

The studies on engine mounting system of vehicles

林佳偉、林海平

E-mail: 345340@mail.dyu.edu.tw

ABSTRACT

Engine mounting system on the vehicle reduces the vibrations of the engine to the frame. The optimal of design engine mounting system can reduce the noise and vibration of the vehicle ; increase the ride comfort during driving. First, according to the layout patterns and vibration isolation theory, the analytical and coordinate system are built. By using the Lagrange's equation, the mathematical model of the vibration isolation system can be established. The system natural frequencies, engine mount forces can be calculated from the mathematical mode. Second, by the frequency ranges and the objective functions, the system can be analyzed. The MATLAB optimization program is used to optimize the stiffness of engine mounts. The modal analysis method is used to calculate the dynamics of the with optimal stiffness parameters to verify the isolation effects.

Keywords : Vibration isolation system、 Engine mount、 natural frequencies、 optimization

Table of Contents

封面內頁 簽名頁 中文摘要	iii	ABSTRACT	iv 謝
..... v 目錄	vi	圖目錄	ix 表目錄
..... xi 符號說明	xii	第一章 緒論	1 1.1前言
..... 1 1.2研究動機與目的	2 1.3文獻回顧	3 1.4本文架構	
..... 5 第二章 引擎隔振佈置基礎理論	6 2.1引擎隔振功能	6 2.1.1隔振墊元件功能	
..... 7 2.1.2隔振原理	9 2.2 隔振墊類型	13 2.2.1橡膠式	13 2.2.2液壓式
..... 14 2.3引擎隔振系統佈置基礎理論	16 2.3.1衝擊中心	16 2.3.2彈性中心	
..... 17 2.4 隔振墊數及佈置形式	18 2.4.1隔振墊數	19 2.4.2平置式	20
2.4.3斜置式	21 2.4.4會聚式	21 第三章 引擎隔振系統模型建立	23 3.1座標系建立
..... 23 3.1.1引擎座標系	23 3.1.2隔振墊座標系	25 3.2 引擎振動來源分析	
..... 27 3.2.1單缸引擎激振力分析	28 3.2.2四缸引擎激振力分析	32 3.2.3其他激振力	
..... 34 3.3 引擎力學模型建立	35 3.3.1質量矩陣	36 3.3.2剛度矩陣	38
3.3.3阻尼矩陣	41 第四章 引擎隔振特性分析與解耦最佳化設計	43 4.1 引擎特性分析	
43 4.1.1特徵值與特徵向量	43 4.1.2模態分析法	45 4.1.3固有頻率分析	48 4.2振動耦合分析
..... 52 4.3引擎隔振系統特性分析	54 4.3.1隔振系統動態分析	57 4.4最佳化函數設計	
..... 62 4.4.1目標函數	63 4.4.2約束條件	65 4.4.3設計變數	
66 4.5最佳化方式	67 4.6最佳化結果	71 4.6.1最佳化參數	71 4.6.2最佳化前後結果比較
..... 78 第五章 結論	80 5.1結論	80 5.2未來展望及建議	
..... 81 參考文獻	82		

REFERENCES

- [1] Anon,"Engine Mounting",Automobile Engineering,1953,3,43-97 [2] H.C.Hassison,"Engine Installation",Automobile Engineering,1956,10-46.
- [3] Wilson W.K.,"Vibration Engineering",Charles Griffin & Company limited.1959 [4] Timper.F.F.,"Design Consideration for Engine Mount",SAE Paper 650093 [5] B.L.Bolton-Knight,"Engine Mounts:Analytical Methods to Reduce Noise and Vibration",Institution for Mechanical Engineers C98, 1971.24-31 [6] Stephen R.Johnson,Jay W.Subhedar,"Computer Optimization of Engine Mounting System", SAE paper 790974 [7] Geck P.E Bernard,ect,"Engine Mount Optimization".SAE paper830257 [8] H.Hata,Tanaka,"Experimental Method to Derve Optimum Engine Mount System for Idle Shake" , SAE paper 790974 [9] Tetsuya Arai,Takao Kubozuka,"Development of an Engine Mount Optimization Method Using Modal Parameters", SAE,paper 790974 [10] 上官文斌、蔣學鋒，"發動機懸置系統的優化設計"，汽車工程，1992.2 [11] 徐安石，"汽車發動機彈性支承隔振的解耦方式"，汽車工程1995，17(4)，198-204 [12] Taeseok Jeong,Rajendra Singh,"Analytical Methods of Decoupling the Automotive Engine Torque Roll Axis", Journal of Sound and Vibration,2000,234(1):85-114 [13] 陳俊行，"引擎振動系統的減振研究"，國立交通大學，2002 [14] 林?仰、黃銘湖、陳豫榮、伍湘傑，"引擎怠速狀態隔振系統配置最佳化設計"，第十三屆中華民國振動與噪音工程學術研討會，2005 [15] 張偉峰，"汽車發動機動力總成懸置系統分析"，合肥工業大學，2009

