士論文。 【20】 黃慶初，張永鵬，黃錦文，楊秉純，2000， “以潤滑油為工作流體對板式熱交換器影響之分析”，技術學刊，第13卷，第2期，第229-236頁。 【21】 張嘉宏，2005， “正弦截面曲線波形板流道熱傳係數的暫態液晶量測”，大葉大學機械工程學研究所碩士論文。 【22】 陳立昀，2005， “波形板流道熱傳與壓降的三維數值模擬”，大葉大學機械工程學研究所碩士論文。 【23】 王啟川，2001， “板式熱交換器”，冷凍與空調，第七期，第53-77頁。 【24】 Liu,F.B.,and Tsai,Y.C.,2010, " An experimental and numerical investigation of fluid flow in a cross-corrugated channel," Heat and Mass Transfer,Vol.46,pp.585-593. 【25】 Lozano, A., Barreras, F., Fueye, N., and Santodomingo, s., 2008, " The flow in an oil/water plate heat exchanger for the automotive industry," Applied Thermal Engineering ,Vol. 28, pp. 1109-1117. 【26】 Croce, G. and D ' Agaro, P.,2002, " Numerical analysis of forced convection in plate and frame heat exchangers," International Journal of Numerical Methods for Heat and Fluid Flow, Vol. 12, No.6,pp.756-771. 【27】 孟繁宇，2011， “水-空氣在板式熱交換器內的流動觀察”，國立中央大學能源工程研究所碩士論文。 【28】 Robert J. Moffat,1988, " Describing the Uncertainties in Experimental Results," Experimental Thermal and Fluid Science, Vol.1 ,pp.3-17.