Optimization Control Study of Engine Management System for Direct InjectionCommon Rail Diesel Engine

蘇筵壬、張一屏

E-mail: 343853@mail.dyu.edu.tw

ABSTRACT

The main purpose of this study is to establish a simulation and analysis methodology for multi-cylinder four-stroke direct-injection common-rail diesel engine management system and to verify the dynamic performance response. The hardware and software of the engine control were combined to display real-time performance parameters with the engine control parameter tuning and multi-objective optimization rules and to verify the engine performance by dynamometer experiments. This study has built the search program for multi-cylinder four-stroke common rail direct injection diesel engine multi-objective goal attainment optimization control parameters. The fuel consumption and pollution of vehicle driving cycle was converted into engine torque and speed by using the real vehicle parameters. Several key points were sorted from the corresponding map data for steady state estimation measurement. The selected key points control parameters were changed to reduce the overall exhaust emissions. Simulation module and combustion analysis models were used to explore injection pressure, injection timing and the injection duration of engine management system. Engine torque, speed and the relationship between the response of pollutants in the exhaust were optimized and compared with the baseline engine measurement data. Real-time display and record of the engine hardware and software parameters, and control parameters under different engine operating conditions were measured. The engine combustion heat release and its rate were calculated by using engine combustion pressure data and validated with combustion analyzer under different engine operating conditions. The dynamic relationship between control and the response data can be used as future reference for developing of engine management systems. By experimental design and multi-objective optimization search, the experiments time and expanse can be reduced and the efficiency of engine parameters calibration and adjustment can thus be improved.

Keywords: Common Rail Direct Injection diesel engine management system design, Multi-cylinder diesel engine and vehicle driving cycle dynamic simulation, Multi-objective optimization search, Diesel engine combustion analysis

Table of Contents

| 中文摘要 | iii ABSTRACT | iv 誌 |
|-----------|-------------------------|----------------------------|
| 謝 | vi 目錄 | vii |
| 錄 | x 表目錄 | xvii 符號說 |
| 明 | xix 第一章 緒論xix | 1 1.1 前 |
| 言 | 1 1.2 文獻回顧 | 2 1.2.1 車輛性能模擬分析相關文 |
| 獻 | 2 1.2.2 柴油引擎管理系統最佳化設計相關 | 图文獻4 1.3 研究動 |
| 機 | 8 1.4 本文架構 | 9 第二章 研究方 |
| 法 | 10 2.1 行車型態轉換成關鍵點油精 | 毛污染模擬模組建立10 2.1.1 行車型態轉換引擎 |
| 輸出轉速、扭力模組 | 11 2.1.2 油耗及污染模擬模紙 |]15 2.1.3 排放數據轉換模 |
| 組 | 17 2.1.4 行車型態關鍵點選取模組 | 20 2.2 實驗設計法與多目標最佳 |
| 化 | 23 2.2.1 實驗設計法 | 23 2.2.2 多目標性能功效係數最佳化搜 |
| 尋2 | 4 2.2.3 多目標達陣最佳化控制參數搜尋 | 25 2.3 四行程直接噴射共軌式柴油引擎燃燒 |
| 分析模組建立 | 27 2.4 實驗相關設備 | 29 第三章 四行程直接噴射共軌式柴油引擎性能與 |
| 油耗污染模擬分析 | 36 3.1 四行程直接噴射共軌式柴油引擎性 | 能最佳化模擬分析36 3.2 行車型態關鍵點油耗污 |
| 染最佳化模擬分析 | 58 3.3 四行程直接噴射共軌式場 | 柴油引擎燃燒分析模擬101 3.3.1 定轉速不同扭 |
| 力 | 101 3.3.2 定扭力不同轉速 | 105 第四章結果與討 |
| 論 | 110 4.1 四行程直接噴射共軌式柴 | 油引擎性能最佳化驗證110 4.2 行車型態關鍵點 |
| 油耗污染最佳化驗證 | 112 4.3 四行程直接噴射共 | 軌式柴油引擎燃燒分析驗證115 4.3.1 定轉速不 |
| 同扭力驗證 | 115 4.3.2 定扭力不同轉速驗 | 證121 第五章 結論與建 |
| 議 | 127 5.1 結論 | 127 5.2 建議事項與未來研究項 |
| 目 | 128 參考文獻 | 130 附錄134 |