[16] Peter Hougardy,"Topology Optimization of Engine and Gearbox Mount Castings",AUDI AG,2009 [17]
http://en.wikipedia.org/wiki/Wanderer_W21 [18] 王清政 , "汽車發動機懸置的優化設計及模擬分析" , 南京理工大學 , 2009 [19] 王峰 , "汽車動力總成懸置系統振動分析及優化設計" , 上海交通大學 , 2008 [20] <http://www.ebspares.co.uk/news73.htm> [21] 趙若飛 , "轎車引擎隔振系統的最佳化設計" , 國立中央大學 , 1986 [22] 常尊輝 , "微型車動力總成懸置系統優化設計" , 吉林大學 , 2006 [23] R.Racca 、 Barry Division,"Engine Mounting Design Considerations", Barry Wright Corp [24] 王敏 , "輕卡動力總成懸置系統的隔振性能" , 合肥工業大學 , 2007 [25] 王?村 , "振動學(修訂版)" , 全華科技圖書有限公司 , 2002 [26] 王文亮 , "汽車動力總成懸置系統優化設計與橡膠懸置研究" , 合肥工業大學 , 2010 [27] MATLAB, Optimization Toolbox, The Mathworks Inc [28] J.Shane Sui,Clarence Hoop and John Hirshey,"Powertrain Mounting Design Principles to Achieve Optimum Vibration Isolation with Demonstration Tools", SAE 2003-01-1476 [29] 王景蓉 , "汽車動力總成懸置系統優化設計及動特性分析" , 合肥工業大學 , 2010 [30] C.Q.Liu,"A Computerized Optimization Method of Engine Mounting System", SAE 2003-01-1461 [31] 劉成群 張超群 , "汽車振與噪音" , 新文京開發出版股份有限公司 , 2006 [32] 吳佳璋 , "振動學" , 新文京開發出版股份有限公司 , 2006 [33] J.A.Snyman,P.S.Heyns and P.J.Vermeulen,"Vibration Isolation of A Mounted Engine Through Optimization",Mech.Math Theory Vol.30,1995 No.1,pp.109-118 [34] J.S.Tao,G.R.Liu and K.Y.Lam,"Design Optimization of Marine Engine-Mount System",Journal of Sound and Vibration , (2000) 235(3),433-494 [35] Sudhir Kaul and Anoop K.Dhingra , "Frame Flexibility Effects on Engine Mount Optimization for Vibration Isolation in Motorcycles",Journal of Vibration and Acoustics , October 2007, Vol. 129,590-600 [36] Seibum B.choi,"Practical vehicle rollover avoidance control using energy method",Vehicle System Dynamics ol.46,No.4,April 2008,323 – 337 [37] Sudhir Kaul and Anoop K.Dhingra,"Engine mount optimisation for vibration isolation in motorcycles", Vehicle System Dynamics Vol.47,No.4,April 2009,419 – 436 [38] Sudhir Kaul,Anoop K.Dhingra and Timothy G.Hunter,"Two Approaches for optimum design of motorcycle engine mount system",Engineering Optimization Vol.37,No.3 April 2005,307-324