REFERENCES

- [1]W. W. Yuen and H. Servati, "A Mathematic Engine Model Including the Effect of Engine Emissions," SAE Paper No. 840036, 1986.
- [2]R. D. Fruechte, and A.Kade, "Transfer Function Modeling of a Gasoline Engine and Engine Actuators," GMR Memorandum 53-46, April 10, 1978.
- [3]R. D. Fruechte, and A.Kade, "Design of an Idle Speed Control System Using a Perturbation Engine Model," GMR Report EG-150, August 30, 1978.
- [4]J. F. Cassidy, "A State Variable Model for Engine Control Studies," GMR Report ET-180, December 7, 1978.
- [5]J. F. Cassidy, "On the Design of Electronic Automotive Engine Controls Using Linear Quadratic Control Theory," GMR Report ET-181, December 5, 1981.
- [6]J. A. Tennant, "Engine Characterization and Control, APE Project No. 2238 an Overview," GM Engineering Staff APER-262, June 23, 1976.
- [7]J. A. Tennant et.al, "Development and Validation of Engine Model Via Automated Dynamometer Tests," SAE Paper No. 790178, February, 1979.
- [8]D. J. Dobner, "A Mathematical Engine Model for Development of Dynamic Engine Control," GMR Report EG-159, April 30, 1979.
- [9]D. J. Dobner, "Engine Characteristics for the Dynamic Engine Model," GMR Report EG-177, May 30, 1980.
- [10]D. J. Dobner, "Introducing the Effect of ExhaustGasBack flow in Dynamic Engine Models," GMR Report EG-190, May 8, 1981.
- [11]R. G. DeLosh et al., "Dynamic Computer Simulation of a Vehicle with Electronic Engine Control," SAE Paper No. 810447, February, 1981.
- [12]Y. K. Chin and F. E. Coats, "Engine Dynamics: Time-Based Versus Crank-Angle Based," SAE Paper No. 860412, 1986.
- [13] M. Nasu, A. Ohata, and S. Abe, "Model-Based Fuel Injection Control System for SI Engines," SAE Paper No.961188, 1996.
- [14]張一屏, "四行程機車氣冷式汽油引擎管理系統參數最佳化分析,"中國機械工程學會第十五屆學術研討會,台南市,1998,11,29.
- [15]B. A. Giivenp and B. Sencer and M Giray and L. Giivenq, "Use of a Simulink Engine Blockset in Real Time Hardware in the Loop Simulations, " 0-7803-8599-3/04/\$20.00, 2004 IEEE [16]H. M. Koegeler and G. Regner and T. Sams and K. Gschweitl, "Using Simulation and Optimization Tools to Decide Engine Design Concepts," SAE Paper No.2000-01-1267, 2000.
- [17]C. E. Hunter and T. P. Gardner and C. E. Zakrajsek, "Simultaneous Optimization of Diesel Engine Parameters for Low Emissions Using Taguchi Methods," SAE Paper No.902075, 1990.
- [18] N. A. Henein and M-C.Lai and I. P. Singh and L. Zhong and J. Han, "Characteristics of a Common Rail Diesel Injection System under Pilot and Post Injection Modes," SAE Paper No.2002-01-0218, 2002.
- [19]W. Boehner and K. Hummel, "Common Rail Injection System for Commercial Diesel Vehicles," SAE Paper No.970345, 1997.
- [20]A. Mulemane and J. S. Han and P. H. Lu and S. J. Yoon and M. C. Lai, "Modeling Dynamic Behavior of Diesel Fuel Injection Systems," SAE Paper No.2004-01-0536, 2004.
- [21]F. Yang and J. Zhang and Q. Han and M. Ouyang, "Optimization of a Common Rail Diesel Engine Start-up Process," SAE Paper No.2004-01-0119, 2004.
- [22]W. Hongrong and Z. Youtong and W. Jun, "Studies of Control Strategies for High PressureCommon Rail Diesel Engine," IEEE Vehicle Power and Propulsion Conference (VPPC), September 3-5, 2008, Harbin, China.
- [23] H. Khayyam and A. Z. Kouzani and K. Khoshmanesh and E. J. Hu, "A Rule-Based Intelligent Energy Management System for an Internal Combustion Engine Vehicle," IEEE TENCON 2008 2008 Region 10 Conference, 2008.
- [24]陳榮俊,"智慧型車輛動力系統之動態模擬與分析,"大葉大學車輛工程學系碩士班碩士論文,2002.
- [25]章文堯, "混合動力車輛反向性能模擬與分析,"大葉大學車輛工程學系碩士班碩士論文,2003。
- [26] http://www.md.kth.se/~angstrom/download/Fkht09/Lab/LabDieseEngineEmiss.pdf [27]M. G.Daniel and P. D. Timothy, "Engineering, Quality and Experimental Design," Longman Scientific & Technical. London, 1992.
- [28]G. E. P. Box and J. S. Hunter, "Multifactor Experimental Designs for Exploring Response Surfaces," Ann. Math. Stat. 28, pp.195-241. 1957.
- [29]L. R. Foulds, "Optimization Techniques An Introduction," Springer Verlag Inc., New York, 1981.
- [30] R. H. Myers and D. C Montgomery, "Response Surface Methodology," John Wiley & Sons Inc., 1995.
- [31]G. Derringer and R. Suich, "Simultaneous Optimization of Several Response Variables," J. of Quality Technology, Vol. 12, pp. 214-219, 1980.
- [32]R. Stone原著、梁乃文譯, "內燃機(第二版)," p.527~p.532,文京圖書有限公司,1999.